

Floatless Level Switch (Compact, Plug-in Type)

61F-LS

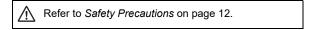
Consolidates the Specifications through Free Power Supply, thus Allowing Use in High Temperature Environments with Temperatures of Up to 70°C*

<Normal / High functionality type>

- · Compact form allows space-saving design
- Increase in number of models in which wiring of up to 4 km is possible
- Easy to replace during maintenance due to compatibility with the 61F-GP-N series
- Dip switches allow switching of the response speed and operation sensitivity

<DC power supply type>

- Battery for use in locations without AC power supply
- Adjustable sensitivity, with an operating resistance range of 0 to 100 k Ω , allows use for a wide variety of liquids
- NPN output type available
- · Allows switching and selection of water supply and drainage
- * Excluding the DC power supply type.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Model Number Legend (Not all models in this model number structure can be created.)

(1) Control Applications

LS: Automatic water supply and drainage

(2) Structure

CP: Compact, plug-in

(3) No. of Pins

11: 11 pins 08: 8 pins

(4) Function

N: Normal type
S: High functionality
(sequential operation)
A: High functionality
(advanced operation)

B: DC power supply

(5) Output

T: Transistor R: Relay

(6) Supply Voltage

A: 100 - 240 VAC B: 24 VAC C: 24 VDC

Ordering Information

Туре	Pin type	Output	Supply Voltage	Model			
Normal	11-pin			61F-LS-CP11-NRA			
Nomai	8-pin		100 to 240 VAC	61F-LS-CP08-NRA			
	11-pin		100 to 240 VAC	61F-LS-CP11-SRA			
High functionality (sequential operation)	8-pin	- Relay		61F-LS-CP08-SRA			
(ooquomiai operation)	8-pin		24 VAC	61F-LS-CP08-SRB			
	11-pin		1		11-pin	100 to 240 VAC	61F-LS-CP11-ARA
High functionality (advanced operation)	8-pin		100 to 240 VAC	61F-LS-CP08-ARA			
(aavanosa sporanon)	8-pin		24 VAC	61F-LS-CP08-ARB			
DC power supply	11-pin	Transistor	24 VDC	61F-LS-CP11-BTC			
Do power supply	11-pin	Relay	24 VDC	61F-LS-CP11-BRC			

Specifications

Ratings

	61F-LS-CP□-N (Normal)	61F-LS-CP□-S/-A (High functionality)	61F-LS-CP11-B (DC power supply)
Controlling materials and operating conditions	For control of ordinary purified water or sewage water For control of ordinary purified water or sewage where operating ambient temperature is high. For control of ordinary purified water in cases where the distance between sewage pumps and water tanks or between receiver tanks and supply tanks is long or where remote control is required.	For control of liquids with high specific resistance such as distilled water For control of liquids with low specific resistance such as salt water, sewage water, acid chemicals, alkali chemicals	When using DC power When using battery power, etc.
Supply voltage/frequency	100 - 240 VAC 50/60 Hz	100 - 240 VAC 50/60 Hz 24 VAC 50/60 Hz	24 VDC
Operating voltage range	85% to 110% of rated voltage	85% to 110% of rated voltage	85% to 110% of rated voltage
Operating frequency range	±5 Hz of the rated frequency	±5 Hz of the rated frequency	±5 Hz of the rated frequency
Power consumption	Approx. 3.2 VA max.	Approx. 3.2 VA max.	Approx. 1 W max.
Contact ratings	5 A at 250 VAC (Resistive load (cosφ = 1)) 1 A at 250 VAC (Inductive load (cosφ = 0.4)) Minimum applicable load 5 VDC, 1 mA (reference value)	5 A at 250 VAC (Resistive load (cosφ = 1)) 1 A at 250 VAC (Inductive load (cosφ = 0.4)) Minimum applicable load 5 VDC, 1 mA (reference value)	Transistor output Open collector (NPN) 30 VDC, 100 mA, leak current 100 µA or less Relay output (1a) 30 VDC 5 A, 240 VAC 5 A (resistive load) Minimum applicable load 5 VDC, 10 mA (reference value)
Ambient temperature	-10 to +70°C	-10 to +70°C	-10 to +55°C
Ambient humidity	25 to 90% RH	25 to 90% RH	25 to 85% RH
Ambient storage temperature	-10 to +70°C	-10 to +70°C	-10 to +55°C
Ambient storage humidity	25 to 90% RH	25 to 90% RH	25 to 85% RH
Weight	Approx. 100 g	Approx. 100 g	Approx. 100 g
Accessories	PFC-N8		
Wiring distance *1	4 km or less	Ultra low-sensitivity, low-sensitivity, general-sensitivity: 4 km High-sensitivity: 50 m Ultra high-sensitivity: 30 m	100 m or less

