IO-Link Proximity Sensor (Spatter-resistant Models)
E2EQ-□-IL□

IO-Link Makes Sensor Level Information Visible and Solves the Three Major Issues at Manufacturing Sites! A Proximity Sensor That Can Be Used in a Spatter Environment.

- Downtime can be reduced.
  Notifies you of faulty parts and such phenomena in the Sensor in real time.
- The frequency of sudden failure can be decreased.
  Notifies you of objects being too far or too close.
- The efficiency of changeover can be improved.
  The batch check for individual sensor IDs significantly decreases commissioning time.
- The fluororesin coating provides exceptional spatter resistance.

For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

⚠ Be sure to read *Safety Precautions* on page 71.

Ordering Information

Sensors [Refer to *Dimensions* on page 72.]
DC 3-wire IO-Link Models

Appearance	Sensing distance		Connection method	Cable specifications	Operation mode	Pin arrangement	Baud rate	Model
Shielded	M12	3 mm	Pre-wired Models (2 m)	PVC	NO/NC switching	—	COM2	**E2EQ-X3B4-IL2 2M**
							COM3	**E2EQ-X3B4-IL3 2M**
			M12 Pre-wired Smartclick Connector Models (0.3 m)			1: +V 3: 0 V 4: C/Q output	COM2	**E2EQ-X3B4-M1TJ-IL2 0.3M**
							COM3	**E2EQ-X3B4-M1TJ-IL3 0.3M**
	M18	7 mm	Pre-wired Models (2 m)			—	COM2	**E2EQ-X7B4-IL2 2M**
							COM3	**E2EQ-X7B4-IL3 2M**
			M12 Pre-wired Smartclick Connector Models (0.3 m)			1: +V 3: 0 V 4: C/Q output	COM2	**E2EQ-X7B4-M1TJ-IL2 0.3M**
							COM3	**E2EQ-X7B4-M1TJ-IL3 0.3M**
	M30	10 mm	Pre-wired Models (2 m)			—	COM2	**E2EQ-X10B4-IL2 2M**
							COM3	**E2EQ-X10B4-IL3 2M**
			M12 Pre-wired Smartclick Connector Models (0.3 m)			1: +V 3: 0 V 4: C/Q output	COM2	**E2EQ-X10B4-M1TJ-IL2 0.3M**
							COM3	**E2EQ-X10B4-M1TJ-IL3 0.3M**

Note: Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).

Accessories (Sold Separately)
Sensor I/O Connectors
(Models with Pre-wired Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.)

Type	Appearance	Cable length	Sensor I/O Connector model number	Applicable Proximity Sensor model number
Socket on one cable end	Straight	2 m	**XS5F-D421-D80-F**	E2EQ-X□B4-M1TJ-IL□
		5 m	**XS5F-D421-G80-F**	
	L-shape	2 m	**XS5F-D422-D80-F**	
		5 m	**XS5F-D422-G80-F**	
Socket and plug on cable ends *	Straight/straight	2 m	**XS5W-D421-D81-F**	
		5 m	**XS5W-D421-G81-F**	
	L-shape/L-shape	2 m	**XS5W-D422-D81-F**	
		5 m	**XS5W-D422-G81-F**	

Note: Refer to *Sensor I/O Connector/Sensor Controller* on your OMRON website for details.
* There are also straight type/L-shape type combinations available.

