

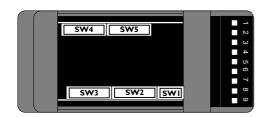
TD-32B to Allen-Bradley SLC5XX

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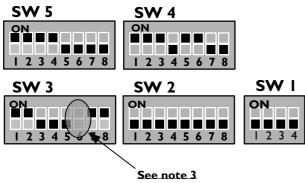
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Switch Settings

TD-32B



Important orientate using "ON"



25 Pin D Sub (Male)

Notes

Switch settings are for 8,n,1 @ 19.2Kbps on the DTE side and Auto Detect on the line connection.

- I. Ensure the RS232 cable meets the specification described below or use Westermo RS232 cables part No: MC 9-25.
- 2. Set switch settings as described opposite. orientate using the "ON" inscription.
- 3. Set switch SW3/6 ON for a modem connected to a PLC, or OFF for a modem connected to a PC.
- 4. Ensure that the Driver configuration on RSLinx matches the SLC Com Port 0 Settings (RSlinx set-up PDF for further details).
- 5. No AT commands are required for the TD-32B modems

Trouble shooting

Check RSLinx Driver configuration matches SLC Port 0

or

9 Pin D Sub (Female)

PLC

RTL Rev I 28/02/02 AB SLC5xx TD-32B Dial-up.vsd

Incorrect cable connections **Connections IMPORTANT** Set the SLC's PORT 0 to "full duplex" not "full duplex modem" 25 Way D Sub (Male) 9 Way Screw Terminals **TD-32B** 8 3 2 **SLC 5xx Channel 0** 2 3 7 8 20 3 9 Way D Sub (Female) 25 to 9 Way Part No.MC 9-25 Host Computer