^{*1.} Reference values. The wiring distance indicates the values when completely-insulated, 3-core 0.75 mm², 600-V VCT cables are used.

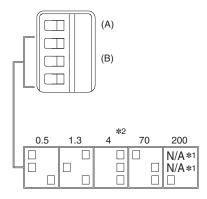
Characteristics

	61F-LS-CP⊡-N (Normal)	61F-LS-CP□-S/-A (High functionality)	61F-LS-CP11-B (DC power supply)
Operation resistance	4 kΩ or more	*2	Variable (0 to 100 kΩ)
Operation resistance error			Scale 0 : 0 to 10 kΩ * 3 Scale 100 : 100 ± 10 kΩ
Release resistance	15 kΩ or less	*2	200% max. of the operation resistance
Interelectrode voltage	5 VAC	5 VAC	5 VAC
Response time	Operate: 80 ms max. Release: 160 ms max.	*2	Operate: 1.5 s max. Release: 3.0 s max.
Startup lock time	3 s after turning on the power supply (The LED blinks during the startup lock time)		
Insulation resistance *4	100 MΩ min. (at 500 VDC)		
Dielectric strength *4	2000 VAC, 50/60 Hz for 1 min.		
Life expectancy			
Switching between supply and drainage	drainage operation drainage operation		Terminals 7 and 8 shorted: Automatic
Approved standards	UL61010-1, CAN/CSA C22.2 No.61010-1 CE, RCM EN61010-1, EN61326-1 Industrial electromagnetic environment		

^{*2.} Refer to 3 page Dip Switch Settings.

^{*3.} The Detector may not operate around the setting value of "0." Adjust the sensitivity depending on the actual application.
*4. The insulation resistance and dielectric strength indicate values between power terminals and Electrode terminals, between power terminals and contact terminals, and between Electrode terminals and contact terminals. Refer to Safety Precautions on page 12.

Dip Switch Settings (61F-LS-CP□-S/-A only)

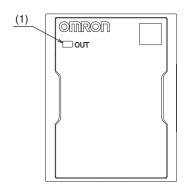


Symbol	Item	Specification		Notes	Factory default settings
(A)	Response	5S			
(八)	speed	INSTANT (Instantaneous)			✓
	Operation resistance	Release resistance			
		$0.5~\text{k}\Omega$ or more	2.5 kΩ or less	Ultra low-sensitivity	
(B)	Operation	$1.3~\text{k}\Omega$ or more	4 kΩ or less	Low-sensitivity	
	sensitivity	$4 \text{ k}\Omega$ or more	15 kΩ or less	General-purpose	✓
		70 kΩ or more	300 k Ω or less	High-sensitivity	
		200 k Ω or more	$500 \text{ k}\Omega$ or less	Ultra high-sensitivity	

***1.** N/A indicates that the switch operates whether it is set ON or OFF. ***2.** "0.5, 1.3, 4, 70, 200" indicate the values of operation resistance.

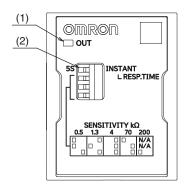
Nomenclature

61F-LS-CP□-N



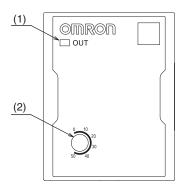
Symbol	Name	Function
(1) [OUT] indicator (red)	Lit: Indicates that water has been detected. Unlit: Indicates standby state.	
(1)	[OUT] indicator (red)	Blinking: Indicates that power has turned on. (3 seconds when power is turned on)

61F-LS-CP□-S/-A



Symbol	Name	Function
(1)	[OUT] indicator (red)	Lit: Indicates that water has been detected. Unlit: Indicates standby state.
(1)	[OOT] mulcator (red)	Blinking: Indicates that power has turned on. (3 seconds when power is turned on)
(2)	Sensitivity adjustment switch	Sets response speed/operation sensitivity.

