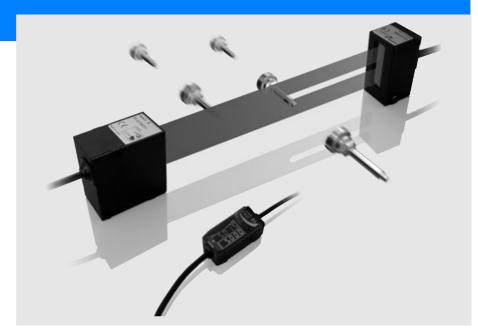
# Smart Laser Micrometer ZX-GT

- High accuracy: 5-10 µm
- · All surfaces
- Long sensing distance: < 500 mm
- · Line width up to 28 mm
- · Calculation unit for multiple heads
- Fast sampling time: 0.5 ms
- PC software for setup



# **Ordering Information**

## Sensors

Optical system	Measuring width	Sensing distance	Resolution	Output type	Model
Through-beam	28 mm	0 to 500 mm	10 μm	NPN	ZX-GT28S11
				PNP	ZX-GT28S41
		40 mm		NPN	ZX-GT2840S11
				PNP	ZX-GT2840S41
	Through-beam		Through-beam 28 mm 0 to 500 mm	Through-beam 28 mm 0 to 500 mm 10 μm	Through-beam 28 mm 0 to 500 mm 10 μm NPN PNP 40 mm NPN

## Controller

Appearance	Power supply	Output type	Model
	DC	NPN	ZX-GTC11
		PNP	ZX-GTC41

# Accessories (Order Separately)

## Set of Interface Unit and Setup software PCs

Output type	Model
NPN	ZX-GIF11A
PNP	ZX-GIF41A

# Interface Unit(RS-232C/Binary output)

Appearance	Power supply	Output type	Model
	DC	NPN	ZX-GIF11
		PNP	ZX-GIF41

AUDIN - 8, avenue de la malle - 51370 Saint Brice Courcelles - Tel : 03.26.04.20.21 - Fax : 03.26.04.28.20 - Web : http://www.audin.fr - Email : info@audin.fr

ZX-GT

## Setup software PCs

Name	Model
Smart Monitor GT	ZX-GSW11

#### **Calculating Units**

Appearance	Model
	ZX-CAL2

#### Receiver-Controller Extension Cable

Cable length	Model		Quantity
	Standard cable	Flexible cable	
1 m	ZX-XGC1A	ZX-XGC1R	1 m
2 m	ZX-XGC2A	ZX-XGC2R	
5 m	ZX-XGC5A	ZX-XGC5R	
8 m	ZX-XGC8A	ZX-XGC8R	
20 m	ZX-XGC20A	ZX-XGC20R	

Up to two extension cables can be connected. However, be sure to limit the total extension cable length between the receiver and the Controller to 30 meters (including the receiver cable).

# **Specifications**

#### Sensor

Item	ZX-GT28S11	ZX-GT2840S11	ZX-GT28S41	ZX-GT2840S41	
Output type	NPN		PNP	PNP	
Appearance	Separate type	Integrated type	Separate type	Integrated type	
Light source	Visible semiconductor laser diode (wavelength 650 nm, CLASS 1 of EN60825-1/IEC60825-1, CLASS of FDA(21CFR 1040.10 and 1040.11)				
Measuring width	28 mm				
Sensing distance	0 to 500 mm	40 mm	0 to 500 mm	40 mm	
Minimum sensing object	0.5mm dia.(*1)	0.2 mm dia.	0.5 mm dia.(*1)	0.2 mm dia.	
Linearity	±0.1%F.S. <sup>(*2)</sup>	±0.1%F.S. <sup>(*2)</sup>			
Resolution	10 µm (number of proce	ess values to average: 16	<b>5)</b> (*3)		
Temperature characteristic	±0.01%F.S/C(*4)				
Indicators (emitter)	Laser ON indicator (gre	en), laser alarm indicator	(red)		
Indicator (receiver)	Optical axis setting indicator (green)				
Laser OFF input/sync input	ON: Short-circuited with 0 V or 1.5 V max. OFF: Open (leakage current: 0.1 mA max.)  ON: Short-circuited with power supply power supply voltage -1.5 V max. OFF: Open (leakage current: 0.1 mA		e -1.5 V max.		
Laser deterioration alarm output	30 VDC 20 mA max. 30		30 VDC 20 mA max.	PNP open-collector output 30 VDC 20 mA max. Residual voltage 2 V max.	
Power consumption (emitter)	30 mA max.				
Power supply voltage (emitter)	24 VDC +10%, -15% ripple (p-p) 10% max.				
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min				
Insulation resistance	20 MΩ (at 500 VDC megger)				
Operating ambient illumination (emitter)	3,000 lx (incandescent light)				
Operating ambient illumination (receiver)	1,000 lx (incandescent light)(*5)				
Ambient temperature	Operating: 0 to +40°C Storage: -15 to +50°C(with no icing or condensation)				
Ambient humidity	Operating and storage: 35 to 85% (with no condensation)				
Vibration resistance (durability)	10 to 150 Hz Single-amplitude: 0.75 mm for 80 min each in X, Y and Z directions				
Degree of protection	IEC60529 IP40				
Cable length	2 m				
Material	Case: aluminum die-cast, Lens: glass				
Weight (packed state)	Approx. 550 g Approx. 570 g Approx. 550 g Approx. 5			Approx. 570 g	
Accessories	Laser warning labels, Instruction Sheet				

