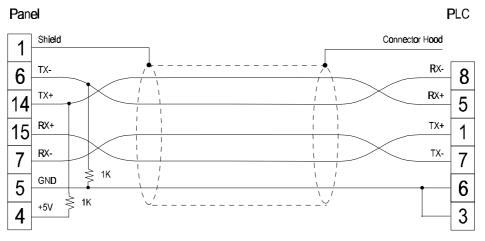
CA42

Date: October 5, 1998 Ref: Ca042-3.doc Revision: 03 Author: TT

Cable code	CA42
Description	PLC Port to Siemens Simatic TI545 Port 2 - 1101 CPU
Type of Communication	RS-422
Panel Connector	DA15S
PLC Connector	DB9P
Notes	



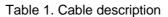


Figure 1. Cable diagram