61F-LS-CP11-B

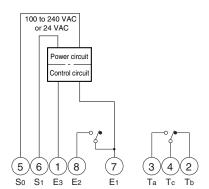


Symbol	Name	Function
(1)	[OUT] indicator (red)	Lit: Indicates that water has been detected. Unlit: Indicates standby state.
(1)	[OO1] Indicator (red)	Blinking: Indicates that power has turned on. (3 seconds when power is turned on)
(2)	Sensitivity adjustment volume	Sets operation resistance between 0 and 100 k Ω .

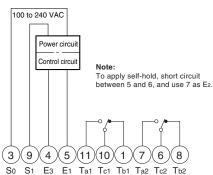
Internal Circuit Diagrams

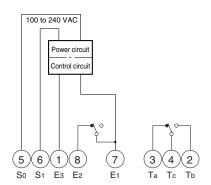
61F-LS-CP08-N 61F-LS-CP08-S

61F-LS-CP08-A

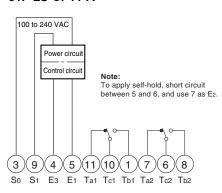


61F-LS-CP11-N 61F-LS-CP11-S

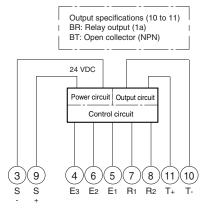




61F-LS-CP11-A



61F-LS-CP11-B



Note: Output is inverted when 7 and 8 are short-circuited.

Difference between Sequential Operation and Advanced Operation

Normally, the a contact of the internal relay is connected to the terminal indicated as Ta on the relay unit, and the b contact is connected to the one indicated as Tb. This connection is sequential operation.

The type with the b contact of the internal relay connected to the Ta terminal, and the a contact connected to the Tb terminal is called advanced operation.

If you look at the terminal numbers, you will see that there is no need to worry about the difference because the operation after the power turns ON is the same for both advanced operation and sequential operation.

Caution

With advanced operation, there will be continuity between the Tc terminal and Ta terminal (b contact) when the power is OFF.

When advanced operation is used with waste water or upper-limit alarms, pay attention to the circuit configuration to prevent the pump operating and a warning being output when the power is OFF.

In addition, the operation differs when the water level is between E_1 and E_2 immediately after the power turns ON.

Unless there are special circumstances, sequential operation is recommended.

Compact, plug-in type

Operation examples of advanced operation and sequential operation (when automatic control)

		Advanced operation		Sequent	tial operation
Power state	Water level	8-pin	11-pin	8-pin	11-pin
		61F-LS-CP08-A	61F-LS-CP11-A	61F-LS-CP08-N 61F-LS-CP08-S	61F-LS-CP11-N 61F-LS-CP11-S
Before power-on		3 4 2 Ta Tc Tb Continuity between No. 4 and No. 3	Ta1 Tc1 Tb1 Ta2 Tc2 Tb2 Continuity between No. 10 and No. 11, and No. 6 and No. 7	3 4 2 Ta Tc Tb Continuity between No. 4 and No. 2	Continuity between No. 10 and No. 1, and No. 6 and No. 8
	Less than E ₂ , E ₃ or more	3 4 2 Ta Tc Tb Continuity between No. 4 and No. 2	11 10 1 7 6 8 Ta1 Tc1 Tb1 Ta2 Tc2 Tb2 Continuity between No. 10 and No. 1, and No. 6 and No. 8	3 4 2 Ta Tc Tb Continuity between No. 4 and No. 2	Continuity between No. 10 and No. 1, and No. 6 and No. 8
After power-on	E ₃ E ₂	3 4 2 Ta Tc Tb	11 10 1 7 6 8 Tal Tcl Tbl Ta2 Tc2 Tb2 Continuity between	3 4 2 Ta Tc Tb	11 10 1 7 6 8 Ta1 Tc1 Tb1 Ta2 Tc2 Tb2 Continuity between
	Less than E ₁ , E ₂ or more	No. 4 and No. 2	No. 10 and No. 1, and No. 6 and No. 8	No. 4 and No. 2	No. 10 and No. 1, and No. 6 and No. 8
	E ₁ or more	3 4 2 Ta Tc Tb Continuity between No. 4 and No. 3	11 10 1 7 6 8 Ta1 Tc1 Tb1 Ta2 Tc2 Tb2 Continuity between No. 10 and No. 11, and No. 6 and No. 7	3 4 2 Ta Tc Tb Continuity between No. 4 and No. 3	Continuity between No. 10 and No. 1, and No. 6 and No. 7
After power interruption		3 4 2 Ta Tc Tb	11 10 1 7 6 8 Ta1 Tc1 Tb1 Ta2 Tc2 Tb2	3 4 2 Ta Tc Tb	11 10 1 7 6 8 Ta1 Tc1 Tb1 Ta2 Tc2 Tb2
		Continuity between No. 4 and No. 3	Continuity between No. 10 and No. 11, and No. 6 and No. 7	Continuity between No. 4 and No. 2	Continuity between No. 10 and No. 1, and No. 6 and No. 8