F.S.: 28 mm measuring range of receiver

<sup>\*1:</sup> Distance between emitter and receiver: 500 mm, measurement object at 250 mm from receiver. Glass ends of chamfer 0.1 mm or more can be detected in glass edge measurement mode. (at binary level 70%)

Linearity is given to be a typical error with respect to an ideal straight line when the distance between the emitter and receiver is 100 mm and light is blocked at a distance of 50 mm from the receiver. (On the ZX-GT2840 —, the measurement object is measured at a distance of 20 mm from the receiver.)

The amount of fluctuation (±3σ) in the analog output when the distance between the emitter and receiver is 100 mm and a ZX-GTC is connected Change in the light cutoff value on one side when the distance between the emitter and receiver is 100 mm and the light is half-cutoff at a distance of 50 mm from the receiver (On the ZX-GTC). GT2840  $\square\square$  , the measurement object is measured at a distance of 20 mm from the receiver.) Standard mode (NORM) used

<sup>\*5:</sup> 

## Controller

	Item	ZX-GTC11	ZX-GTC41		
Output type		NPN	PNP		
Measurement cycle <sup>(*1)</sup>		1.5 ms (standard mode (NORM)) 0.5 ms (high-speed mode (FAST)) <sup>(*2)</sup>			
Samples to average		1/2/4/8/16/32/64/128/256/512/1024/2048/4096			
Analog output <sup>(*3)</sup> For current output: 4 to 20 mA/F.S., max. load resistance 300 $\Omega$ For voltage output: $\pm 4$ V, $(\pm 5$ V, 1 to 5 V <sup>(*4)</sup> ), output impedance 100 $\Omega$					
zero reset input, reset input OFF: Open (leakage current: 0.1 mA max.) power supply voltage -1.5V max.		ON: short-circuited with power supply voltage or power supply voltage -1.5V max. OFF: Open (leakage current: 0.1 mA max.)			
HIGH/PAS Judgment Sync outp	output <sup>(*5)</sup>	NPN open-collector output 30 VDC 50 mA max. Residual voltage 1.2 V max.	PNP open-collector output 30 VDC 50 mA max. Residual voltage 2 V max.		
Indicator		Judgment output indicator: HIGH (orange), PASS Main display (red) Sub-display (yellow) Bank 1/2	(green), LOW (orange) (orange), zero reset (green)		
Main functions	Number of registered setups	2 banks			
	Measurement Mode	Interrupted beam width measurement, incident beam width measurement, outer diameter measurement, center position measurement, IC lead pitch, IC lead width judgment, specified edge measurer wire position measurement, glass edge position measurement			
	Display during measurement	Measured value, resolution, threshold, voltage out its can be changed)	put value, current output value (number of display dig-		
	Zero reset functions	Offset setting of zero reset value, zero reset value memory			
	Hold	Sample hold, peak hold, bottom hold, peak-to-peak hold, average hold, delay hold			
Timer functions		ON delay, OFF delay, one-shot			
	Adjustment functions	Optical Axis adjust mode/light intensityt writing mo	ode, variable binary level, variable edge filter, analog		
	Calculation	2 Possible on up to two Controllers (Calculation U each other.) A-B, A+B, width	nit ZX-CAL2 is required for connecting Controllers to		
Other Measurement cycle setting, threshold setting, hysteresis setting, initializati		teresis setting, initialization, key lock			
Temperatu	ure characteristic	±0.005%F.S./°C			
Current co	onsumption	150 mA max. (including receiver)			
Power sup	oply voltage	24 VDC +10%, -15% ripple (p-p) 10% max.			
Dielectric	strength	1,000 VAC, 50/60 Hz for min			
Insulation	resistance	20 MΩ (at 500 VDC megger)			
Ambient temperature		Operating: 0 to +50°C Storage: -15 to +60°C (with no icing or condensation)			
Ambient humidity		Operating and storage: 35 to 85% (with no condensation)			
Vibration resistance(durability)		10 to 150 Hz Single-amplitude: 0.35 mm for 80 min each in X, Y and Z directions			
Degree of	protection	IEC60529 IP20			
Cable leng	gth	2 m			
Material		Case: PBT (polybutylene terephthalate), Cover: Polycarbonate			
Weight (pa	acked state)	Approx. 330 g			
Accessorie	es	Instruction Sheet			
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<sup>\*1:</sup> The first response time is "measurement cycle x (number of samples to average setting + 1) + 1 ms" max. For the second response time onwards, the specified measurement cycle time is output.

