## **Amplifier Built-in Convergent Reflective Photoelectric Sensor**

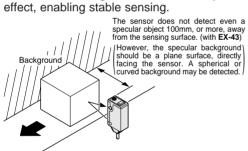


Reliable Object **Detection in Limited** Area

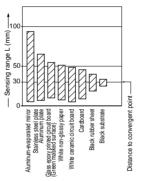
> ( E Marked Conforming to EMC Directive

#### **Stable Convergent Distance Sensing**

Due to convergent distance sensing, the color [EX-43: Correlation between material or material of the object has almost no effect. Further, the background also has very little



and sensing range



#### Compact Size (W10 × H30 × D18mm)

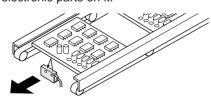
It can be installed in a limited space.



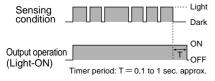
#### Variable OFF-delay Timer (EX-43T only )

The spot-beam type **EX-43T** is incorporated with an OFF-delay timer.

The variable OFF-delay timer is useful for detecting a printed circuit board regardless of small holes, cutouts or electronic parts on it.

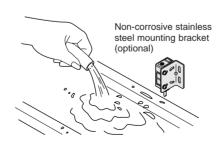


#### Time chart



#### Waterproof

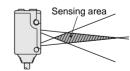
Due to its IP67 construction, there is no problem even if water splashes on the sensor, as on a food processing line.



Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.

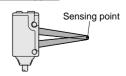
#### **Various Applications**

#### Convergent type



In the limited sensing area, the sensor is not affected by small perforations or unevenness. It is suitable for presence detection.

#### Spot-beam type

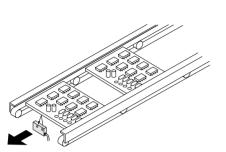


- · Visible red spot beam allows easy tar-
- · It is suitable for positioning because of its 0.05mm repeatability.

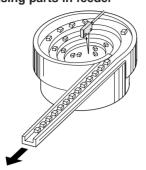
#### **SUNX**

### APPLICATIONS

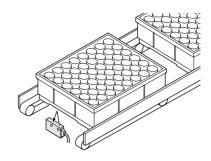
#### **Determining PCB position**



#### Sensing parts in feeder



#### Positioning trays



**EX-40** 

#### **ORDER GUIDE**

Туре	Appearance	Sensing range (Note 1)	Model No.	Sensitivity adjuster	Timer function	Emitting element
Convergent type		5 to 38mm (Convergent point: 20mm)	EX-42			Infrared LED
Converg Long sensing range		10 to 70mm (Convergent point: 40mm)	EX-44	locomovated		minared LED
am type		20 to 35mm (Convergent point: 30mm)	EX-43	- Incorporated		55
Spot-beam type			EX-43T		Incorporated	Red LED

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (two types).

Note: 1) The sensor does not detect even a specular background if it is separated by the distance specified below.

EX-42 ... 150mm or more, EX-44 ... 300mm or more, EX-43 and EX-43T ... 100mm or more

( These are typical values. However, the specular background should be a plane surface, directly facing the sensor.)

A spherical or curved background may be detected.

#### **OPTIONS**

Designation	Model No.	Description	
Sensor mounting	MS-EX40-1	Rear mounting bracket	
bracket	MS-EX40-2	Bottom mounting bracket	
Universal	MS-AJ	Basic assembly	
sensor mounting stand (Note)	MS-AJ-A	Lateral arm assembly	

Note: Refer to P.310~ for details of the universal sensor mounting stand.

#### Sensor mounting bracket

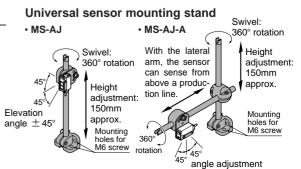




• MS-EX40-2

Two M3 (length 16mm) screws with washers are attached.

Two M3 (length 16mm) screws with washers are attached.