Connections

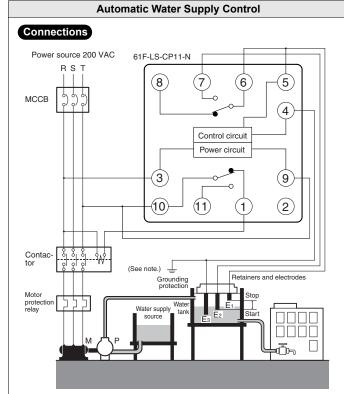
Automatic Water Supply and Drainage Control

Compact, Plug-in Type 61F-LS-CP11-N

page 11

Automatic Drainage Control

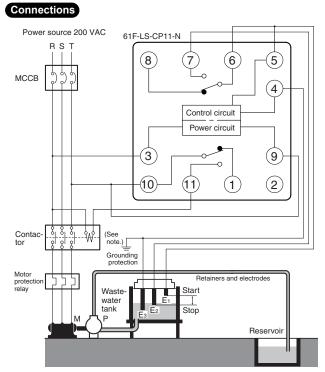




Note: Be sure to ground the common Electrode E₃ (the longest Electrode).

> **Connection Sockets** PF113A (Front-connecting) PL11 (Rear-connecting)

Connect terminal 1 to the contactor's coil terminal.

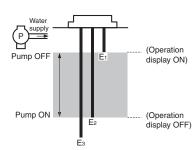


Note: Be sure to ground the common Electrode E3 (the longest Electrode).

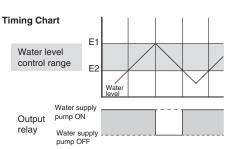
> **Connection Sockets** PF113A (Front-connecting) PL11 (Rear-connecting)

Connect terminal 1 to the contactor's coil terminal.

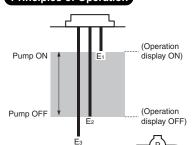
Principles of Operation



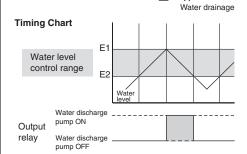
The pump stops when the water level reaches E1 (operation display ON) and starts when the water level drops below E2 (operation display OFF).



Principles of Operation



The pump starts when the water level reaches E₁ (operation display ON) and stops when the water level drops below E2 (operation display OFF).

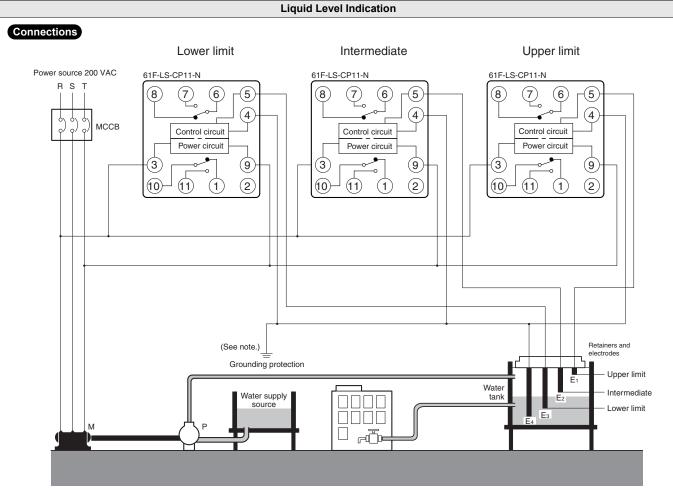


Liquid Level Indication (Connection Example)