Ratings and Specifications

DC 3-wire IO-Link Models

	Size	M12	M18	M30
	Shielded	Shielded		
Item	Model	E2EQ-X3B4-IL□	E2EQ-X7B4-IL□	E2EQ-X10B4-IL□
Sensing distance		3 mm ±10%	7 mm ±10%	10 mm ±10%
Set distance *1		0 to 2.4 mm	0 to 5.6 mm	0 to 8 mm
Differential travel		10% max. of sensing distance		
Detectable object		Ferrous metal (The sensing distance decreases with non-ferrous metal. Refer to *Engineering Data* on pages 3.)		
Standard sensing object		Iron, 12 × 12 × 1 mm	Iron, 18 × 18 × 1 mm	Iron, 30 × 30 × 1 mm
Response frequency *2		1 kHz	0.5 kHz	0.4 kHz
Power supply voltage		10 to 30 VDC (including 10% ripple (p-p))		
Current consumption		20 mA max.		
Control output	Load current	100 mA max.		
	Residual voltage	2 V max. (Load current: 100 mA, Cable length: 2 m)		
Indicators *1		In the Standard I/O mode (SIO mode): Operation indicator (orange, lit) and stability indicator (green, lit) In the IO-Link mode: Operation indicator (orange, lit) and communication indicator (green, blinking at 1 s intervals)		
Operation mode		PNP NO/NC switching type (Factory setting: NO) Refer to the timing charts under *I/O Circuit Diagrams* on page 70 for details.		
Protection circuits		Power supply reverse polarity protection, output reverse polarity protection, surge suppressor, and output short-circuit protection		
Ambient temperature range		Operating/Storage: -25 to 70°C (with no icing or condensation)		
Ambient humidity range		Operating/Storage: 35% to 95% (with no condensation)		
Temperature influence		±10% max. of sensing distance at 23°C in the temperature range of -25 to 70°C		
Voltage influence		±1% max. of sensing distance at rated voltage in the rated voltage ±15% range		
Insulation resistance		50 MΩ min. (at 500 VDC) between current-carrying parts and case		
Dielectric strength		1,000 VAC, 50/60 Hz for 1 minute between current-carrying parts and case		
Vibration resistance		Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions		
Shock resistance		Destruction: 1,000 m/s^2 10 times each in X, Y, and Z directions		
Degree of protection		IEC 60529 IP67, in-house standards: oil-resistant		
Connection method		Pre-wired Models (Standard cable length: 2 m), Pre-wired Connector Models (Standard cable length: 0.3 m)		
Materials	Case	Fluororesin coating (Base material: brass)		
	Sensing surface	Fluororesin		
	Clamping nuts	Fluororesin coating (Base material: brass)		
	Toothed washer	Zinc-plated iron		
Main IO-Link functions		Operation mode switching between NO and NC, self diagnosis enabling, excessive proximity judgment distance selecting, timer function of the control output and timer time selecting, instability output (IO-Link mode) ON delay timer time selecting function, monitor output, operating hours read-out, and initial reset		
Communication specifications	IO-Link specification	Ver 1.1		
	Baud rate	-IL3: COM3 (230.4 kbps), -IL2: COM2 (38.4 kbps)		
	Data length	PD size: 2 bytes, OD size: 1 byte (M-sequence type: TYPE_2_2)		
	Minimum cycle time	-IL3 (COM3): 1 ms, -IL2 (COM2): 2.3 ms		
Accessories		Instruction manual		

Note: Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).

*1. In the Standard I/O mode (SIO mode), use the product in a range that the green stability indication lamp is lit. (Although the lamp is turned off when the object detected has approached excessively, the detection performance is stable.)
In the IO-Link mode, use the product in a range that the Byte1_bit4 for instability detection is zero. (Although the Byte1_bit5 for excessive proximity detection is one if the object detected has approached excessively, the detection performance is stable.)
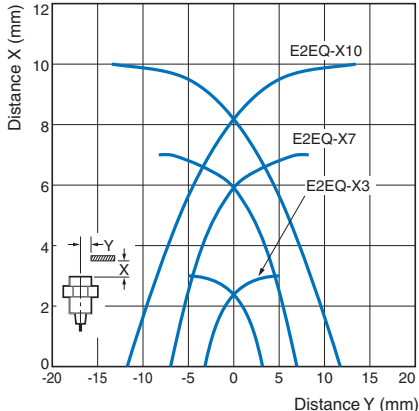Please contact your OMRON sales representative regarding assignment of data.

*2. The response frequency is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.
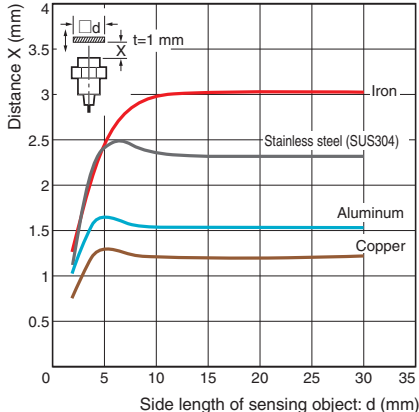
Engineering Data (Reference Value)