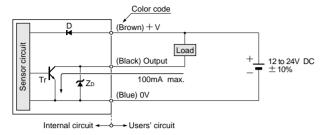
#### **SPECIFICATIONS**

		_	Converg	ent type	Spot-beam type			
		Туре		Long sensing range		With timer		
Iten	n \	Model No.	EX-42	EX-44	EX-43	EX-43T		
Sensing range			5 to 38mm (Conv. point: 20mm) with white non-glossy paper (50 × 50mm)					
Min. sensing object		ect	$\phi$ 0.2mm copper wire (Setting distance: 20mm) $\phi$ 0.2mm copper wire (Setting distance: 40mm) $\phi$ 0.03mm gold wire (Setting distance: 40mm)			Setting distance: 30mm)		
Hysteresis			15% or less of o	peration distance	10% or less of operation distance			
Repeatability (perpendicular to sensing axis)		sensing axis)	0.1mm or less (Setting distance: 20mm)  0.2mm or less (Setting distance: 40mm)  0.05mm or less (Setting distance: 30mm)			tting distance: 30mm)		
Supply voltage			12 to 24V DC ± 10% Ripple P-P 10% or less					
Current consumption		otion	35mA or less					
Output			NPN open-collector transistor  • Maximum sink current: 100mA  • Applied voltage: 30V DC or less (between output and 0V)  • Residual voltage: 1.5V or less (at 100mA sink current)  0.4V or less (at 16mA sink current)					
	Utilization category		DC-12 or DC-13					
Output operation		ation	Light-ON					
Short-circuit protection		protection	Incorporated					
Res	ponse time		0.5ms or less					
Ope	eration indicat	or	Red LED (lights up when the output is ON)					
Stability indicator		•	Green LED (lights up under stable light received condition or stable dark condition)					
Sen	sitivity adjuste	er	Continuously variable adjuster					
Timer function						Variable OFF-delay timer (0.1 to 1 sec. approx.) (Note)		
	Pollution deg	gree	3 (Industrial environment)					
	Protection			IP67 (IEC)				
nce	Ambient tem	perature	- 25 to ∃	$-55^{\circ}\mathrm{C}$ (No dew condensation or icing allowed), Storage: $-30$ to $+70^{\circ}\mathrm{C}$				
sista	Ambient hun	nidity	35 to 85% RH, Storage: 35 to 85% RH					
Ambient temperature  Ambient humidity  Ambient illuminance  EMC  Voltage withstandability  Insulation resistance		ninance	Sunlight: 10,000ℓx at the light-receiving face, Incandescent light: 3,000ℓx at the light-receiving face					
ment	EMC		Emission: EN50081-2, Immunity: EN50082-2					
Voltage withstandability		standability	1,000V AC for one min. between all supply terminals connected together and enclosure					
En	Insulation re	sistance	20MΩ, or more, wit	h 250V DC megger between all	supply terminals connected tog	ether and enclosure		
	Vibration res	sistance	10 to 500Hz fre	quency, 3mm amplitude (20G m	ency, 3mm amplitude (20G max.) in X, Y and Z directions for two hours each			
Shock resistance			500m/s² acceleration (50G approx.) in X, Y and Z directions for three times each					
Emitting element			Infrared LED (modulated) Red LED (modulated)					
Mate	erial			Polya	ılylate			
Cable			0.2mm <sup>2</sup> 3-core cabtyre cable, 2m long					
Cable extension			Extension up to total 100m is possible with 0.3mm², or more, cable.					
Weight			45g approx.					
٨٥٥	essory				Adjusting screwdriver: 1No.			

Note: The timer is always effective.

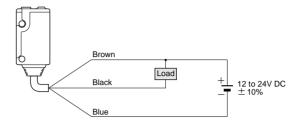
#### I/O CIRCUIT AND WIRING DIAGRAMS

#### I/O circuit diagram



Symbols ... D: Reverse supply polarity protection diode Zp: Surge absorption zener diode
Tr: NPN output transistor

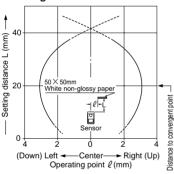
#### Wiring diagram



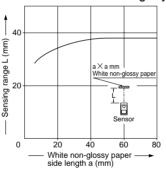
#### **SENSING CHARACTERISTICS (TYPICAL)**

#### **EX-42**

#### Sensing field



#### Correlation between sensing object size and sensing range

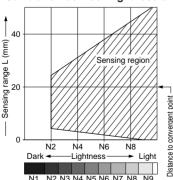


As the sensing object size becomes smaller than the standard size (white non-glossy paper 50 X 50mm), the sensing range shortens, as shown in the left graph.

For plotting the left graph, a sensor having a sensitivity such that it can just detect a 50×50mm white non-glossy paper at a distance of 38mm has been used.

#### Correlation between lightness and sensing range

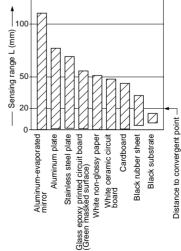
convergent poin



The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

#### Correlation between material (50 × 50mm) and sensing range

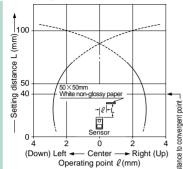


The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

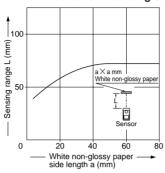
#### **SENSING CHARACTERISTICS (TYPICAL)**

#### **EX-44**

#### Sensing field



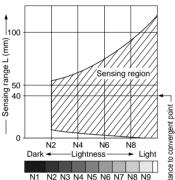
#### Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper 50  $\times$  50mm), the sensing range shortens, as shown in the left graph.

For plotting the left graph, the sensitivity has been set such that a  $50 \times 50$ mm white non-glossy paper is just detectable at a distance of 70mm

#### Correlation between lightness and sensing range

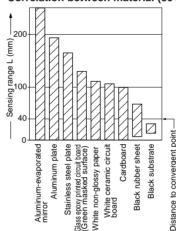


The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting.

Lightness shown on the left may differ slightly from the actual object condition.

#### Correlation between material (50 × 50mm) and sensing range

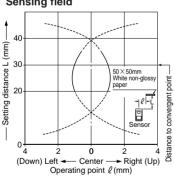


The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

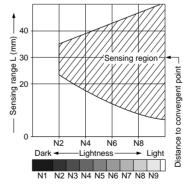
The graph is drawn for the maximum sensitivity setting.

