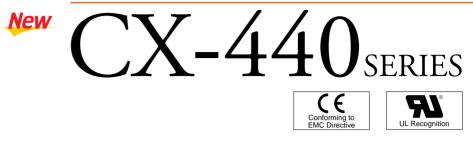


COMPACT·ADJUSTABLE RANGE REFLECTIVE PHOTOELECTRIC SENSOR Amplifier Built-in



Hysteresis 2 % & Difference in sensing range between white and black 1 %

Ultra high-precision reflective sensor can even detect differences in individual namecards!



The CX-440 series, with a new advanced optical system Excellent stability in detecting height differences of as small as 0.4 mm 0.016 in and object of different colors

High precision

Can sense differences of as small as 0.4 mm 0.016 in, with hysteresis of 2 % or less

An advanced optical system provides sensing performance that is approx. 2.5 times that of conventional models (**CX-441** short sensing range type)(Approx. 4 times for **CX-442** long sensing range type). Even ultra-small differences of 0.4 mm 0.016 in can be detected accurately. (When distance is set to 20 mm 0.787 in)

(Hysteresis for **CX-441** short sensing range type: 2 % or less of sensing range) Hysteresis for **CX-442** long sensing range type: 5 % or less of sensing range)

Not affected by color *The difference in sensing range between white and black is 1 % or less.

Sensing performance for difference in sensing range between white and black has been improved by about 30 % compared to previous models.

Both white and black objects can be sensed at the same distances.

(Difference between white and black for CX-441 short sensing range type: 1 % or less of sensing range Difference between white and black for CX-442 long sensing range type: 3 % or less of sensing range

No adjuster control is needed, even when products of different colors are moving along the production line.

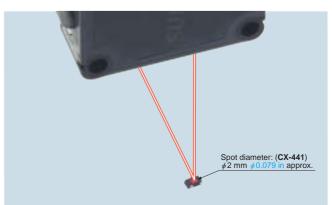
%The difference in sensing range between white non-glossy paper and black non-glossy paper (lightness: 5) 1.3 times better than before

Can be used for sensing minute differences

Equipped with a 5-turn adjuster, so that even severe range settings can be handled with ease.

Easy positioning of sensing objects

A red LED spot that is easily visible allows the sensing position to be checked visually, so that positioning during setup can be done easily.



Long range

Long 300 mm 11.811 in sensing range is the longest in its class

1.5 times longer than before

At the world standard size, the sensing range is approximately 1.5 times that of conventional sensors. (**CX-442** long sensing range type)

Compact size

The sensors are compact in size at W11.2 \times H31 \times D20 mm W0.441 \times H1.220 \times D0.787 in.

The mounting pitch is also at the world standard size of 25.4 mm 1.000 in.



Full lineup in the CX-400 series

A full range of models is available in the **CX-400** compact beam sensor series, including thru-beam types, retroreflective types with polarizing filters and diffuse reflective types. A variety of applications are possible together with the **CX-440** series.



FGS / BGS functions make even severe settings possible!

Refer to 'BGS / FGS functions' (p.9) of 'PRECAUTION FOR PROPER USE' for details on the operation of the FGS / BGS functions.

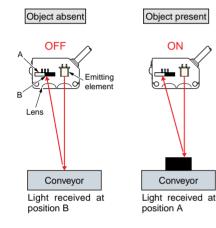
The FGS function is ideal to use in the following cases

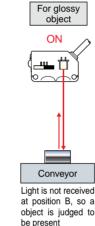


FGS (Foreground suppression) function

The sensor judges that an object is present when no light is received at position B of the light-receiving element (2-segment element).

Accordingly, even object that are glossy can be sensed. This is useful if the object and background are close together, or of the object being sensed is glossy.





When the object and the background are close together



Distance adjustment method

Set so that the sensor turns just OFF when object is absent while the operation mode switch is set to 'Detection-OFF' (D side)



Turns ON when there is a object on the conveyor

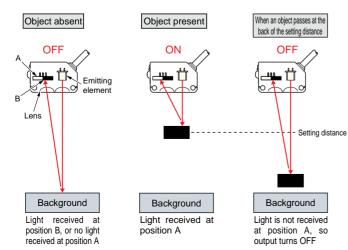


The BGS function is ideal to use in the following cases



BGS (Background suppression) function

The sensor judges that an object is present when light is received at position A of the light-receiving element (2-segment element). This is useful if the object and background are far apart. The distance adjustment method is the same as the conventional adjustment method for adjustable range reflective type sensors.