Compact, Plug-in Type 61F-LS-CP11-N

Dimensions: page 11





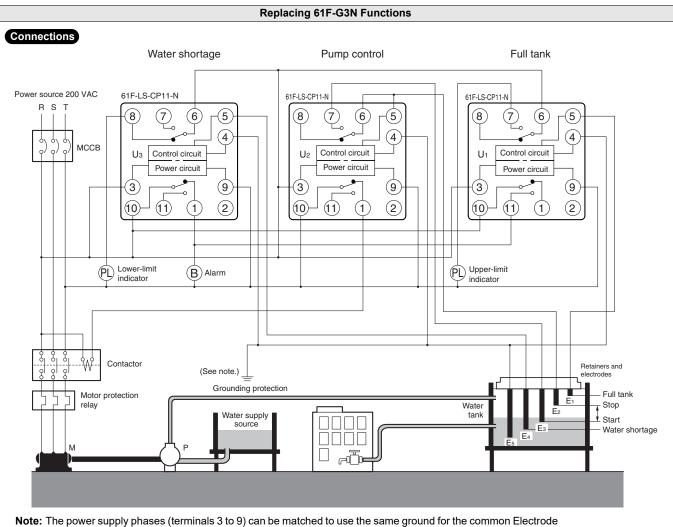
Note: The power supply phases (terminals 3 to 9) can be matched to use the same ground for the common Electrode (the longest Electrode, terminal 4).

Principles of Operation

- Terminals 6 and 7, and terminals 10 and 11 on the lower -limit 61F-LS-CP11 are shorted when the water level reaches E₃ (operation display ON).
- Terminals 6 and 7, and terminals 10 and 11 on the intermediate 61F-LS-CP11 are shorted when the water level reaches E2 (operation display ON).
- Terminals 6 and 7, and terminals 10 and 11 on the upper-limit 61F-LS-CP11 are shorted when the water level reaches E1 (operation display ON).

Replacing 61F-G3N Functions (Automatic Water Supply Control with Abnormal Water Increase and Water Shortage Alarms)

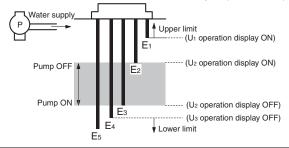
Compact, Plug-in Type 61F-LS-CP11-N **Dimensions:** page 11

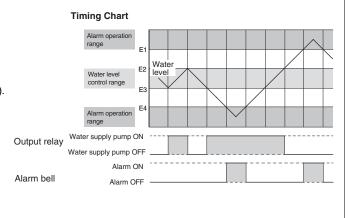


(the longest Electrode, terminal 4).

Principles of Operation

- The pump stops when the water level reaches E2 (U2 operation display ON) and starts when the water level drops below E3 (U2 operation display OFF).
- If the water level rises to E1 for any reason, the upper-limit indicator turns ON and the alarm sounds (U1 operation display ON). If the water level drops below E4 for any reason, the lower-limit indicator turns ON and the alarm sounds (U₃ operation display OFF).





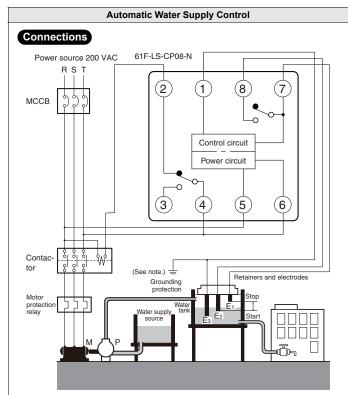
Automatic Water Supply and Drainage Control

Compact, Plug-in Type 61F-LS-CP08-N

Dimensions: page 11

Automatic Drainage Control

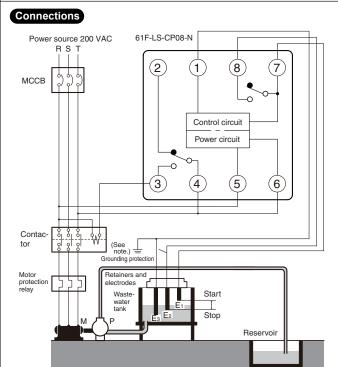




Note: Be sure to ground the common Electrode E₃ (the longest Electrode).

