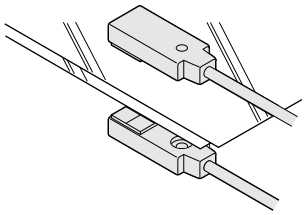
GD SERIES
Metal-sheet Double-feed Detector

From Ultra-thin Lead Frames to Iron Sheets··· Double Feed Detection of Various Metal Sheets

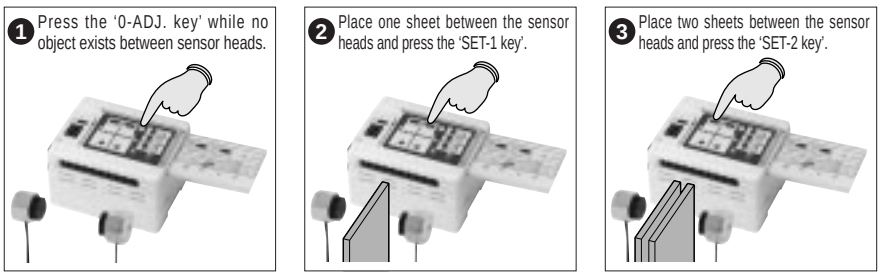
Double Metal Sheets Reliably Detected

The high-end **GD** sensing technology reliably detects double feeds of any metal sheet 0.01mm, or more, thick.



Easy Sensitivity Setting with Actual Samples

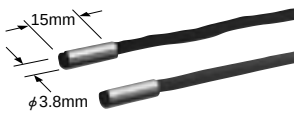
Optimum sensitivity setting is easy by using the teaching function with actual samples.



Three Types of Sensor Heads for Various Objects

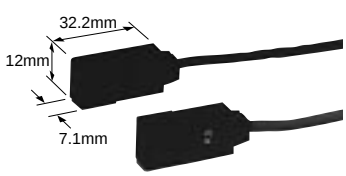
Small object detection sensor head/GD-3

This is an extremely small sensor head, only ϕ3.8×15mm, suitable for detecting small components.



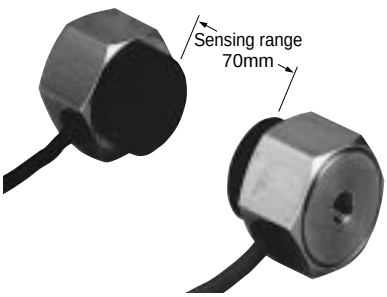
High precision sensor head/GD-10

It is suitable for high precision detection of double feeds of leadframes or thin metal sheets.



Long sensing range sensor head/GD-20

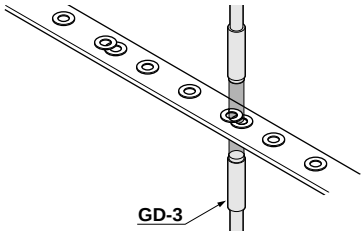
It achieves a long sensing range of 70mm. Further, it employs a robust metal case with IP67 protection to withstand harsh environment.



APPLICATIONS

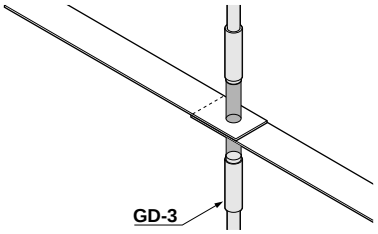
Detecting overlap of washers

GD-3 reliably detects an overlap of small components such as washers.



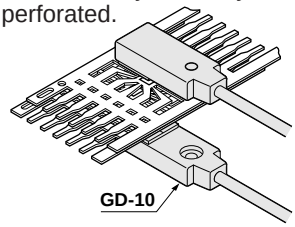
Detecting seam of hoop material

Even a minute difference in thickness can be detected.



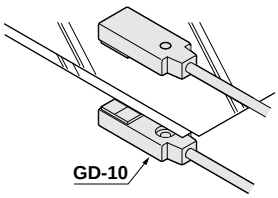
Detecting double feeds of lead frames

The high precision sensor head **GD-10** never misses double feeds of lead frames even if they are very thin and highly perforated.



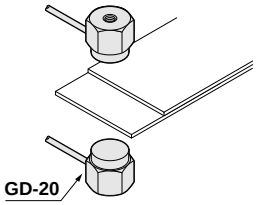
Detecting double feeds of aluminum foils

GD-10 can reliably detect double feeds of thin aluminum foils which are tens of micron thick.



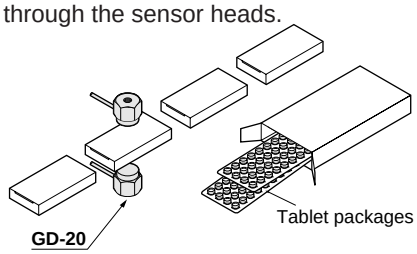
Detecting double feeds of sheet metal

The long sensing range sensor head **GD-20** allows the object thickness to be as much as 10mm. Hence, various objects can be detected.



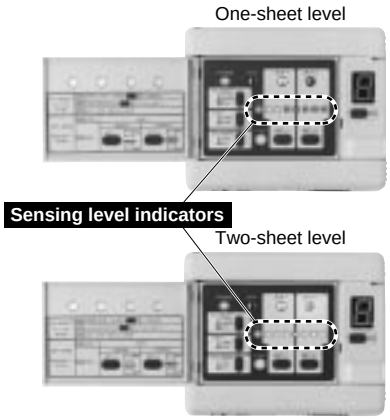
Detecting missing tablet package in box

GD-20 can check if each box contains a given number of aluminum tablet packages.
Since **GD-20** has a sensing range of up to 70mm, thick boxes can pass through the sensor heads.



Seven LEDs Indicate the Sensing Level

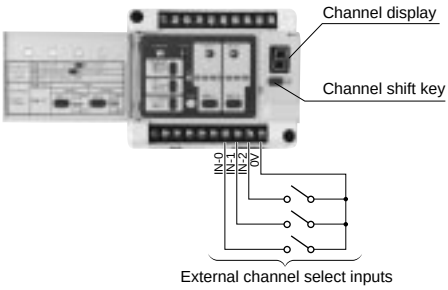
The optimum sensing point can be confirmed at a glance as seven LEDs indicate the sensing level.

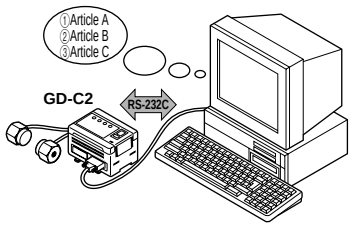


Suitable for Flexible Manufacturing

8 Channel Memory Plus RS-232C Communication

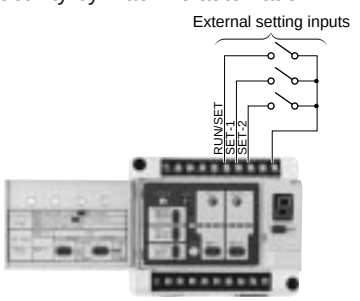
Since sensitivities of eight channels can be stored, product changeover is smooth and easy.
Select channel number by the 'Channel shift key' on the operation panel or by using external channel select inputs.
Further, since **GD-C2** is equipped with **RS-232C** communication function, the sensitivity values can be stored in a personal computer, etc., and fed into the controller as per requirement.