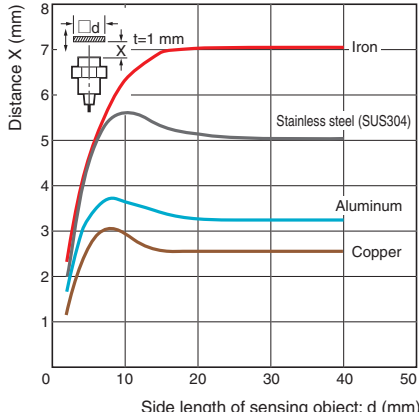## Sensing Area
E2EQ-X□B4 (-M1TJ) -IL□

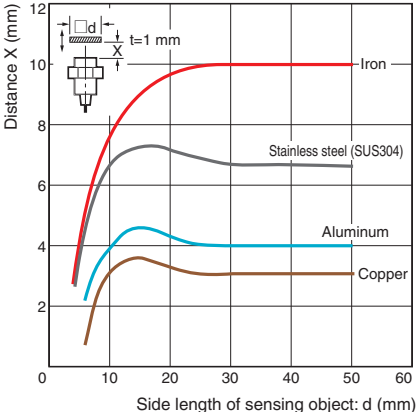## Influence of Sensing Object Size and Material
E2EQ-X3B4 (-M1TJ) -IL□

E2EQ-X7B4 (-M1TJ) -IL□
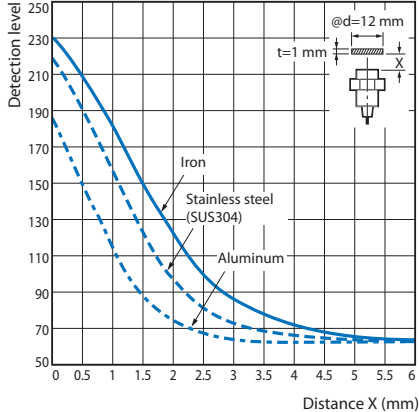

E2EQ-X10B4 (-M1TJ) -IL□

Monitor Output
E2EQ-X3B4 (-M1TJ) -IL□

E2EQ-X7B4 (-M1TJ) -IL□

E2EQ-X10B4 (-M1TJ) -IL□

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E2EQ-□-IL□

I/O Circuit Diagrams

Timing Chart

Note: Please contact your OMRON sales representative regarding assignment of data.

*1. The operation mode can be changed by the IO-Link communications.
*2. If the excessive proximity diagnosis function using the IO-Link communications is disabled, the lamp is lit in this zone, too, in the Standard I/O mode (SIO mode). In the IO-Link mode, diagnosis is disabled (fixed to zero).
*3. If the instability detection diagnosis function using the IO-Link communications is disabled, the lamp is lit in this zone, too, in the Standard I/O mode (SIO mode). In the IO-Link mode, diagnosis is disabled (fixed to zero).
*4. If both the diagnosis functions of excessive proximity and instability detection using the IO-Link communications are disabled, the lamp is not lit in all the zones.
*5. The timer function of the control output can be set up by the IO-Link communications.
(It is able to select ON delay, OFF delay, or one-shot function and select a timer time of 1 to 4000 ms (T).)

ON-delay	OFF-delay	One Shot

*6. The judgment time for the instability detection diagnosis can be selected by the IO-Link communications.
(For the ON delay timer function, the setting can be selected from 0 (invalid), 10, 50, 100, 300, 500, or 1000 ms.
*7. The judgment distance of the excessive proximity diagnosis function can be selected by the IO-Link communications.
(The distance can be selected as a combination of the material of the object detected, such as iron, aluminum, or SUS and the judgment distance of approximately 10, 20, or 30%. However, it is not allowed to select a combination of aluminum and 30%.)
*8. If using the product as a general sensor, it operates in the Standard I/O mode (SIO mode).

Output circuit

When using as a general sensor

When using the Sensor connected to IO-Link Master Unit

Pre-wired Connector Model Connections

Model	Connections
E2EQ-X□B4-M1TJ-IL□	

* If the XS5W-D42□-□81-F Connector which has a socket and plug on the cable ends is connected to the Sensor, this part will be a plug.

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Safety Precautions

Be sure to read the precautions for all models in the website at: http://www.ia.omron.com/.

Warning Indications

⚠️ **Warning**	**Warning level** Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction or undesirable effect on product performance.

Meaning of Product Safety Symbols

🚫	**General prohibition** Indicates the instructions of unspecified prohibited action.
⚠️	**Caution, explosion** Indicates the possibility of explosion under specific conditions.

⚠️ Warning

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.

🚫

Risk of explosion. Do not connect sensor to AC power supply.

⚠️

Precautions for Safe Use

The following precautions must be observed to ensure safe operation.
1. Do not use the product in an environment where flammable or explosive gas is present.
2. Do not attempt to disassemble, repair, or modify the product.
3. Power Supply Voltage
   Do not use a voltage that exceeds the rated operating voltage range. Applying a voltage that is higher than the operating voltage range may result in damage or burnout.
4. Incorrect Wiring
   Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or burnout.
5. Connection without a Load
   If the power supply is connected directly without a load, the internal elements may explode or burn. Be sure to insert a load when connecting the power supply.
6. Dispose of this product as industrial waste.