When object and the background are separated

Distance adjustment method

Set so that the sensor turns ON when an object is present while the operation mode switch is set to 'Detection-ON' (L side)



Not affected if background color changes or someone passes behind the conveyor

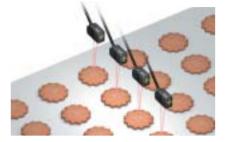


AUDIN - 8, avenue de la malle - 51370 Saint Brice Courcelles Tel : 03.26.04.20.21 - Fax : 03.26.04.28.20 - Web : http: www.audin.fr - Email : info@audin.fr

APPLICATIONS

Sensing sweets on a conveyor

Even objects such as thin chocolates or biscuits can be sensed stably without being affected by the conveyor.



Sensing objects on nearby lines

Stable sensing is obtained even when two production lines are in close proximity.



Two overlapping thin objects can be sensed regardless of the material or color.

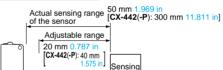


ORDER GUIDE

Туре	Appearance	Adjustable range (Note)	Model No.	Output
Short sensing range	-0	20 to 50 mm 0.787 to 1.969 in	CX-441	NPN open-collector transistor
Short s range		2010/30/1111/0.707 10 1.303 11	CX-441-P	PNP open-collector transistor
sensing		40 to 300 mm	CX-442	NPN open-collector transistor
Long s range		1.575 to 11.811 in	CX-442-P	PNP open-collector transistor

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets.

Note: The adjustable range stands for the maximum sensing range which can be set with the distance adjuster. The sensor can detect an object 2 mm 0.079 in [CX-442(-P): 20 mm 0.787 in], or more, away.



object

Plug-in connector type

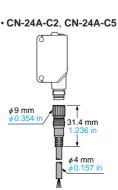
Plug-in connector type (Standard: cable type) is also available.

Туре	Standard	Plug-in connector type (Note)
	CX-441	CX-441-Z
NPN output	CX-442	CX-442-Z
	CX-441-P	CX-441-P-Z
PNP output	CX-442-P	CX-442-P-Z

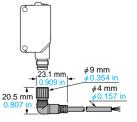
Note: Please order the suitable mating cable separately for plug-in connector type.

Mating cables

Туре	Model No.	Description		
Straight	CN-24A-C2	Length: 2 m 6.562 ft	0.2 mm ² 4-core cabtyre cable with connector on one end	
Straight	CN-24A-C5	Length: 5 m 16.404 ft		
Elbow	CN-24AL-C2	Length: 2 m 6.562 ft	Cable outer diameter:	
EIDOW	CN-24AL-C5	Length: 5 m 16.404 ft	φ4 mm φ0.157 in	



• CN-24AL-C2, CN-24AL-C5



CX-440

ORDER GUIDE

CX-400 series lineup

Туре	Appearance	Sensing range	Model No.	Output	Emitting element
Thru-beam		10 m 32.808 ft	CX-411	NPN open-collector transistor	- Red LED
Thru-			CX-411-P	PNP open-collector transistor	
Retroreflective with polarizing filters		3 m (Note) 9.843 ft	CX-491	NPN open-collector transistor	
Retrore with polarizir			СХ-491-Р	PNP open-collector transistor	
eflective Short sensing range		300 mm 11.811 in	CX-421	NPN open-collector transistor	
			СХ-421-Р	PNP open-collector transistor	- Infrared LED
Diffuse reflective Long sensing Short range		800 mm 31.496 in	CX-422	NPN open-collector transistor	
Long s range			СХ-422-Р	PNP open-collector transistor	
Narrow-view reflective		□ 70 to 200 mm	CX-423	NPN open-collector transistor	- Red LED
Narrov reflect		2.756 to 7.874 in	СХ-423-Р	PNP open-collector transistor	Red LED

OPTIONS

Designation Model No.		Description		
	MS-CX2-1	Foot angled mounting bracket		
Sensor	MS-CX2-2	Foot biangled mounting bracket		
mounting bracket	MS-CX2-4	Protective mounting bracket		
(Note)	MS-CX2-5	Back biangled mounting bracket		
	MS-CX-3	Back angled mounting bracket		
	MS-AJ1	Horizontal mounting type	Desis secondalu	
Universal sensor	MS-AJ2	Vertical mounting type Basic assembly	Basic assembly	
mounting stand	MS-AJ1-A	Horizontal mounting type		
otana	MS-AJ2-A	Vertical mounting type	Lateral arm assembly	

Note: The plug-in connector type sensor does not allow use of some sensor mounting brackets because of the protrusion of the connector.