External Initialization

Teaching is possible by external devices, such as, PLC, etc. This enhances productivity by machine automation.

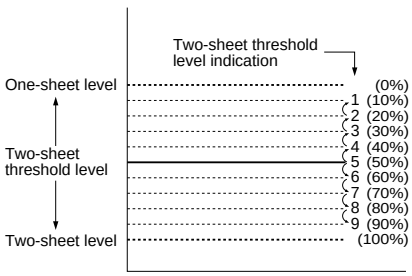


Self-diagnosis (Alarm)

The **GD** series diagnoses itself for seven items, such as, internal circuit failure, cable disconnection, etc. The result is communicated via the self-diagnosis output and displayed by the self-diagnosis indicator. Further, the type of error can be checked from the error code displayed on the channel display.

Two-sheet Threshold Level Shift Function

The two-sheet threshold level set by teaching can be shifted in nine steps to suit the detection conditions. This enables very stable detection.

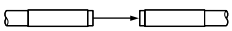
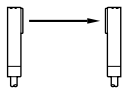
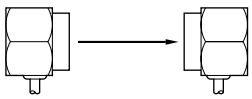


In normal teaching, the two-sheet threshold level is set at 5 (50%).

GD

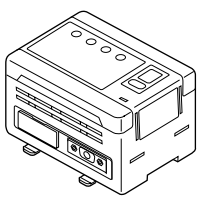
ORDER GUIDE

Sensor heads

<table>
<tr><th>Type</th><th>Appearance</th><th>Sensing range (between sensor heads)</th><th>Detectable sheet thickness</th><th>Model No.</th><th>Applicable controllers</th></tr>
<tr><td>Small object detection</td><td>  </td><td>10mm</td><td>Standard sensing object size: 20 × 20mm
<table>
<tr><th>Material \ Setting distance</th><th>5mm</th><th>10mm</th></tr>
<tr><td>Iron (SPCC)</td><td>0.01 to 0.1mm</td><td>0.03 to 0.1mm</td></tr>
<tr><td>Aluminum</td><td>0.015 to 1mm</td><td>0.015 to 1mm</td></tr>
<tr><td>Copper</td><td>0.018 to 1mm</td><td>0.018 to 0.3mm</td></tr>
<tr><td>Brass</td><td>0.03 to 1mm</td><td>0.03 to 0.5mm</td></tr>
<tr><td>Stainless steel (SUS304)</td><td>0.3 to 1mm</td><td>0.3 to 1mm</td></tr>
</table></td><td>GD-3</td><td>GD-C3</td></tr>
<tr><td>High precision</td><td>  </td><td>30mm</td><td>Standard sensing object size: 80 × 80mm
<table>
<tr><th>Material \ Setting distance</th><th>Applicable controllers</th><th>20mm</th><th>30mm</th></tr>
<tr><td>Iron (SPCC)</td><td>GD-C1/C2</td><td>0.07 to 1mm</td><td>0.07 to 0.5mm</td></tr>
<tr><td></td><td>GD-C3</td><td>0.01 to 0.3mm</td><td>0.01 to 0.1mm</td></tr>
<tr><td>Aluminum</td><td>GD-C1/C2</td><td>0.03 to 6mm</td><td>0.03 to 2mm</td></tr>
<tr><td></td><td>GD-C3</td><td>0.015 to 1mm</td><td>0.015 to 1mm</td></tr>
<tr><td>Copper</td><td>GD-C1/C2</td><td>0.03 to 6mm</td><td>0.03 to 2mm</td></tr>
<tr><td></td><td>GD-C3</td><td>0.018 to 1mm</td><td>0.018 to 1mm</td></tr>
<tr><td>Brass</td><td>GD-C1/C2</td><td>0.03 to 6mm</td><td>0.03 to 2mm</td></tr>
<tr><td></td><td>GD-C3</td><td>0.01 to 1mm</td><td>0.01 to 1mm</td></tr>
<tr><td>Stainless steel (SUS304)</td><td>GD-C1/C2</td><td>0.1 to 6mm</td><td>0.1 to 2mm</td></tr>
<tr><td></td><td>GD-C3</td><td>0.05 to 2mm</td><td>0.05 to 1mm</td></tr>
</table></td><td>GD-10</td><td>GD-C1
GD-C2
GD-C3</td></tr>
<tr><td>Long sensing range</td><td>  </td><td>70mm</td><td>Standard sensing object size: 200 × 200mm
<table>
<tr><th>Material \ Setting distance</th><th>35mm</th><th>70mm</th></tr>
<tr><td>Iron (SPCC)</td><td>0.07 to 10mm</td><td>0.07 to 6mm</td></tr>
<tr><td>Aluminum</td><td>0.03 to 10mm</td><td>0.03 to 6mm</td></tr>
<tr><td>Copper</td><td>0.03 to 10mm</td><td>0.03 to 6mm</td></tr>
<tr><td>Brass</td><td>0.03 to 10mm</td><td>0.03 to 6mm</td></tr>
<tr><td>Stainless steel (SUS304)</td><td>0.1 to 10mm</td><td>0.1 to 6mm</td></tr>
</table></td><td>GD-20</td><td>GD-C1
GD-C2</td></tr>
</table>

Note: Only the combinations between the sensor heads and the controllers described in the above table are allowed. Any other combination may damage the connected sensor heads.

Controllers

Type	Appearance	Model No.
Standard		GD-C1
With RS-232C		GD-C2
Small object detection		GD-C3

Make sure to use the sensor heads and the controller together in the above combinations.