Connection Sockets PF083A (Front-connecting) PL08 (Rear-connecting)

· Connect terminal 2 to the contactor's coil terminal.

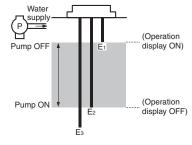


Note: Be sure to ground the common Electrode E₃ (the longest Electrode).

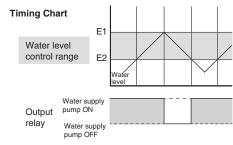
Connection Sockets PF083A (Front-connecting) PL08 (Rear-connecting)

· Connect terminal 3 to the contactor's coil terminal.

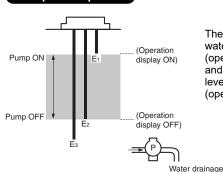
Principles of Operation



The pump stops when the water level reaches E₁ (operation display ON) and starts when the water level drops below E₂ (operation display OFF).



Principles of Operation



The pump starts when the water level reaches E₁ (operation display ON) and stops when the water level drops below E₂ (operation display OFF).

Timing Chart

Water level control range E2

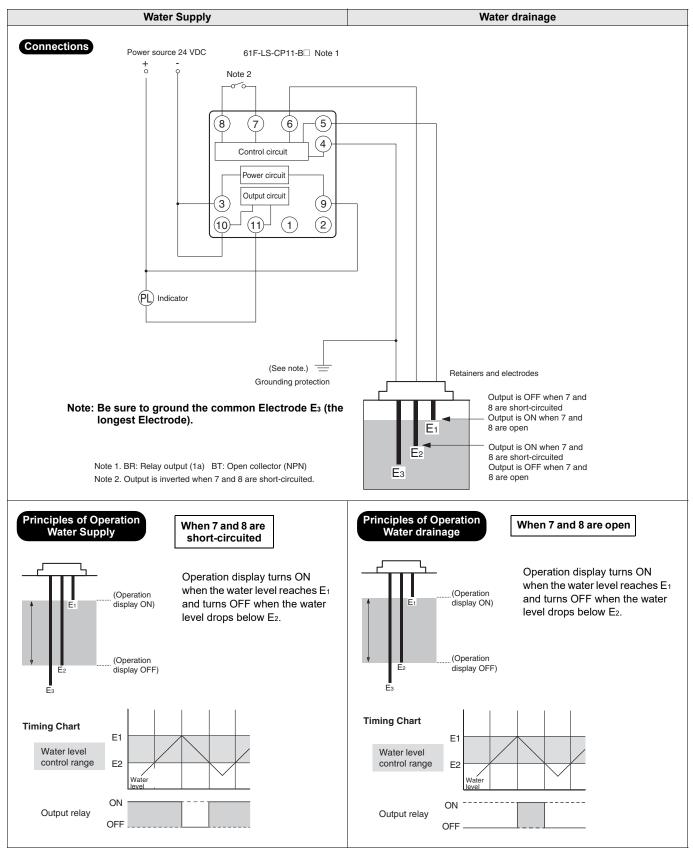
Water discharge Output pump ON relay Water discharge pump OFF

Automatic Water Supply and Drainage Control

Compact, Plug-in Type 61F-LS-CP11-B

page 11

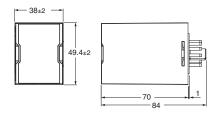


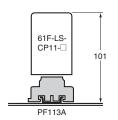


Dimensions (Unit: mm)

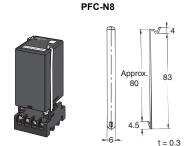
61F-LS-CP11-□







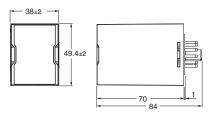
Use a PFC-N8 Mounting Bracket to mount the Level Controller to a PF113A Rail-mounted Socket.

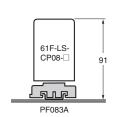


Note: PFC-N8 Mounting Bracket (provided with 61F-LS)

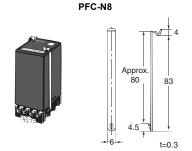
61F-LS-CP08-□







Use a PFC-N8 Mounting Bracket to mount the Level Controller to a PF083A Rail-mounted Socket.



Note: PFC-N8 Mounting Bracket (provided with 61F-LS)

Replacement for the level switch 61F-GPN series/61F-GP-N series is as follows.