Universal sensor mounting stand

• MS-AJ1 • MS-AJ1-A MS-AJ2 • MS-AJ2-A Swivel: Swivel: 360° rotation 360° rotation With the lateral arm, With the lateral arm, Swivel: Swivel: 360° rotation the sensor can the sensor can 360° rotation sense from above sense from above Height adjustment: Height a production a production 45 45 adjustment: line. line. 45° 45° 150 mm 150 mm Elevation Elevation 5 906 in 360° 5.906 in 360° angle: $\pm 45^{\circ}$ approx. $\pm 45^{\circ}$ Mounting hole for M6 screw approx. rotation Mounting hole for rotation Mounting hole for M6 screw 45 Mounting hole for M6 screw 45 45 -63 45° M6 screw Angle adjustment: $\pm 45^{\circ}$ Angle adjustment: $\pm 45^{\circ}$

Sensor mounting bracket



Two M3 (length 12 mm 0.472 in) screws with washers are attached.

• MS-CX2-4



Two M3 (length 14 mm 0.551 in) screws with washers are attached.

Two M3 (length 12 mm 0.472 in) screws with washers are attached.

·MS-CX2-2

• MS-CX2-5

• MS-CX-3



Two M3 (length 12 mm 0.472 in) screws with washers are attached.



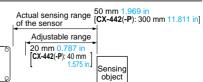
SPECIFICATIONS

Туре		Type	Adjustable range reflective				
	\searrow	туре	NPN output		PNP output		
Item		Model No.	CX-441	CX-442	CX-441-P	CX-442-P	
Adju	stable range ((Note 1)	20 to 50 mm 0.787 to 1.969 in	40 to 300 mm 1.575 to 11.811 in	20 to 50 mm 0.787 to 1.969 in	40 to 300 mm 1.575 to 11.811 i	
	ing range (with y paper at ma:		2 to 50 mm 0.079 to 1.969 in	20 to 300 mm 0.787 to 11.811 in	2 to 50 mm 0.079 to 1.969 in	20 to 300 mm 0.787 to 11.811 in	
Hyste	eresis		2 % or less of operation distance	5 % or less of operation distance	2 % or less of operation distance	5 % or less of operation distance	
Repe	eatability		Along sensing axis: 1 mm 0.03	in or less, Perpendicular to sen	sing axis: 0.2 mm 0.008 in or les	ss (with white non-glossy paper	
Supp	oly voltage			12 to 24 V DC \pm 10 %	Ripple P-P 10 % or less		
Curre	ent consumpt	ion		25 mA	or less		
Output			 Residual voltage: 1 V or les 	r less (between output and 0 V)	PNP open-collector transistor • Maximum source current: 100 mA • Applied voltage: 30 V DC or less (between output and + V) • Residual voltage: 1 V or less (at 100 mA source current) 0.4 V or less (at 16 mA source current)		
Γ	Utilization ca	itegory		DC-12 c	or DC-13		
	Output opera	ation		Switchable either Detecti	ion-ON or Detection-OFF		
	Short-circuit	protection	Incorporated				
Resp	oonse time		1 ms or less				
Oper	ation indicate	or	Orange LED (lights up when the output is ON)				
Stabi	ility indicator		Green LED (lights up under stable operating condition) (Note 2)				
Dista	ince adjuster		5-turn mechanical adjuster				
Sens	ing mode		BGS / FGS functions Switchable with wiring of sensing mode selection input				
Automatic interference prevention function (Note 3)			Incorporated				
	Pollution deg	iree	3 (Industrial environment)				
	Protection		IP67 (IEC)				
nce	Ambient tem	perature	- 20 to + 55 °C - 4 to + 131 °F (No dew condensation or icing allowed), Storage: - 25 to + 70 °C - 13 to + 158 °F				
sista	Ambient hum	nidity	35 to 85 % RH, Storage: 35 to 85 % RH				
alre	Ambient illun	ninance	Sunlight:10,000 ℓ x at the light-receiving face, Incandescent light: 3,000 ℓ x at the light-receiving face				
nent	EMC		EN 60947-5-2				
vironmental resistance	Voltage withs	standability	1,000 V AC for one min. between all supply terminals connected together and enclosure				
С Ш	Insulation res	sistance	20 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure				
	Vibration res	sistance	10 to 500 Hz frequency, 3 mm 0.118 in amplitude in X, Y and Z directions for two hours each				
	Shock resista	ance	500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for three times each				
Emitting element			Red LED (modulated)				
Spot diameter			ϕ 2 mm ϕ 0.079 in approx. (at 50 mm 1.969 in sensing range)	□15 mm □0.591 in approx. (at 300 mm 11.811 in sensing range)	ϕ 2 mm ϕ 0.079 in approx. (at 50 mm 1.969 in sensing range)	□15 mm □0.591 in approx. (at 300 mm 11.811 in sensing range	
Mate	rial		Enclosure: PBT, Front cover: Polycarbonate, Display cover: Polycarbonate				
Cable			0.2 mm ² 4-core cabtyre cable, 2 m 6.562 ft long				
Cable	e extension		Extens	ion up to total 100 m 328.084 ft is	s possible with 0.3 mm ² , or more	e, cable.	
Weight				55 g approx.			

