887

Pipe-mountable Liquid Level Detection Sensor Amplifier Built-in EX-F1





SENSORS MICRO PHOTOELECTRIC SENSORS

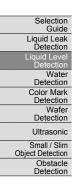
AREA

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

USE SENSORS
SENSOR OPTIONS
SIMPLE WIRE-SAVING UNITS
WIRE-SAVING SYSTEMS
MEASUREMENT SENSORS
STATIC CONTROL DEVICES
LASER MARKERS
PLC
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UV CURING SYSTEMS



EX-F1



Reliable liquid level detection with amplifier built-in low-priced sensor

Space-saving amplifier built-in type

EX-F1 amplifier built-in sensor saves space as there is no need to install a separate amplifier.

Low price

EX-F1 is very cost-effective.

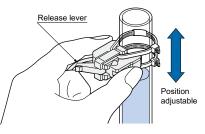
Easy to check operation indicator

The operation can be checked at a glance from different directions.



Easily mountable and adjustable

Just attach it on a pipe with the tying bands. The position can be easily changed with the release lever even after mounting, so that there is no need to cut the tying bands.



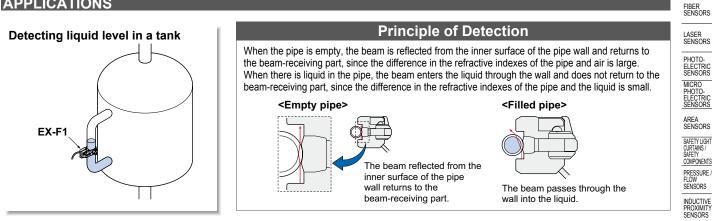
Operation mode switch

Either Light-ON or Dark-ON can be selected by a switch. This is useful to check the operation during installation because it forces the output to be turned ON or OFF even without the liquid being inside the pipe.

LASER MARKERS

PLC

APPLICATIONS



ORDER GUIDE

Туре	Appearance	Sensing object	Applicable pipe diameter	Model No.	SIMPLE WIRE-SAVING UNITS
r built-in untable		Liquid (Note 1)	Outer dia. ø6 to ø13 mm ø0.236 to ø0.512 in transparent pipe $\begin{bmatrix} PFA (Fluorine resin) or equivalently transparent pipe, wall \\ thickness 1 mm 0.039 in (Note 2) \end{bmatrix}$	EX-F1	WIRE-SAVING SYSTEMS
Amplifier bu pipe-mount 5 m 16404 ft cable length type				EX-F1-C5	MEASURE- MENT SENSORS
					STATIC CONTROL DEVICES

Notes: 1) Unclear or highly viscous liquid may not be detected stably. 2) Do not use the sensor with pipes other than the above specified.

SPECIFICATIONS

Туре	Amplifier built-in • Pipe-mountable			
Item Model No.	EX-F1			
CE marking directive compliance	EMC Directive, RoHS Directive			
Sensing object	Liquid (Note 2)			
Applicable pipe diameter	Outer dia. ø6 to ø13 mm ø0.236 to ø0.512 in transparent resin pipe [PFA (Fluorine resin) or equivalently transparent pipe, wall thickness 1 mm 0.039 in] (Note 3)			
Supply voltage / Current consumption	12 to 24 V DC ±10 % Ripple P-P 10 % or less / 30 mA or less			
Output	 NPN open-collector transistor Maximum sink current: 100 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current) 			
Utilization category	DC-12 or DC-13			
Output operation	Switchable either Light-ON (Liquid-absent-ON) or Dark-ON (Liquid-present-ON)			
Short-circuit protection	Incorporated			
Response time	2 ms or less			
Operation indicator	Red LED (lights up when the output is ON)			
8 Pollution degree	3 (Industrial environment)			
Ambient temperature (Note 4) Ambient humidity / Ambient illuminance	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F			
	35 to 85 % RH, Storage: 35 to 85 % RH / Incandescent light: 3,000 {x or less at the light-receiving face			
Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure			
E Insulation resistance	20 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure			
Total Voltage withstandability Insulation resistance Vibration resistance Vibration resistance Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each			
Shock resistance	100 m/s ² acceleration (10 G approx.) in X, Y and Z directions three times each			
Emitting element	Infrared LED (modulated)			
Material	Enclosure: Polycarbonate, Tying band: Nylon, Anti-slip tube: Silicone			
Cable	0.1 mm ² 3-core cabtyre cable, 1 m 3.281 ft long			
Cable extension	Extension up to total 50 m 164.042 ft is possible with 0.3 mm ² , or more, cable.			
Weight	Net weight: 15 g approx., Gross weight: 60 g approx.			
Accessories	Tying band: 2 pcs., Anti-slip tube: 2 pcs.			
Notes: 1) Where measurement condi	itions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