SPECIFICATIONS

Sensor heads

Item \ Type		Small object detection		High precision		Long sensing range	
Model No.		GD-3		GD-10		GD-20	
Applicable controllers		GD-C3		GD-C1, GD-C2 or GD-C3		GD-C1 or GD-C2	
Sensing range (between sensor heads)		10mm or less		30mm or less		70mm or less	
Detectable sheet thickness (Note)		Standard sensing object size: 20 × 20mm		Standard sensing object size: 80 × 80mm		Standard sensing object size: 200 × 200mm	
Material \ Setting distance	Applicable controllers	5mm	10mm	20mm	30mm	35mm	70mm
Iron (SPCC)	GD-C1/C2	———	———	0.07 to 1mm	0.07 to 0.5mm	0.07 to 10mm	0.07 to 6mm
	GD-C3	0.01 to 0.1mm	0.03 to 0.1mm	0.01 to 0.3mm	0.01 to 0.1mm	———	———
Aluminum	GD-C1/C2	———	———	0.03 to 6mm	0.03 to 2mm	0.03 to 10mm	0.03 to 6mm
	GD-C3	0.015 to 1mm	0.015 to 1mm	0.015 to 1mm	0.015 to 1mm	———	———
Copper	GD-C1/C2	———	———	0.03 to 6mm	0.03 to 2mm	0.03 to 10mm	0.03 to 6mm
	GD-C3	0.018 to 1mm	0.018 to 0.3mm	0.018 to 1mm	0.018 to 1mm	———	———
Brass	GD-C1/C2	———	———	0.03 to 6mm	0.03 to 2mm	0.03 to 10mm	0.03 to 6mm
	GD-C3	0.03 to 1mm	0.03 to 0.5mm	0.01 to 1mm	0.01 to 1mm	———	———
Stainless steel (SUS304)	GD-C1/C2	———	———	0.1 to 6mm	0.1 to 2mm	0.1 to 10mm	0.1 to 6mm
	GD-C3	0.3 to 1mm	0.3 to 1mm	0.05 to 2mm	0.05 to 1mm	———	———
Environmental resistance: Protection		IP67 (IEC)				IP67 (IEC), IP67g (JEM)	
Ambient temperature		− 10 to + 60°C, Storage: − 25 to + 70°C					
Ambient humidity		45 to 85% RH, Storage: 35 to 95% RH					
Vibration resistance		10 to 55Hz frequency, 1.5mm amplitude in X, Y and Z directions for two hours each					
Shock resistance		1,000m/s² acceleration (100G approx.) in X, Y and Z directions for three times each					
Material		Enclosure: Stainless steel (SUS 303), Sensing face: ABS		Enclosure: Polyalylate		Sensing face: Polyacetal, Main body: Stainless steel	
Cable		Sender: 0.3mm² single core shielded cable, 3m long Receiver: 0.1mm² 2-core shielded cable, 3m long				Sender: 0.5mm² single core shielded cable, 3m long Receiver: 0.3mm² 2-core shielded cable, 3m long	
Cable extension		Extension up to total 20m is possible with an equivalent shielded cable.					
Weight		90g approx.		80g approx.		440g approx.	
Accessory		———		Sensor head mounting bracket: 2 sets		———	

Note: The above detectable sheet thicknesses are typical data at the given sensing distance. The allowable thickness will differ from the range described in the above table at other setting distances. Further, double feeds of aluminum foils can also be detected at distances shorter than the above.

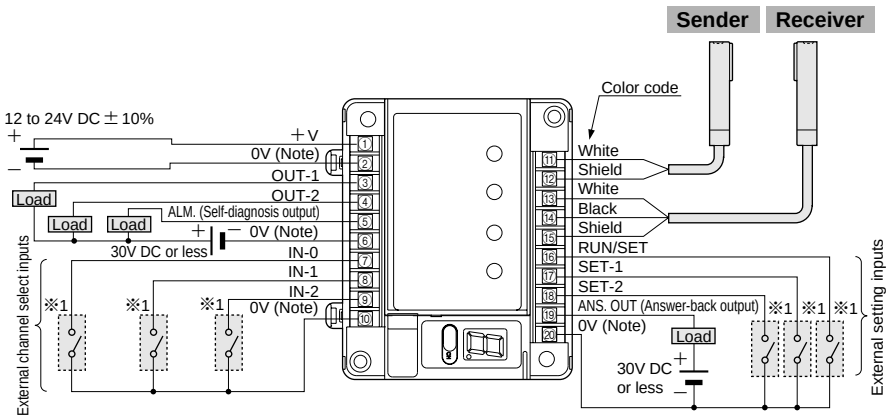
Controllers

Item \ Type		Standard	With RS-232C communication function	Small object detection
Model No.		GD-C1	GD-C2	GD-C3
Supply voltage		12 to 24V DC ± 10% Ripple P-P 10% or less		
Current consumption		12V DC: 700mA or less, 24V DC: 400mA or less		
Output (OUT-1, OUT-2, ALM. Answer-back)		NPN open-collector transistor • Maximum sink current: 100mA • Applied voltage: 30V DC or less (between output and 0V) • Residual voltage: 1V or less (at 100mA sink current) 0.4V or less (at 16mA sink current)		
Output Operation	OUT-1	OFF above the one-sheet threshold level		
	OUT-2	OFF above the two-sheet threshold level		
	ALM.	OFF when an error occurs		
	Answer-back (ANS. OUT)	Refer to the time chart of the **Sensitivity setting** on P.553		
Short-circuit protection		Incorporated		
Response time		Automatically selected either 5ms or less, or 30ms or less, depending on the object		5ms or less
Indicators: Power		Green LED (lights up when the power is ON)		
Self-diagnosis (ALM.)		Red LED (lights up during SET mode and when an error occurs during RUN mode)		
Sensing mode (SENSE)		2-color indicator (lights up green during normal sensing mode, but yellow during precise sensing mode)		
OUT-1		Green LED (lights up when OUT-1 is OFF, and blinks twice on completion of 0-ADJ. or SET-1 setting in SET mode)		
OUT-2		Red LED (lights up when OUT-2 is OFF, and blinks twice on completion of 0-ADJ. or SET-2 setting in SET mode)		
Sensing level		Yellow LED × 1 and green LED × 6 (indicate the sensing level)		
Set level storage function		Set values of eight channels stored		
Set level teaching function		Incorporated		
External setting function		Incorporated		
Timer function		Approx. 50ms fixed delay timer (switchable either effective or ineffective)		
Environmental resistance: Ambient temperature		− 10 to + 50°C (No dew condensation or icing allowed), Storage: − 25 to + 70°C		
Ambient humidity		45 to 85% RH, Storage: 35 to 90% RH		
Noise immunity		Power line: 240Vp, 10ms cycle, and 0.5μs pulse width (with noise simulator)		
Voltage withstandability		1,000V AC for one min. between all supply terminals connected together and enclosure		
Insulation resistance		50MΩ, or more, with 250V DC megger between all supply terminals connected together and enclosure		
Vibration resistance		10 to 55Hz frequency, 0.75mm amplitude in X, Y and Z directions for two hours each		
Shock resistance		300m/s² acceleration (approx. 30G) in X, Y and Z directions for three times each		
Material		Heat-resistant ABS		
Weight		440g approx.		
Accessory		Insulation plate: 2 Nos.		