Туре	Previous	New
DC power specification	61F-GPN-BC DC24V	61F-LS-CP11-BRC
DC power specification	61F-GPN-BT DC24V	61F-LS-CP11-BTC
Conord nurnoss	61F-GP-N8 AC□□V	61F-LS-CP08-NRA
General-purpose	61F-GP-N AC□□V	61F-LS-CP11-NRA
Long-distance wiring	61F-GP-N8L 2KM AC□□V	61F-LS-CP08-NRA
2 km	61F-GP-NL 2KM AC□□V	61F-LS-CP11-NRA
Long-distance wiring	61F-GP-N8L 4KM AC□□V	61F-LS-CP08-NRA
4 km	61F-GP-NL 4KM AC□□V	61F-LS-CP11-NRA
High-temperature	61F-GP-NT AC□□V	61F-LS-CP11-NRA
Low consistivity	61F-GP-N8D AC□□V	61F-LS-CP08-SRA
Low-sensitivity	61F-GP-ND AC□□V	61F-LS-CP11-SRA
	61F-GP-N8HY AC□□V	61F-LS-CP08-SRA
High-sensitivity	61F-GP-N8H AC□□V	61F-LS-CP08-ARA
	61F-GP-NH AC□□V	61F-LS-CP11-ARA
Ultra high-sensitivity	61F-GP-NH3 AC□□V	011-L3-0F11-ANA
Advanced operation	61F-GP-N8Y AC□□V	61F-LS-CP08-ARA

Note: 1. Take note that in case of 61F-LS, after turning on the power supply, there is a startup lock time of 1 to 3 seconds and the product cannot be operated during this time.

2. Operation sensitivity of the 61F-LS-CPD-S/-A (high functionality) can be switched using the DIP switch.

Safety Precautions

Be sure to read the precautions for all models in the website at the following URL: http://www.ia.omron.com/.

Meanings of the warning indications

CAUTION	It may result in minor to moderate injury or property damage due to this risk if the product is not handled correctly.
Precautions for Safe Use	It indicates the actions that should be taken or avoided in order to use the product safely.
Precautions for Correct Use	It indicates the actions that should be taken or avoided to prevent product inoperability, malfunction, or adverse effects on its performance or functions.

Meanings of graphic symbols

	Caution on electric shock A notice that warns of the possibility of electric shock under certain conditions.
	Prohibition symbols in general A general and non-specific notice of prohibition.
	No disassembly A notice of prohibition where disassembly of the equipment may cause injury such as electric shock.
0	General forced action symbol A graphic symbol indicating the general action of an unspecified user.

⚠ CAUTION

Minor injury may be caused by electric shock in rare cases. Turn off the power supply when wiring, and do not touch the terminals while the power is on. Do not touch the product with wet hands.



Slight electric shock, ignition, or equipment failure may occur in rare cases. Do not allow metal, wires, or chips from installation process to enter the product.



If the contact output is suddenly switched due to a failure in the product, physical damage to the facility, equipment, etc. connected to this product may occur in rare cases. Please be sure to conduct periodic inspections on this product.



Minor injury may be caused by explosion in rare cases. Do not use this product under presence of flammable or explosive gases.



Slight electric shock, ignition, or equipment failure may occur in rare cases. Do not disassemble, modify or repair this product, or touch its interior parts.



Precautions for Safe Use

Please be sure to thoroughly read and understand this manual before handling the product.