Precautions for Correct Use

Do not use this product under ambient conditions that exceed the ratings.

● Operating Environment
1. Do not install the product in the following locations.
   Doing so may result in product failure or malfunction.
   (1) Outdoor locations directly subject to sunlight, rain, snow, water droplets, or oil.
   (2) Locations subject to atmospheres with chemical vapors, in particular solvents and acids.
   (3) Locations subject to corrosive gases.
2. The Sensor may malfunction if used near ultrasonic cleaning equipment, high-frequency equipment, transceivers, cellular phones, inverters, or other devices that generate a high-frequency electric field. Please refer to the Precautions for Correct Use on the OMRON website (www.ia.omron.com) for typical measures.
3. Laying the Proximity Sensor wiring in the same conduit or duct as high-voltage wires or power lines may result in incorrect operation and damage due to induction. Wire the Sensor using a separate conduit or independent conduit.

4. Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.

● Design
Influence of Surrounding Metal

When mounting the Sensor within a metal panel, ensure that the clearances given in the following table are maintained. Failure to maintain these distances may cause deterioration in the performance of the Sensor.
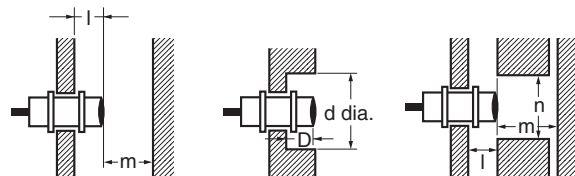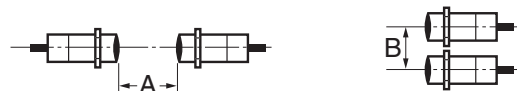

(Unit: mm)

Model Item	l	d	D	m	n
E2EQ-X3B4 (-M1TJ) -IL□		12		8	18
E2EQ-X7B4 (-M1TJ) -IL□	0	18	0	20	27
E2EQ-X10B4 (-M1TJ) -IL□		30		40	45

Mutual Interference

When installing Sensors face-to-face or side-by-side, ensure that the minimum distances given in the following table are maintained.

(Unit: mm)

Model Item	A	B
E2EQ-X3B4 (-M1TJ) -IL□	30	20
E2EQ-X7B4 (-M1TJ) -IL□	50	35
E2EQ-X10B4 (-M1TJ) -IL□	100	70

● Mounting
Tightening Force

Do not tighten the nut with excessive force. A washer must be used with the nut. Do not use tightening force that exceeds the values in the following table.

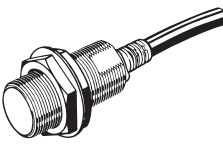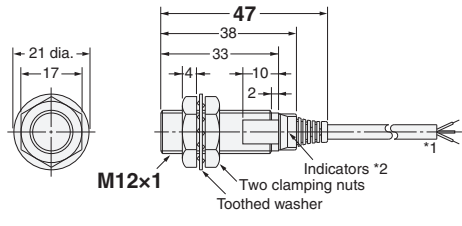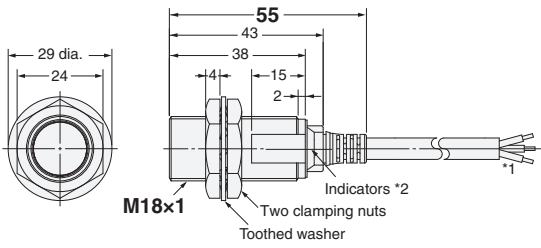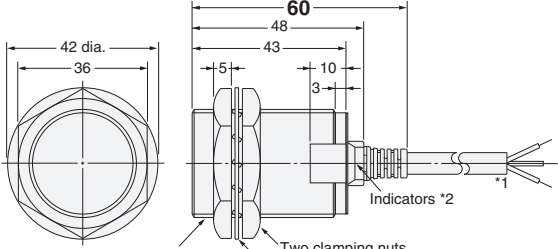| Model Item	Torque
E2EQ-X3B4 (-M1TJ) -IL□	30 N·m
E2EQ-X7B4 (-M1TJ) -IL□	70 N·m
E2EQ-X10B4 (-M1TJ) -IL□	180 N·m