GD

I/O CIRCUIT AND WIRING DIAGRAMS

Wiring diagram



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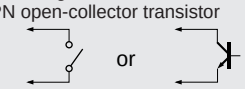
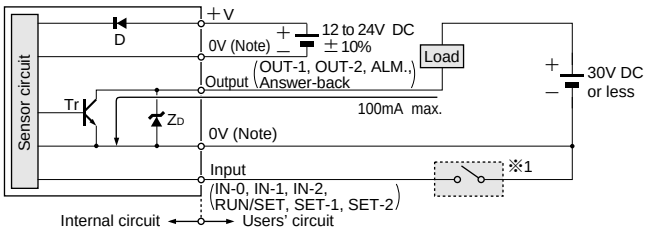
Non-voltage contact or
NPN open-collector transistor



Low: 0 to 1V
High: 4.5 to 30V, or open

Note: Terminal ②, 0V of power supply, is isolated from 0V of input/output circuitry for noise immunity. However, if you expect to share the power supply with the output loads, connect terminals ② and ⑥, terminals ② and ⑩, or terminals ② and ⑳ to make 0V common.

I/O circuit diagram



Note: 0V of power supply is isolated from 0V of input/output circuitry. To share the power supply with a load, both the 0V terminals should be short-circuited.

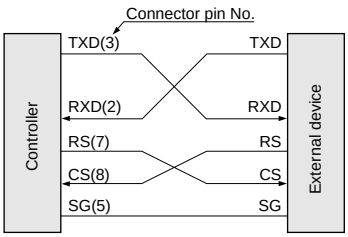
Symbols ... D: Reverse supply polarity protection diode
ZD: Surge absorption zener diode
Tr : NPN output transistor

External channel select truth table

Input / Channel No.	IN-0	IN-1	IN-2
1	L	H	H
2	H	L	H
3	L	L	H
4	H	H	L
5	L	H	L
6	H	L	L
7	L	L	L
8	H	H	H

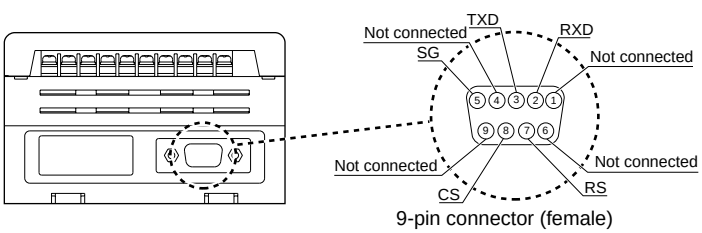
L: Low (0 to 1V), H: High (4.5 to 30V, or open)

RS-232C wiring diagram (GD-C2 only)



TXD: Transmit data, command
RXD: Receive data, command
RS : Request-to-send
CS : Clear-to-send
SG : Signal ground

Pin arrangement



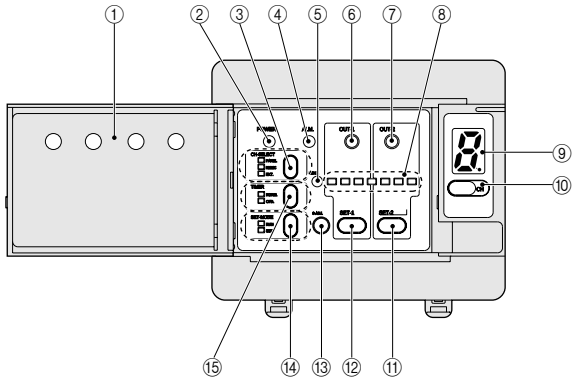
9-pin connector (female)

SUNX
AUDIN - 8, avenue de la malle - 51370 Saint Brice Courcelles
Tel : 03.26.04.20.21 - Fax : 03.26.04.28.20 - Web : http: www.audin.fr - Email : info@audin.fr

PRECAUTIONS FOR PROPER USE

- This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.
- Make sure to use the sensor heads and controllers in the specified combinations. If they are used in any other combination, the sensor heads may get damaged.

Functional description



	Description	Function
①	Panel cover	———
②	Power indicator (Green LED)	Lights up when the power is ON.
③	CH-SELECT key	Specifies whether channel selection is by panel operation, by external channel select inputs, or through RS-232C communication. ☐ PANEL: Selection is by ⑩ channel select key. ☐ LOCK: Locks channel selection. In case of **GD-C2**, this (**GD-C2**: RS232C) is also the setting for channel selection by external device through RS-232C. ☐ EXT.: Selection is by external channel select inputs. The table below gives the key and external input operation for each channel selection method. ○: Operable
④	Self-diagnosis indicator (Red LED)	Set mode: Lights up under normal condition Run mode: Lights up on error

Operation \ Mode		PANEL	LOCK (RS-232C)	EXT.
Panel keys	RUN/SET selection	○ (Note)	○ (Note)	○ (Note)
	Timer mode selection	○	○	○
	SET-1	○	○	○
	SET-2	○	○	○
	0-ADJ.	○	○	○
	Channel shift	○		
External inputs	RUN/SET	○	○	○
	SET-1	○	○	○
	SET-2	○	○	○
	IN-0			○
	IN-1			○
	IN-2			○

Note: The RUN/SET selection with the SET-MODE key on the panel is effective only when the RUN/SET selection input is High (RUN mode).

	Description	Function
⑤	Sensing mode indicator (2-color LED)	Indicates the sensing mode. · Lights up green: Normal sensing mode · Lights up yellow: Precise sensing mode (Refer to '**Sensing mode**' on P.553.)
⑥	OUT-1 indicator (Green LED)	· Lights up when OUT-1 is OFF. · Blinks twice on completion of 0-ADJ. or SET-1 setting in SET mode.
⑦	OUT-2 indicator (Red LED)	· Lights up when OUT-2 is OFF. · Blinks twice on completion of 0-ADJ. or SET-2 setting in SET mode.
⑧	Sensing level indicator (Yellow LED X 1, Green LED X 6)	Seven LEDs show the sensing level. · More the number, thicker, or larger the object sheets are, more are the LEDs which light up. LEDs blink one after the other during teaching. All LEDs blink at the same time if the teaching fails.
⑨	Channel display	Shows the present channel (1 to 8). · Blinks during SET mode. · The decimal point informs whether the set level data has been stored. Decimal point Lights up: ➡ Stored Lights off: ➡ Not stored · When an error occurs, the display indicates the error code. Refer to '**Self-diagnosis (Alarm) function**' on P.556 for more details.
⑩	Channel shift key	The channel can be selected by the channel shift key when CH-SELECT is set at PANEL.
⑪	SET-2 key	Sets the two-sheet threshold level (larger number of sheets).
⑫	SET-1 key	Sets the one-sheet threshold level (smaller number of sheets).
⑬	0-ADJ. key	Calibrates zero level under sheet non-existing condition.
⑭	SET-MODE key	Switches between RUN mode and SET mode. ☐ RUN: Detection takes place. ☐ SET: Set-up is done.
⑮	TIMER key	Switches timer mode. ☐ NORM. mode: Timer not used ☐ OFD. mode: Delay timer (50ms approx.) used

Wiring

- Make sure to carry out the wiring in the power supply off condition.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that its frame ground F.G. terminal is connected to an actual ground.
- In case noise generating equipment (switching regulator, induction motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Others

- Make sure to check the ability of the sensor to detect the number of sheets of your actual objects before use. If real objects differ from teaching samples in size or in characteristics, or the detecting condition deviates, an error may occur.
  This must be especially considered for magnetic material, such as, iron.
- Do not operate the sensor for a few seconds immediately after supplying power because of transient conditions including self-diagnosis time.