- 1. Do not use or store this product under the following environments:
 - Any outdoor environment or one that comes under direct sunlight
 - · Any environment where it may be splashed with water or oil
 - · Any environment where it is exposed to the weather
 - · Any environment where there is significant vibration and impact
 - · Any environment where the temperature changes are drastic
 - Any environment where there is a risk of freezing or condensation
 - Any environment where there is dust or corrosive gas (especially sulfide gas, ammonia gas, etc.)
 - Any environment where it may be affected by static electricity or noise
 - Any environment where there are insects or small animals
 - Any environment where it may be splashed with flammable or soluble liquid
 - · Any environment where it is exposed to sea breeze
- Install the product as far away as possible from equipment that generates strong high frequency or surge voltage.
- Do not place the product on an unstable surface. It poses a risk of the product falling and becoming damaged, or hitting someone and causing injury.
- 4. Do not use the product if the product is dropped by mistake, as the inside of the product may be damaged.
- Install a switch or circuit breaker and provide an appropriate indication so that the operator can turn OFF the power immediately.
- 6. Install the product in the correct orientation.
- Use the power supply voltage and load within the specifications and ratings.
- Use a power supply that will reach the rated voltage within 1second after the power is turned ON.
- 9. Do not connect anything to unused terminals.
- 10. This product should be handled by a specialist with knowledge about electricity.
- 11. When using the equipment, make sure to check the wiring before turning on the power.
- 12. It may be prone to radio disturbance. Do not use any radio wave receivers near the product.
- 13. Use or store the product while keeping the ambient temperature and humidity within the specification range. In particular, do not install the product close to other heating equipment (equipment containing coil or winding). Implement forced cooling if necessary.
- **14.** It cannot be used for types of oil, etc. that have high specific resistance of liquid and conduct little electricity.
- Install the product while ensuring not to apply any load on the main body.
- 16. Check that the output contacts are operating properly. Depending on the operating environment, deterioration of the internal relay may be accelerated and result in malfunction.
- 17. Check that the indicator LED is operating properly. Depending on the operating environment, deterioration of the LED may be accelerated and result in indication failure.
- 18. Occurrence of chattering may shorten the life of the output relay in this product. Use a circuit and setting that do not cause chattering.
- **19.** When controlling the contactor opening and closing, be sure to use the self-holding electrode (E2).
 - The contactor may flap under the waviness of the liquid surface and burn the contacts when control is executed only with E1.
- 20. Use the setting volume and DIP switch within the following torque value range:

Setting volume

Rotation torque	Rotation stopping strength
20 mN·m	50 mN·m

DIP switch

Operating Torque
0.29 N to 4.9 N

- 21. Select the electrodes and electrode holders with consideration of the size of the water tank and the environment inside the water tank (pressure, temperature, controlled liquid, etc.).
- 22. Refer to the respective manuals for proper installation of the electrodes and electrode holders.
- 23. Keep suspended matters from adhering to the electrodes.
- 24. Keep the wiring distance between this product and the electrode holder within the specification range. If the wiring distance is too long, abnormal surge or noise may appear on the electrode circuit and result in abnormal operation.
- 25. It becomes safe from surges if a surge killer unit (Model 61F-03B or -04B) is connected to the electrode circuit of this product. Be sure to install it especially in areas where lightning frequently occurs. When surge may enter the power supply, it is safer to connect a commercially available surge killer to the power supply circuit.
- **26.** To prevent smoke generation and ignition, check the rating of the wires and use the wires that are listed below.

Type of wire	Wire material	Recommended wire diameter
Single wire/ stranded wire	Copper	0.25 to 1.5 mm ² AWG24 to AWG16

- 27. To clean, use commercially available alcohol and no thinners.
- 28. Dispose of this product as industrial waste.

Precautions for Correct Use

- It cannot be used for flammable liquids such as gasoline, kerosene, and heavy oil.
- 2. When measuring the insulation resistance, never conduct megger tests between the electrode terminals.
- This product requires a certain response time during operation and recovery. Employ caution regarding designs that require subtle timing for sequence control. For details, please check the product specifications for the model to be used.
- 4. Do not connect multiple units of this product to the same electrode. For example, a closed circuit (circulating circuit) that passes through the internal circuit of each other is formed when the voltage phase of the 5 V AC power supply is reversed, and this product will operate (malfunction) regardless of the water level by only applying the power supply. Use the electrode rods to be connected to multiple units of this product apart from each other so that they do not suffer mutual interference. However, there is no problem with the sharing of common electrode (the longest electrode).
- Use a separator which is sold separately (Model F03-14) to prevent contact if the electrodes come into contact with each other in the liquid.
- Make sure that there is no risk of rainwater, etc. accumulating at the connection between the electrodes.
- Be sure to ground the common electrode terminal. It can reduce the influence of noise.
- 8. Install the socket and DIN rail with screws to prevent loosening. If the screws are loose, vibration, impact, etc. may cause the DIN rail, socket, product main body, or wiring to come off.
- 9. When attaching a crimped terminal to a terminal screw, tighten it with the tightening torque within the range from 0.45 to 0.6 N·m.

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