adjuster. The sensor can detect an object 2 mm 0.079 in [CX-442(-P): 20 mm 0.787 in], or more, away.

2) Refer to 'Stability indicator' (p.9) of 'PRECAUTIONS FOR PROPER USE' for the details of

3) Note that the detection may be unstable depending on the mounting conditions or the sensing object to be used. In the state that this product is mounted, be sure to check the operation with the actual sensing object to be used.

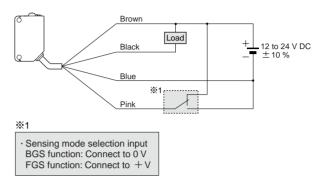


CX-440

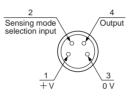
I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type I/O circuit diagram Color code / Connector pin No. of the plug-in connector type D (Brown / 1) + V (Black / 4) Load circuit $\begin{array}{c} 12 \text{ to } 24 \text{ V DC} \\ \pm 10 \text{ \%} \end{array}$ Output Tr 4 100 mA max 4 Sensor (Blue / 3) 0 V (Pink / 2) Sensing mode **1 selection input Internal circuit - Users' circuit Ж1 Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to + V Symbols ... D : Reverse supply polarity protection diode ZD : Surge absorption zener diode Tr : NPN output transistor

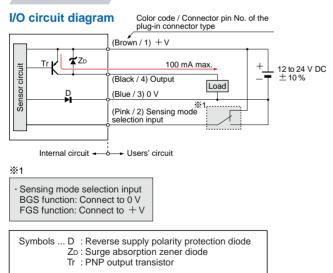
Wiring diagram



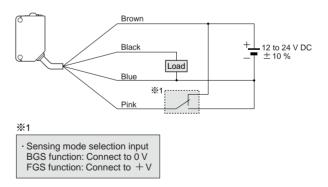
Connector pin position (Plug-in connector type)



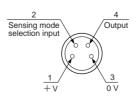
PNP output type



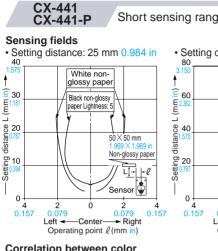
Wiring diagram



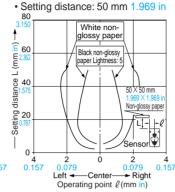
Connector pin position (Plug-in connector type)



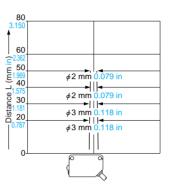
SENSING CHARACTERISTICS (TYPICAL)



Short sensing range type

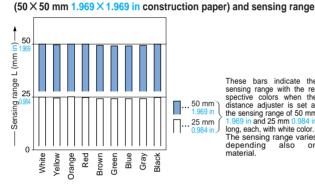


Emitted beam

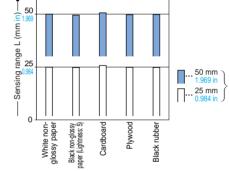


Correlation between material

 $(50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in})$ and sensing range



These bars indicate the These bars indicate the sensing range with the re-spective colors when the distance adjuster is set at the sensing range of 50 mm 1.969 in and 25 mm 0.984 in 1.969 in and 2.960 in 1.969 in and 2.960 in 1.960 in long, each, with white color. The sensing range varies depending also on material.