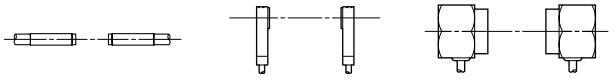
GD

PRECAUTIONS FOR PROPER USE

Mounting

Placing of sensor heads

- Make the sender and receiver face each other and align their sensing center line.

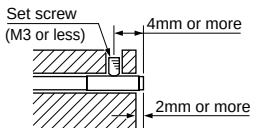


- Keep a distance from any magnet or a device generating magnetic field. It may degrade the detectability.
- Surrounding metal influences the detectability. Please contact our office for more details.
- If more than one set of sensor heads are closely mounted, detectability may be affected. Please contact our office for more details.

Mounting sensor heads

<GD-3>

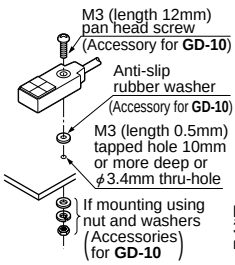
Mounting with set screw



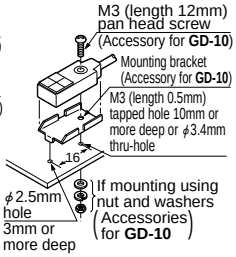
- Use a set screw (M3 or less), and the tightening torque should be 0.12N·m or less.

<GD-10>

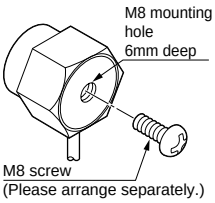
Fixing at one point



Fixing at two points



<GD-20>



- The tightening torque should be 0.5N·m or less.
- To mount the sensor head with a nut, the thru-hole should be ϕ3.4mm. (The mounting board must be 2.3mm, or less, thick.)
- The tightening torque should be 11.2N·m or less.

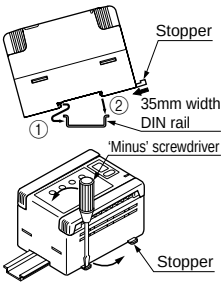
Mounting of controller

<On DIN rail>

① With the stopper pressed in the direction of the arrow (it locks), fit the front portion of the mounting section of the amplifier on the 35mm width DIN rail.

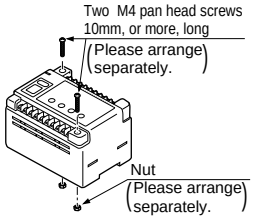
② Press and fit the rear portion of the mounting section on the 35mm width DIN rail.

※To remove, insert a 'minus' screwdriver into the stopper and pull out.



<On board with screws>

- Use two M4 pan head screws 10mm, or more, long.
  The tightening torque should be 1.2N·m or less.

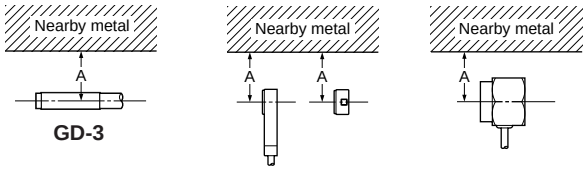


Distance from nearby metals

- As metals near the sensor head may affect the sensing performance, pay attention to the following points.

Influence of nearby metal

- The sensor head must be separated from nearby metal by a minimum distance as specified in the table below.

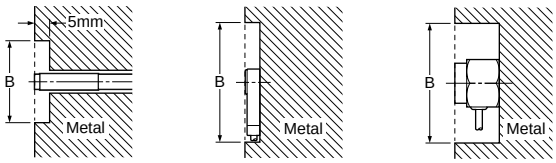


<Dimension A (in case of iron)>

Model No. \ Setting distance	5mm	10mm	30mm	70mm
GD-3	15mm	20mm	——	——
GD-10	100mm			——
GD-20	100mm			

Embedding in metal

- The sensing performance may be affected if the sensor is completely embedded in a metal.
  Keep a minimum clearance between the sensor head and the metal as specified in the table below.



<Dimension B (in case of iron)>

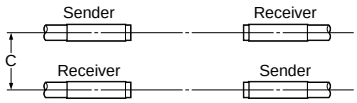
Model No. \ Setting distance	5mm	10mm	30mm	70mm
GD-3	ϕ15mm	ϕ20mm	——	——
GD-10	ϕ100mm			——
GD-20	ϕ300mm			

PRECAUTIONS FOR PROPER USE

Interference prevention

• When two or more sensor heads are mounted in parallel, keep a minimum separation distance as specified below to avoid interference.

In case the sender and another sensor's receiver are placed adjacently

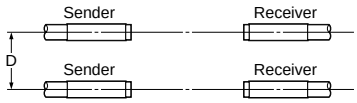


<Dimension C>

Model No. \ Setting distance (Note)	5mm	10mm	20(35)mm	30(70)mm
GD-3	60mm	80mm	——	——
GD-10	160mm			220mm
GD-20	370mm			630mm

Note: The value in the brackets is for **GD-20**.

In case the respective senders and receivers are placed adjacently



<Dimension D>

Model No. \ Setting distance (Note)	5mm	10mm	20(35)mm	30(70)mm
GD-3	30mm	50mm	——	——
GD-10	200mm			250mm
GD-20	450mm			700mm

Note: The value in the brackets is for **GD-20**.

Sensing mode

• The **GD** series has two sensing modes, one is the normal sensing mode and the other is the precise sensing mode. They are automatically selected by the characteristics of the object.

Normal sensing mode : The **GD** series goes into this mode when the number of objects (e.g., large metal sheets) is distinguished with relative ease.


Iron etc.

Precise sensing mode : The **GD** series goes into this mode when the number of objects (e.g., lead frames) is difficult to distinguish. In this mode, the sensitivity difference is so minute between two sensing levels that vibration and temperature changes must be carefully managed.

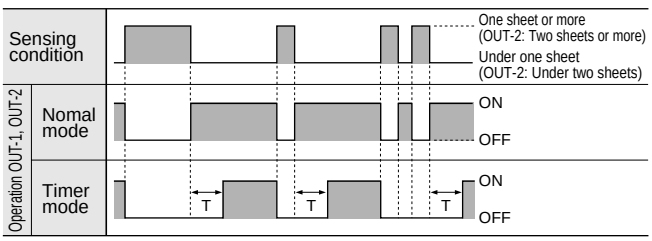

Lead frame etc.

• The sensing mode indicator lights up green during the normal sensing mode, but lights up yellow during the precise sensing mode.