● Wiring
In the IO-Link mode, the cable between the IO-link Master and Sensor must have a length of 20m or less.
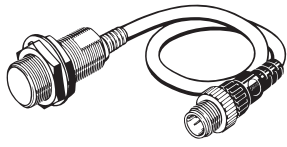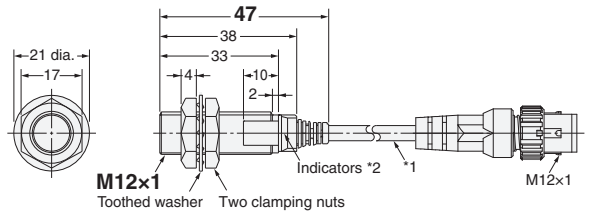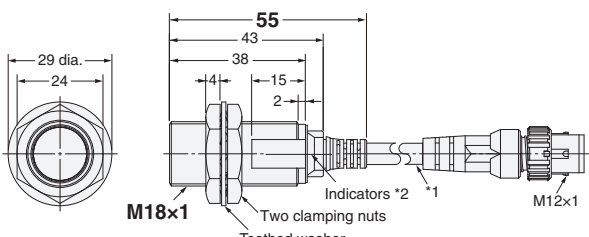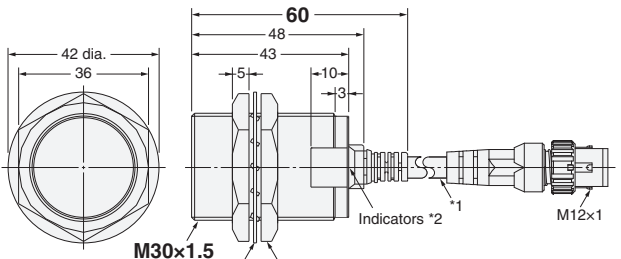
E2EQ-□-IL□

Dimensions

(Unit: mm)
Tolerance class IT16 applies to dimensions in this data sheet unless otherwise specified.

Pre-wired Models

E2EQ-X3B4-IL□

21 dia.
17
47
38
33
4
10
2

M12×1
Two clamping nuts
Toothed washer
Indicators *2
*1

*1. 4-dia. vinyl-insulated round cable with 3 conductors
(Flame-resistant, Conductor cross section: 0.3 mm²,
Insulator diameter: 1.3 mm), Standard length: 2 m
*2. Operation indicator (orange), stability indicator/
communication indicator (green)

E2EQ-X7B4-IL□

29 dia.
24
55
43
38
4
15
2

M18×1
Two clamping nuts
Toothed washer
Indicators *2
*1

*1. 6-dia. vinyl-insulated round cable with 3 conductors
(Flame-resistant, Conductor cross section: 0.5 mm²,
Insulator diameter: 1.9 mm), Standard length: 2 m
*2. Operation indicator (orange), stability indicator/
communication indicator (green)

E2EQ-X10B4-IL□

42 dia.
36
60
48
43
5
10
3

M30×1.5
Two clamping nuts
Toothed washer
Indicators *2
*1

*1. 6-dia. vinyl-insulated round cable with 3 conductors
(Flame-resistant, Conductor cross section: 0.5 mm²,
Insulator diameter: 1.9 mm), Standard length: 2 m
*2. Operation indicator (orange), stability indicator/
communication indicator (green)

Pre-wired Connector Models

E2EQ-X3B4-M1TJ-IL□

21 dia.
17
47
38
33
4
10
2

M12×1
Toothed washer   Two clamping nuts
Indicators *2
*1
M12×1

*1. 4-dia. vinyl-insulated round cable (Flame-resistant),
Standard length: 0.3 m
*2. Operation indicator (orange), stability indicator/
communication indicator (green)

E2EQ-X7B4-M1TJ-IL□

29 dia.
24
55
43
38
4
15
2

M18×1
Two clamping nuts
Toothed washer
Indicators *2
*1
M12×1

*1. 6-dia. vinyl-insulated round cable (Flame-resistant),
Standard length: 0.3 m
*2. Operation indicator (orange), stability indicator/
communication indicator (green)

E2EQ-X10B4-M1TJ-IL□

42 dia.
36
60
48
43
5
10
3

M30×1.5
Toothed washer   Two clamping nuts
Indicators *2
*1
M12×1

*1. 6-dia. vinyl-insulated round cable (Flame-resistant),
Standard length: 0.3 m
*2. Operation indicator (orange), stability indicator/
communication indicator (green)

Mounting Hole Dimensions

F

Model	E2EQ-X3B4	E2EQ-X7B4	E2EQ-X10B4
F (mm)	$12.5_0^{+0.5}$ dia.	$18.5_0^{+0.5}$ dia.	$30.5_0^{+0.5}$ dia.

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