The response time is integrated mode (FAST) for the IC lead pitch and IC lead width judgment modes is 1 ms.

Current/voltage can be switched using the switch provided on the rear of the Controller.

Can be set by the analog output scaling function.

The error (ERR) state is displayed when all HIGH/PASS/LOW outputs turn OFF.

Normally, wire the sync output wire directly to the emitter's sync input wire and run the Controller in the standard mode. On an NPN type Controller, use an NPN type emitter, and on a PNP type Controller, use a PNP type emitter. Wiring of the sync wires is not required when the Controller is run in the high-speed mode. (Note, however, that the Controller becomes more susceptible to the influence of ambient light in this case.)

## OMRON

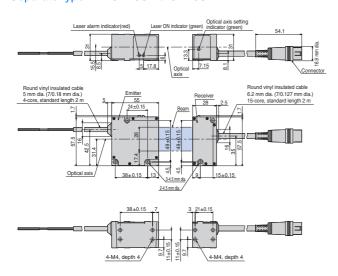
# Interface Unit

Item	ZX-GIF11/-GIF11A	ZX-GIF41/-GIF41A		
Compatible Controller	ZX-GTC11 ZX-GTC41			
Indicator	Power ON (green), Controller communications (orange), Controller communications error (red), RS-232C communications (orange), RS-232C communications error (red), binary output (orange)			
Communications port	RS-232C (9-pin D-sub connector)			
12-bit binary output (D11 toD0, GATE)	NPN open-collector output 30 VDC 20 mA max. Residual voltage 1.2 V max.	PNP open-collector output 30 VDC 20 mA max. Residual voltage 2 V max.		
Power supply voltage	Supplied from Controller (power consumption: 60 r	nA max.)		
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min	1,000 VAC, 50/60 Hz for 1 min		
Insulation resistance	20 MΩ (at 500 VDC megger)			
Ambient temperature	Operating: 0 to +50°C Storage: -15 to +60°C (with no icing or condensation)			
Ambient humidity	Operating and storage: 35 to 85% (with no condensation)			
Vibration resistance(durability)	10 to 150 Hz Single-amplitude: 0.35 mm for 80 min each in X, Y and Z directions			
Degree of protection	IEC60529 IP20			
Cable length	RS-232C 0.5 m, binary output 2 m			
Material	Case: PBT (polybutylene terephthalate), Cover: Polycarbonate			
Weight (packed state)	ZX-GIF□1A: Approx. 550 g ZX-GIF□1: Approx. 330 g			
Accessories	ZX-GIF□1A: Setup Software (CD-ROM), 2 clamps, Instruction Sheet ZX-GIF□1: 2 clamps, Instruction Sheet			

# **Dimensions**

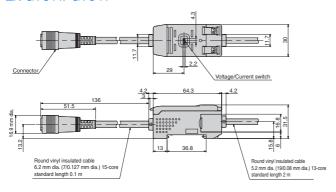
## Sensor

## Separate type: ZX-GT28S11/-GT28S41



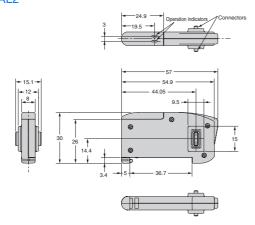
## Controller

## ZX-GTC11/-GTC41

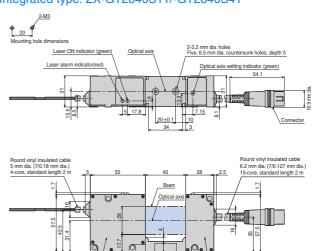


## Interface unit

## ZX-CAL2

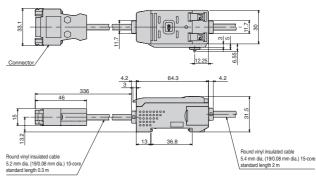


## Integrated type: ZX-GT2840S11/-GT2840S41



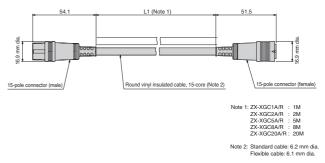
# Calculating unit

## ZX-GIF11/-GIF41



## Receiver-controller extension cable

#### ZX-XGC A/-XGC R





ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.