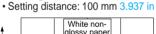


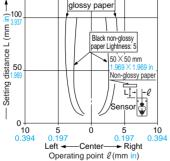
These bars indicate the These bars indicate the sensing range with the re-spective objects when the distance adjuster is set at the sensing range of 50 mm 1.969 in and 25 mm 0.984 in long, each, with white non-glossy paper.

112 D

Long sensing range type

Sensing fields

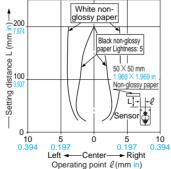




Correlation between color

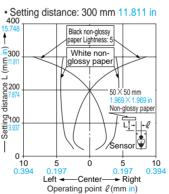
400

Setting distance: 200 mm 7.874 in



Emitted beam

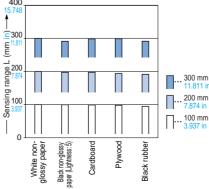
400



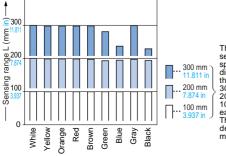
300 .591 in □15 mm mm 200 ce 433 in □11 mm Dista 100 □9 mm 0. 54 in ¢8 mm 315 in 30 0







These bars indicate the sensing range with the respective objects when the distance adjuster is set at the sensing range of 300 mm 11.811 in, 200 mm 7.874 in and 100 mm 3.937 in long, each, with white non-glossy paper.



 $(50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in construction paper})$ and sensing range

These bars indicate the sensing range with the re-spective colors when the distance adjuster is set at the sensing range of 300 mm 11.811 in, 200 mm 7.874 in and 100 mm 3.937 in long, or with white order. 200 mm 11.811 in, 200 mm 7.874 in and 100 mm 3.937 in long, each, with white color. The sensing range varies depending also on material material.

CX-440

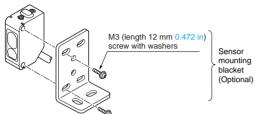
PRECAUTIONS FOR PROPER USE



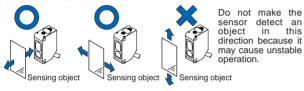
This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

Mounting

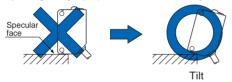
- The tightening torque should be 0.5 $\textrm{N}\textrm{\cdot}\textrm{m}$ or less.



• Care must be taken regarding the sensor mounting direction with respect to the object's direction of movement.



- When detecting a specular object (aluminum or copper foil, etc.) or an object having a glossy surface or coating, please take care that there are cases when the object may not be detected due to a change in angle, wrinkles on the object surface, etc.
- When a specular body is present below the sensor, use the sensor by tilting it slightly upwards to avoid wrong operation.

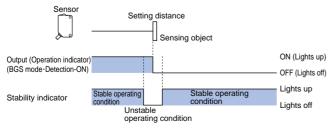


- If a specular body is present in the background, wrong operation may be caused due to a small change in the angle of the background body. In that case, install the sensor at an inclination and confirm the operation with the actual sensing object.
- Take care that there is a non-detectable area right in front of the sensor.

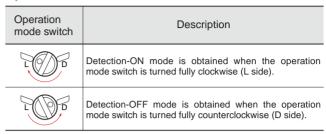
Stability indicator

• Since the **CX-400** series uses a 2-segment photodiode as its receiving element, and sensing is done based on the difference in the incident beam angle of the reflected beam from the sensing object, the output and the operation indicator (orange) operate according to the object distance.

Further, the stability indicator (green) shows the margin of the setting distance.

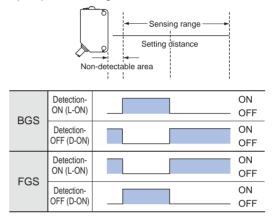


Operation mode switch



Note: Use the 'minus' screwdriver (please arrange separately) to turn the adjuster slowly. Turning with excessive strength will cause damage to the adjuster.

• Depends on a selection of either BGS or FGS function, the output operation changes as follows.

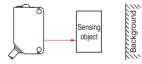


BGS / FGS functions

 This sensor incorporates BGS / FGS functions. Select either BGS or FGS function depending on the positions of the background and sensing object.

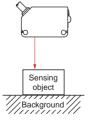
BGS function

• This function is used when the sensing object is apart from the background.