Timer function

• The **GD** series is incorporated with a fixed delay timer of 50ms approx. Since the signal output is extended by a fixed time interval, this is useful when the connected device has a slow response time or when small objects are detected and the output signal width is small.

Time chart

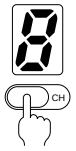
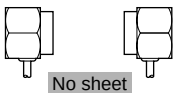
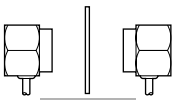
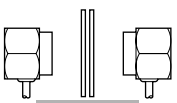


Timer period: T = 50ms approx.

Note: Once the timer becomes effective, it acts upon both OUT-1 and OUT-2 of all channels.

Sensitivity setting

Teaching through operation panel

Procedure		Operation
Preparation	①	Turn the power on. • Check that the power indicator lights up.
	②	Open the panel cover.
Channel selection	③	Select 'PANEL' by pressing 'CH-SELECT key'. • This enables the keys on the panel. ■ PANEL ← □ LOCK □ EXT.
	④	Select one of eight channels by pressing the 'channel shift key'. To modify a previously stored data, choose the particular channel. Otherwise, choose any channel from 1 to 8. • If the selected channel does not have data stored in it, the self-diagnosis indicator lights up. 
Level setting	⑤	Enter into the SET mode from the RUN mode by pressing the 'SET-MODE key'. • The self-diagnosis indicator lights up. • The designated channel number blinks. □ RUN ■ SET ←
	⑥ (Note 1) (Note 2)	Press the '0-ADJ. key' while no object exists between the sensor heads. • After the sensing level indicators light up one after the other for about four cycles, both OUT-1 and OUT-2 blink twice at the same time.  No sheet
	⑦ (Note 1)	Place one sheet between the sensor heads, and then press the 'SET-1 key'. • The sensing level indicators blink one after the other for about four cycles. After that, OUT-1 blinks twice. • Hold the object steadily between the sensor heads while the sensing level indicators are lighting up in rotation.  One sheet
	⑧ (Note 1)	Place two sheets between the sensor heads, and then press the 'SET-2 key'. • The sensing level indicators light up one after the other for about four cycles. After that, OUT-2 blinks twice. • Hold the objects steadily between the sensor heads while the sensing level indicators are lighting up in rotation.  Two sheets
	※	If the teaching fails, all the sensing indicators blink at the same time. In this case, repeat the sensitivity setting after changing the setting of the sender and the receiver. Blink 
	⑨	Return to the 'RUN mode' from SET mode by pressing the 'SET-MODE key'. • The self-diagnosis indicator lights off. [If it does not light off, an error may be inherent. Refer to '**Self-diagnosis (Alarm) function**' on P.556 • The indicated channel number changes from blinking into continuous lighting. • During the RUN mode, the '0-ADJ. key', 'SET-1 key', and 'SET-2 key' are ineffective.

Notes: 1) The order of the above procedure at ⑥, ⑦ and ⑧ is arbitrary. The 'SET-1 key' searches the one-sheet level, and the 'SET-2 key' the two-sheet level. Each data can be updated as long as the **GD** series is in the SET mode. The data is set when a change is made to the RUN mode.
2) The zero-sheet level is common for all eight channels. Once the zero-sheet level is set for one channel after the sensor heads are installed, there is no need to set it again for the other channels. (However, set the one-sheet level and the two-sheet level on each channel, once again, when 0-ADJ. key is pressed since this resets the zero-sheet level as per the prevailing conditions.)
3) The set data is stored in an EEPROM. However, the EEPROM has a life time which is limited to 100,000 write operation cycles.
4) If the setting of the sender and receiver is changed after teaching, detection may become unstable. In this case, perform the teaching once again.

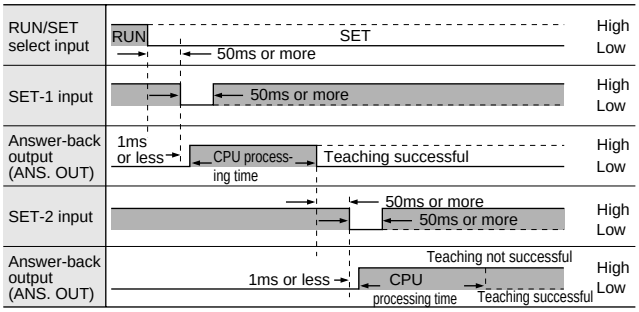
GD

PRECAUTIONS FOR PROPER USE

Teaching by external input

• The teaching can also be performed by external input signals.

<Time chart>



RS-232C data transmission (GD-C2 only)

• **GD-C2** can feed in the set level data into a PC or PLC memory using RS-232C serial communication and retrieve it whenever required. In this case, the taught data should be stored in the prescribed channel.

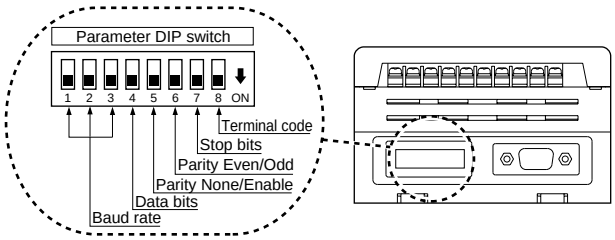
Transmission specifications

• Baud rate: Selectable from 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, or 31,250 bits/sec.

• Format: Data bits ..... 7 bits or 8 bits
Parity check ..... None or Enable
Even or Odd
Stop bits ..... 1 bit or 2 bits
Terminal code ..... CR or ETX

Parameter setting

• Set the parameters with the DIP switches on **GD-C2**.



Switch No.	Parameter	ON	OFF
1	Baud rate		
2			
3			
4	Data bits	7 bits	8 bits
5	Parity check	Enable	None
6		Even	Odd
7	Stop bits	1 bit	2 bits
8	Terminal code	CR	ETX

Switch No. \ Bits/sec	300	600	1,200	2,400	4,800	9,600	19,200	31,250
1	ON	OFF	ON	OFF	ON	OFF	ON	OFF
2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
3	ON	ON	ON	ON	OFF	OFF	OFF	OFF

Command

• All commands used to communicate with **GD-C2** are classified into three groups: write command, read command, and others (ASCII coded data communication).

