

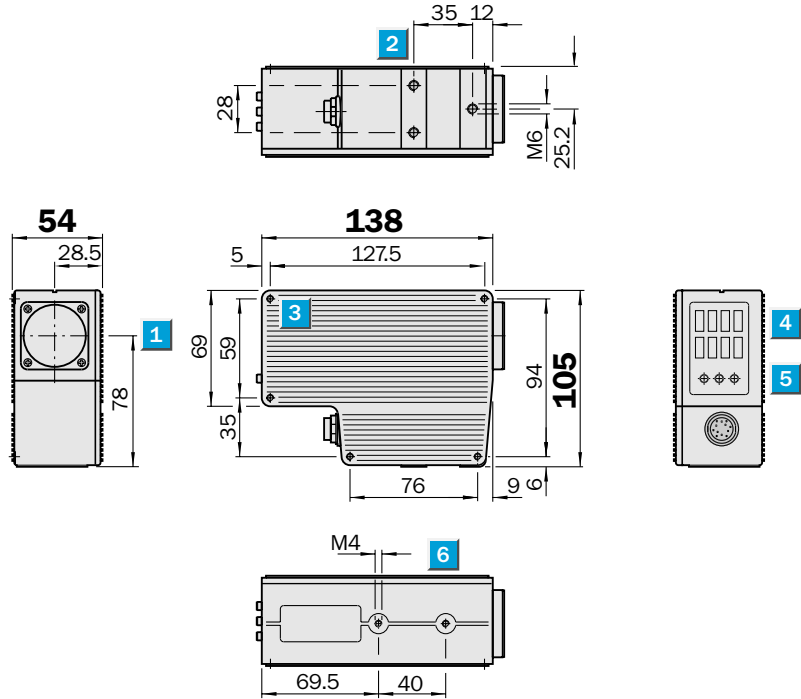
DME 2000 Distance measuring devices

	Measurement range 100...2047 mm
	Measurement range 0,1...130 m
Distance measuring devices	

- Excellent measurement accuracy and reproducibility thanks to time-of-flight measurement
- Simple adjustment using visible red light
- Freely programmable parameters
 - 2 switching outputs
 - pre-failure signalling output
 - plausibility control
- RS 232 serial interface
- Analogue output



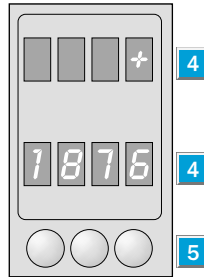
Dimensional drawing



Adjustments possible

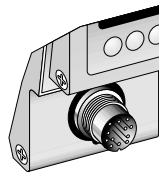
DME 2000-000

- 1 Centre of optical axis
- 2 M6 threaded mounting hole, 10 mm deep
- 3 M4 threaded mounting hole, 14 mm deep (this side only)
- 4 8-digit alphanumeric indicator
- 5 Programming switches
- 6 M4 threaded mounting hole, 6 mm deep



Connection type

DME 2000-000



12-pin, M 16

wht	A	DTR	Data terminal ready (RS 232 output)
brn	B	Q ₁	Q ₁ switching output
grn	C	CTS	Clear to send (RS 232 input)
yel	D	Q _A	Q _A analogue output
gra	E	Q _S	Q _S service output
pnk	F	Q _P	Q _P plausibility output
red	G	L+	+ 18...30 V DC V _S
blk	H	RxD	R x D (receive data, RS 232 input)
vio	I	S&H	Blanking input
gra/pnk	K	TxD	T x D (send data, RS 232 output)
red/blu	L	Q ₂	Q ₂ switching output
blu	M	M	0 V (earth)



Laser class 2

Accessories	page
Cable receptacles	496
Mounting brackets	510
Link mountings	510
Reflectors	520
Special accessories	556
Dust covers	
Cooling plates	
Remote positioning tubes	

Technical Data		DME 2000-	000								
Light source¹⁾, light type	Laser diode, red light										
Laser category	2 (IEC 825-1/EN 60825-1)										
Supply voltage V_S	18...30 V DC ²⁾										
Ripple	< 5 V _{SS} ³⁾										
Power consumption	< 6 W ⁴⁾										
Switching outputs											
Q ₁ , Q ₂ , Q _P , Q _S	PNP										
Output voltage	HIGH = V _S - ≤ 2 V/LOW = 2 V										
Output current I _A	100 mA										
Q ₁ and Q ₂ switching outputs	Reversible										
Switching limit	Adjustable in 1 mm increments										
Switching hysteresis	Adjustable in 2mm increments, 0...254 mm										
Q _P plausibility output	HIGH: measurement correct/ LOW: measurement error										
Q _S service output	HIGH: device has no faults/ LOW: pre-failure signalling output										
Blanking input S/H	HIGH: ≥ 10 V; ≤ V _S / LOW: ≤ 2 V or unswitched;										
	HIGH: Measured value stored/ LOW: free-running										
Analogue output	0...20 mA or 4...20 mA										
Connection type	Plug										
VDE protection class⁵⁾	□										
Circuit protection⁶⁾	A, B, C										
Enclosure rating	IP 65 (IEC 529)										
Ambient temperature T_A	Operation - 10 °C...+ 45 °C Storage - 25 °C...+ 75 °C										
Weight	Approx. 980 g										
Shock load	To IEC 68										
Serial interface	RS 232 (4.8/9.6, 19.2 kBaud)										
Temperature drift	Type 0.4 mm/K										

1) Average service life 50,000 h at T_A = +25 °C

2) Limit values
3) May not exceed or fall short of V_S tolerances

4) Without load
5) Reference voltage 50 V DC

6) A = V_S connections reverse-polarity protected
B = Output Q reverse-polarity protected
C = Interference pulse suppression

	Mode 1.1: Proximity mode	Mode 2.1: Reflector mode
Measurement range⁷⁾	100...2047 mm	0.1...130 m
Resolution	1 mm	1 mm
Light spot dimensions	Approx. 3 mm/2 m	Approx. 250 mm/130 m
Effect of compressed air		0.3 ppm/mbar
Effect of air temperature		1 ppm/K
Measured value output cycle	29 ms	100 ms
Target remission	> 6...< 36000 %	Reflective tape
Max. running speed		3 m/s
Reproducibility⁸⁾	1 mm (= 90 % remission)	2 mm
Statistical error 1 σ	3 mm (> 18 % remission) 25 mm (> 6 % remission)	3...130 m APM reflective tape 3...100 m Diamond Grade
Statistical error 3 σ ⁹⁾	Typical 1 mm; max. 2 mm	0.1...90 m reflective tape 7610 0.1...40 m reflective tape 3290
Accuracy¹⁰⁾	± 5 mm (= 90 % remission) ± 11 mm (> 18 % remission) ± 65 mm (> 6 % remission)	+ 5/- 20 mm In range as below reproducibility stated

7) Relative to front edge of object
8) Environmental conditions constant at 30 min. minimum switching period
9) Measurement distance 1 m, 90 % remission

10) 20 °C ambient temperature, 1013 mbar, 30 min. switching period, re-calibration recommended after 25,000 h

Order information	
Standard type	Part no.
DME 2000-000	1 010 578