FGS function

 This function is used when the sensing object contacts the background or the sensing object is glossy, etc.



PRECAUTIONS FOR PROPER USE

Distance adjustment



• Since the distance adjuster of this sensor is a 5-turn adjuster, when the point (A) and (B) is adjusted as explained in the table below, there may be more than 1 turn between the point (A) and (B). Therefore, make sure to remember the turns of both points to find the optimum position.

• Be sure to wire the sensing mode selection input (Pink / 2) before distance adjustment. If the wiring is done after the distance adjustment, the sensing area is changed.

 Turn the distance adjuster gradually and lightly with a 'minus' screwdriver (please arrange separately). In order to protect itself, the distance adjuster idles if turned fully.

If the adjuster is idled when distance adjustment is done, carry out the adjustment again.

In case BGS function is used

Step	Description	Distance adjuster	
1	Turn the distance adjuster fully counterclockwise to the minimum sensing range position. (40 mm 1.575 in approx., 20 mm 0.787 in approx. for CX-441 ()		
2	Place an object at the required distance from the sensor, turn the distance adjuster gradually clockwise, and find out point (a) where the sensor changes to the detecting condition.	N O F	
3	Remove the object, turn the adjuster clockwise further until the sensor goes into the detecting state again. Once it has entered, turn the distance adjuster backward until the sensor returns to the non-detecting condition. That position is designated as point (B). When the sensor does not go into the detecting condition even if the adjuster is fully turned clockwise, the position where the adjuster was fully turned is regarded as the point (B). (There may be more than 1 turn between the point (A) and (B), since this sensor incorporates 5-turn adjuster.)	N Dre	
4	The optimum position to stably detect objects is the center point between (A) and (B).	(A) Optimum position (B) (B) (B) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	

In case FGS function is used

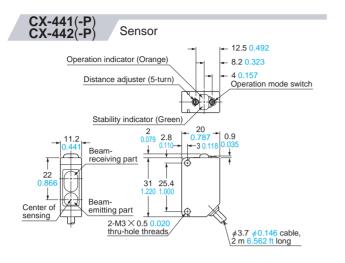
Step	Description	Distance adjuster
1	Turn the distance adjuster fully clockwise to the maximum sensing range position. (300 mm 11.811 in approx., 50 mm 1.969 in approx. for $CX-441\Box$)	
2	In the state where the sensor detects the background, turn the distance adjuster gradually counterclockwise, and find out point (A) where the sensor changes to the non-detecting condition.	N F
3	Place an object at the required distance from the sensor, turn the adjuster counterclockwise further until the sensor goes into the non-detecting condition again. Once it has entered, turn the distance adjuster backward until the sensor returns into the detecting condition. That position is designated as point (\mathbb{B}). When the sensor does not go into the non-detecting condition even if the adjuster is fully turned counterclockwise, the position where the adjuster was fully turned is regarded as the point (\mathbb{B}). (There may be more than 1 turn between the point (\mathbb{A}) and (\mathbb{B}), since this sensor incorporates 5-turn adjuster.)	® D F
4	The optimum position to stably detect objects is the center point between $\widehat{\mathbb{A}}$ and $\widehat{\mathbb{B}}$.	OptimumA position

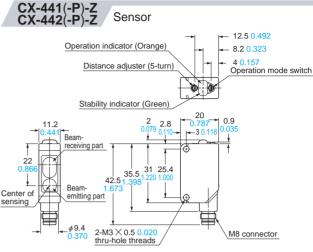
Wiring

- Make sure that the power supply is off while wiring and adjusting.
- · Take care that wrong wiring will damage the sensor.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Extension up to total 100 m 328.084 ft is possible with 0.3 mm², or more, cable.
- However, in order to reduce noise, make the wiring as short as possible.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the sensor is not directly exposed to fluorescent light from a rapid-starter lamp or a high frequency lighting device, as it may affect the sensing performance.
- · This sensor is suitable for indoor use only.
- Its distance adjuster is mechanically operated. Avoid drops or other shocks.
- Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in direct contact with water, or corrosive gas.
- Take care that the sensor does not come in direct contact with water, oil, grease or organic solvents, such as, thinner, etc.
- This sensor cannot be used in an environment containing inflammable or explosive gases.
- Never disassemble or modify the sensor.





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> Printed on 100% recycled paper PRINTED IN JAPAN No. CE-CX440-10 July, 2003

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