① Read command
Syntax: Statement + CR (ETX)

Statement	Usage
RCH	Read the data of the presently designated channel. Send: RCH + CR (EXT) Response: RCH␣××␣△△△△␣○○○○␣□□ + CR (ETX)
RRC 1 to 8	Assign the channel and read its data. Send: RRC 1 to 8 + CR (EXT) Response: RRC1 to 8␣××␣△△△△␣○○○○␣□□ + CR (ETX)
RAC	Read data of all channels. Send: RAC + CR (ETX) Response: RAC␣××␣△△△△␣○○○○␣□□,␣ (Channel 1) ××␣△△△△␣○○○○␣□□,␣ (Channel 2) ⋮ ××␣△△△△␣○○○○␣□□,+ CR (ETX) (Channel 8)
RAD	Read only the sensing level data of the present channel. Send: RAD + CR (ETX) Response: RAD␣☆☆☆☆ + CR (ETX) Sensing level data (Note 1)
OUT 0	Read the present sensing condition. Send: OUT 0 + CR (ETX) Response: OUT 0␣▽ + CR (ETX) Sensing condition (0: Zero-sheet sensing 1: One-sheet sensing 2: Two-sheet sensing)
OUT 1	Read the present sensing level (the number of LEDs which light up). Send: OUT 1 + CR (ETX) Response: OUT 1␣◇ + CR (ETX) Sensing level (0 to 7)

Notes: 1) Both the one-sheet level data and the two-sheet level data are represented by decimal numbers from '0 to 4,095'.
2) If the sent command is ineffective, **GD-C2** returns 'Not Available.'
3) All characters including send and response statements are based on ASCII code.

② Write command
Syntax: Statement + Numerical data + CR (ETX)

Statement	Usage
SCH	Write the data into the channel presently designated. SCH␣××␣△△△△␣○○○○␣□□ + CR (ETX) Space or comma (,) Process No. (Note 1) One-sheet level data (Note 2) Two-sheet level data (Note 2) Attribute (Note 3)
SRC 1 to 8	Assign the channel and write data into it. The command format is the same as for SCH.
SAC	Write the data into all channels. SAC␣××␣△△△△␣○○○○␣□□␣××␣△△△△ (Channel 1) ␣○○○○␣□□ ····· ␣××␣△△△△␣○○○○␣□□ (Channel 2 ····· Channel 8) + CR (ETX)

After the write command is sent, Statement + CR (ETX) is returned by **GD-C2** to confirm the communication.

Notes: 1) The **GD** series automatically selects the most effective sensing process according to the material and thickness of the object.
The process number ranges from '00 to 47' in decimal number system.
2) Both the one-sheet level data and the two-sheet level data are represented by decimal numbers from '0 to 4,095'.
3) The data information, information on the presence of data, the sensing mode, etc., is represented by decimal numbers from '00 to 63'.
4) If the sent command is ineffective, **GD-C2** returns 'Not Available.'
5) All characters including send and response statements are based on ASCII code.

PRECAUTIONS FOR PROPER USE

③ Other commands
Syntax: Statement + CR (ETX)

Statement	Usage
$	Enter into RS-232C communication from other accesses.
RNM	Enter into panel access.
EXT.	Enter into EXT. access.
CH1 to 8	Change channel.
LOCK	Disable panel and EXT. accesses.
UNLOCK	Enable panel and EXT. accesses.
PLOCK	Disable the operation panel.
TIM 0	Enter into 'NORM. (non-timer)' timer mode.
TIM 1	Enter into 'OFD. (timer usage)' timer mode.
SMD 0	Enter into 'SET mode'.
SMD 1	Enter into 'RUN mode'.
ADJ 0	Execute zero adjust command. (Zero-sheet level teaching) • After the command execution, the following response is given depending on the teaching condition. On successful teaching: OK + CR (ETX) On unsuccessful teaching: NG + CR (ETX)
SET 1	Execute SET-1 command. (One-sheet level teaching) • After the command execution, the following response is given depending on the teaching condition. On successful teaching: OK + CR (ETX) On unsuccessful teaching: NG + CR (ETX)
SET 2	Execute SET-2 command. (Two-sheet level teaching) • After the command execution, the following response is given depending on the teaching condition. On successful teaching: OK + CR (ETX) On unsuccessful teaching: NG + CR (ETX)

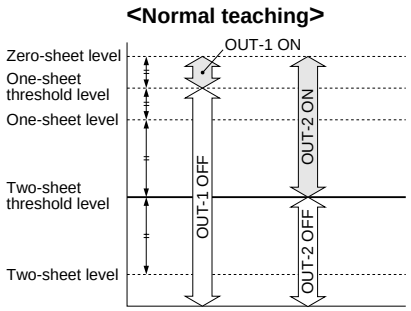
After the above command is sent, Statement + CR (ETX) is returned by **GD-C2** to confirm the communication.

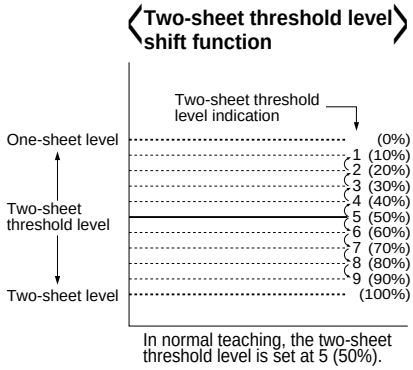
Notes: 1) If the sent command is ineffective, **GD-C2** returns 'Not Available.'
2) All characters including send and response statements are based on ASCII code.

Two-sheet threshold level shift function

Outline

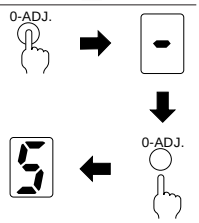
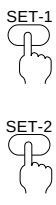
• In normal teaching, the two-sheet threshold level is automatically set at the center of the one-sheet level and the two-sheet level. The two-sheet threshold level shift function enables you to shift the two-sheet threshold level towards, either, the one-sheet level, or, the two-sheet level, in four steps. Consequently, if either one of the detection levels is stable, then by shifting the two-sheet threshold level towards that side, stable detection is possible even if the other detection level is unstable. Further, since by shifting the two-sheet threshold level, the difference between it and, either, the one-sheet level, or, the two-sheet level can be made small, fine detection is also possible.





In normal teaching, the two-sheet threshold level is set at 5 (50%).

Setting Procedure

Step	Operation
①	Perform normal teaching.
②	Select 'RUN mode' by 'SET-MODE key'. 
③	Press '0-ADJ. key' for more than 3 sec. • '-' is displayed on the channel display and the sensor enters the two-sheet threshold level shift mode. • When '0-ADJ. key' is released, the '-' display changes to a blinking display of '5', which is the two-sheet threshold level before the shift. • The self-diagnosis indicator lights up in the two-sheet threshold level shift mode. 
④	Shift the two-sheet threshold level by pressing either 'SET-1 key' or 'SET-2 key'. • Each time 'SET-1 key' is pressed, the two-sheet threshold level shifts as '5' → '4' → '3' → '2' → '1', i.e., towards the one-sheet level. (It becomes easier for OUT-2 (two-sheet output) to go OFF.) • Each time 'SET-2 key' is pressed, the two-sheet threshold level shifts as '5' → '6' → '7' → '8' → '9', i.e., towards the two-sheet level. (It becomes more difficult for OUT-2 (two-sheet output) to go OFF.) 
⑤	After having shifted the two-sheet threshold level, press '0-ADJ. key' till '-' appears on the channel display. (The shifted two-sheet threshold level is stored and the sensor returns to the RUN mode.) • The self-diagnosis indicator turns off.