#### EX-43 EX-43T

#### Sensing field



#### Correlation between lightness and sensing range

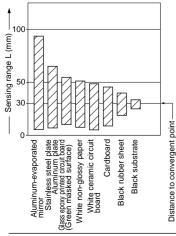


The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting. However, **EX-43T** does not incorporate the sensitivity adjuster.

Lightness shown on the left may differ slightly from the actual object condition.

#### Correlation between material (50 $\times$ 50mm) and sensing range



The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

The graph is drawn for the maximum sensitivity setting. However, **EX-43T** does not incorporate the sensitivity adjuster

EQ-30

### **EX-40**

#### PRECAUTIONS FOR PROPER USE

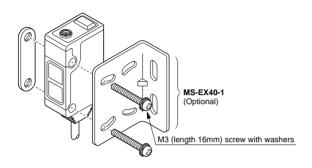
Refer to P.820~ for general precautions.



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

#### Mounting

• With the optional sensor mounting bracket, the tightening torque should be 0.5 N·m or less.



#### **Others**

• Do not use during the initial transient time (50ms) after the power supply is switched on.

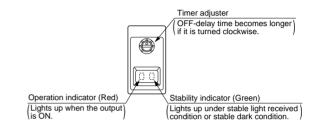
#### Timer function (Only for EX-43T)

• The variable OFF-delay timer prolongs the output for a certain period (0.1 to 1 sec. approx.). It is useful when the connected device has a slow response time or when small objects are sensed and the signal width

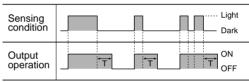
is small.

(The timer is always effective.)

#### Adjusters



#### Time chart

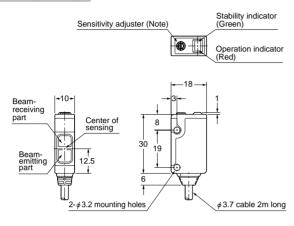


Timer period: T = 0.1 to 1 sec. approx.

#### **DIMENSIONS (Unit: mm)**

#### EX-42 EX-44 EX-43 EX-43T

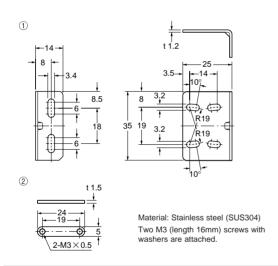
Sensor



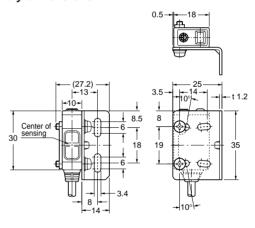
Note: **EX-42** does not incorporate it. In **EX-43T**, it is the timer adjuster.

#### MS-EX40-1

Sensor mounting bracket (Optional)

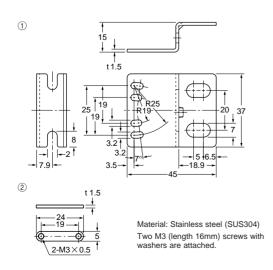


#### Assembly dimensions

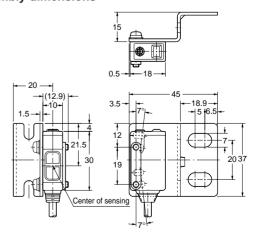


#### MS-EX40-2

#### Sensor mounting bracket (Optional)



#### **Assembly dimensions**

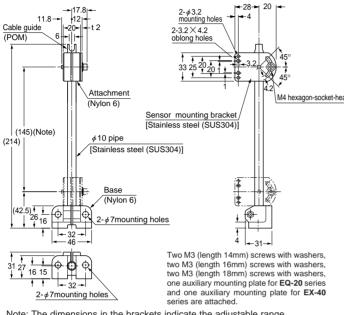


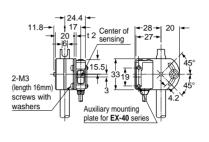
#### **DIMENSIONS (Unit: mm)**

#### MS-AJ

Universal sensor mounting stand: basic assembly (Optional)

#### Assembly dimensions (Mounting part only)



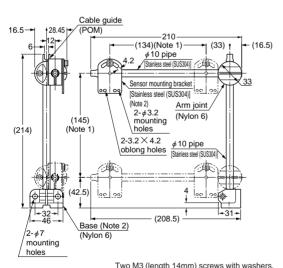


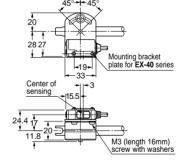
Note: The dimensions in the brackets indicate the adjustable range of the movable part.

#### MS-AJ-A

Universal sensor mounting stand: lateral arm assembly (Optional)

#### Assembly dimensions (Mounting part only)





two M3 (length 16mm) screws with washers, two M3 (length 18mm) screws with washers, one auxiliary mounting plate for EQ-20 series and one auxiliary mounting plate for EX-40 series are attached.

Notes: 1) The dimensions in the brackets indicate the adjustable range of the movable part.

 Refer to MS-AJ (basic assembly) for the assembled diagram with the base, sensor mounting bracket, sensor or reflector.