2) Unclear or highly viscous liquid may not be detected stably.
 3) Do not use the sensor with pipes other than the above specified.

4) Liquid being detected should also be kept within the rated ambient temperature range.

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS SAFETY

COMPONENTS PRESSURE /

SENSORS INDUCTIVE PROXIMITY SENSORS

SENSOR OPTIONS

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MACHINE

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CURING

Selection Guide

Liquid Leak Detection

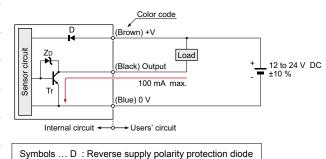
Water Detection Color Mark Detection

Wafer Detection Ultrasonic Small / Slim Object Detection Obstacle Detection

SOLUTIONS

I/O CIRCUIT AND WIRING DIAGRAMS

I/O circuit diagram



D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : NPN output transistor

PRECAUTIONS FOR PROPER USE

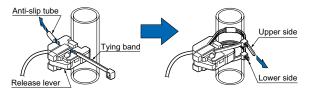


- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

· Mount the sensor on a pipe with the attached tying bands and anti-slip tubes as shown in the figure below. Make sure that the release lever is retracted (position as in the figure) before mounting.

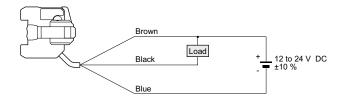
Fasten two tying bands, as shown, and cut off the excess portions.



 If other tying bands are to be used, the dimension A shown in the figure below should be 2.5 mm 0.098 in or less.



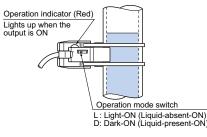
Wiring diagram



Refer to p.1552~ for general precautions.

Selecting output operation

· Either Light-ON (Liquid-absent-ON) or Dark-ON (Liquidpresent-ON) can be selected with the operation mode switch according to your application.



• The indicator operation and the output operation are different with the setting of the operation mode switch as given in the table below.





Liquid-absent

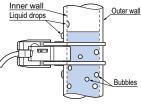
		ः Lights up 🗨: Lights off		
MODE	Sensing condition	Operation indicator	Output operation	
Light-ON	Liquid-present	•	OFF	
(Liquid-absent-ON)	Liquid-absent	¢	ON	
Dark-ON	Liquid-present	¢	ON	
(Liquid-present-ON)	Liquid-absent	•	OFF	

PRECAUTIONS FOR PROPER USE

Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Do not use this sensor with a pipe which is not transparent.
- Unclear or highly viscous liquid may not be detected.
- Fit the sensor to the pipe securely, otherwise the operation may be erroneous.
- Take care that no dew condenses on the pipe's sensing surface or the pipe's inside wall and that no bubble
- attaches on the pipe's inside wall, since it can affect the operation.

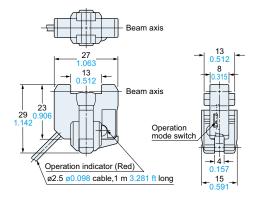
If a liquid drop flows down across the sensing point or an air bubble sticks on the wall at the sensing point, the operation may be



erroneous. Make sure that no bubble arises in the liquid, and that no dew or liquid drop is present on either surface of the pipe wall.

• EX-F1 is not water-proof or chemical-resistant. Installation should be avoided at any place where it could come in direct contact with water or chemicals.

DIMENSIONS (Unit: mm in)



Refer to p.1552~ for general precautions. FIBER SENSORS

MICRO PHOTO- ELECTRIC SENSORS
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The CAD data can be downloaded from our website.

EX-F1