Caution
- Make sure to press '0-ADJ. key' after shifting the two-sheet threshold level. If 'CH-SELECT key', 'SET-MODE key' or 'CH key' is pressed, although the sensor returns to the RUN mode, the shifted two-sheet threshold level is not stored.
- With respect to a single teaching data, make sure to shift the two-sheet threshold level only once. In case you wish to shift the level once again, do so after performing the normal teaching again.

GD

PRECAUTIONS FOR PROPER USE

Self-diagnosis (Alarm) function

• The **GD** series diagnoses itself. The result lights up the self-diagnosis indicator, generates the self-diagnosis output, and shows the error code on the channel display as per the following table.

Description		Channel display	Sensing level indicators	Self-diagnosis indicator (Note)	Self-diagnosis output (Note)	Countermeasures
On power-ON	Internal circuit failure	1	Blink	Lights up	OFF	Contact our office.
During operation	Disconnected sender cable	0	Blink	Lights up	OFF	Check connection of sender cable.
During operation	Operation key pressed for 30 sec. or more	2	Blink	Lights up	OFF	Check keys on panel.
During operation	Too little contrast between one and two sheet levels	Present channel number	—	Lights up for 1 sec.	OFF for 1 sec. (self-restoration)	Change the setting.
During operation	Selection of channel without stored data	Present channel number	—	Lights up	OFF	Select the channel in which data is stored.
During RS-232C communication (GD-C2 only)	Syntax error	3	Blink 10 times	Lights up	ON	Check RS-232C protocol (baud rate, parity, stop bits, data bits.)
During RS-232C communication (GD-C2 only)	Memory overflow	4	Blink	Lights up	ON	Check if the terminal code is correctly sent.

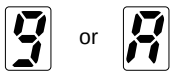
Note: In the SET mode, the self-diagnosis indicator continuously lights up and the self-diagnosis output stays off.

Response time

• The controllers **GD-C1** and **GD-C2** automatically select the most suitable signal processing method, according to the material and thickness of the sensing object. Depending on the selected signal processing method, the response time is also automatically determined as either '5ms or less', or '30ms or less'.
Further, when controller **GD-C3** is used, the response time is 5ms or less.
The response time of the controllers, **GD-C1** and **GD-C2**, can be confirmed by the following procedure.

① Press '0-ADJ. key' in 'RUN mode'.

② The channel display shows an alphanumeric character that represents the response time as given below.



➡ 5ms or less

Other than the above ➡ 30ms or less

ALL-LOCK function

• All keys on the operation panel are locked when the channel shift key is pressed for 3 sec. or more (unless CH-SELECT is set on 'PANEL'). To release the lock, press the channel shift key for 3 sec., or more, again.

SUNX
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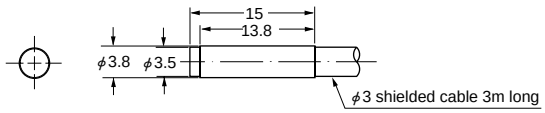
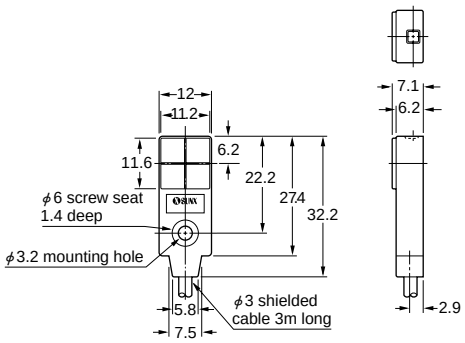
DIMENSIONS (Unit: mm)

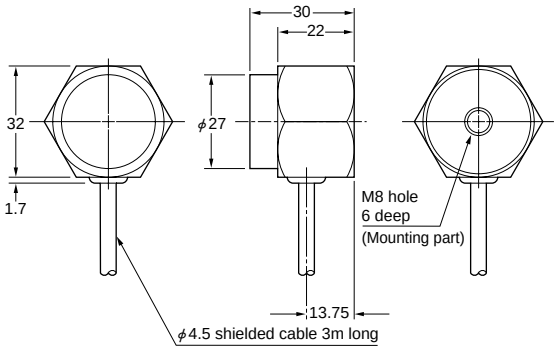
GD-3 Sensor head



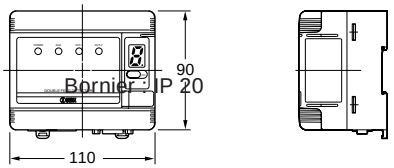
GD-10 Sensor head



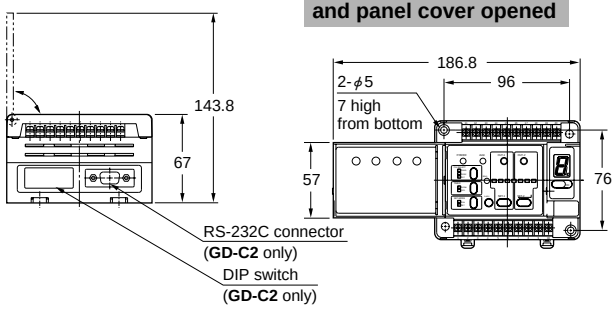
GD-20 Sensor head



GD-C1, GD-C2 GD-C3 Controller

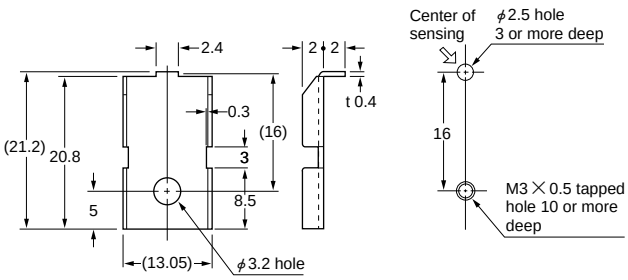


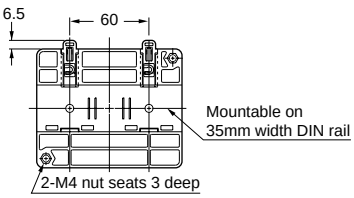
Terminal cover removed and panel cover opened



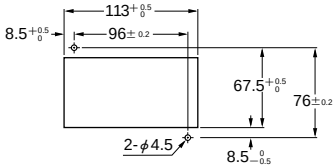
Sensor head mounting bracket set (Accessory for **GD-10**)

Mounting hole dimensions





Panel cut-out dimensions



Material: Cold rolled carbon steel (SPCC)
(Nickel plated)

1 No. each of M3 (length 12mm) pan head screw, nut, flat washer, spring washer, and anti-slip rubber washer (ϕ9.5 × t 0.5mm) is attached.