FIBER SENSORS

ORDER GUIDE

Appearance Applicable fluid Flow rate range Model No. Port size Comparative output VP0 Appearance fluid Flow rate range FM-252-4 Price
Appearance fluid range Model No. Port size Comparative output add room fluid range Model No. Port size Comparative output add room fluid range Model No. Port size Comparative output add room fluid range FM-252-4-P PNP Open-collector transistor fluid fluid fluid FM-213-4 PNP Open-collector transistor fluid fluid fluid FM-253-4 PNP Open-collector transistor fluid fluid fluid FM-213-4-P PNP Open-collector transistor fluid fluid fluid FM-253-4-P PNP Open-collector transistor fluid fluid fluid fluid fluid FM-253-4 fluid fluid fluid fluid fluid fluid PNP Open-collector transistor fluid fluid fluid fluid fluid fluid fluid fluid fluid
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Phi Pipe 1,000 ml/min. FM-213-4-P PNP Open-collector transistor FM-213-4-P FM-253-4 PNP Open-collector transistor FM-253-4-P FM-253-4-P PNP Open-collector transistor FM-214-4-P FM-214-4-P PNP Open-collector transistor FM-215-8 FM-215-8 NPN Open-collector transistor FM-215-8 FM-215-8-P PNP Open-collector transistor PNP Open-collector transistor FM-216-AR2 <
Phi Point FM-213-4-P Phi Point Ph
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Clean air (Note) Compressed air (Note) Nitrogen gas Clean air (Note) Nitrogen gas Clean air (Note) Nitrogen gas Clean air (Note) Nitrogen gas Clean air (Note) NPN Open-collector transistor FM-215-AR2-P FM-215-AR2-P Cl/2 female thread PNP Open-collector transistor PNP Open-collector transistor
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model FM-215-8-P PNP Open-collector transistor podd for program FM-255-AR2 Rc1/2 female thread NPN Open-collector transistor 500 l/min. FM-255-AR2-P Rc1/2 female thread PNP Open-collector transistor FM-255-AG2-P G1/2 female thread PNP Open-collector transistor FM-216-AR2 Rc1/2 female thread PNP Open-collector transistor 1,000 l/min. FM-216-AR2-P Rc1/2 female thread NPN Open-collector transistor
FM-255-AR2-P Rc1/2 female thread PNP Open-collector transistor FM-255-AG2-P G1/2 female thread PNP Open-collector transistor FM-216-AR2 Rc1/2 female thread PNP Open-collector transistor 1,000 l/min. FM-216-AR2-P Rc1/2 female thread PNP Open-collector transistor

Note: The clean air complies with JIS B 8392-1.1.1 to 5.6.2, and the compressed air complies with JIS B 8392-1.1.1 to 1.6.2.

Accessory

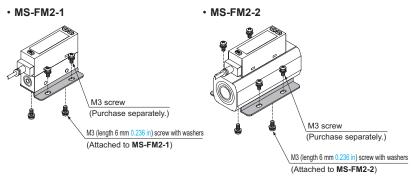
CN-F15-C1 (Connector attached cable 1 m 3.281 ft)



OPTIONS

Designation	Model No.	Description				
Sensor mounting bracket	MS-FM2-1	Allows resin body type sensor to be installed on the flooring.				
	MS-FM2-2	Allows aluminum body type sensor to be installed on the flooring.				

Sensor mounting bracket



Recommended vacuum filter

 $\begin{array}{l} \mbox{Manufactured by Nihon Pisco Co., Ltd.} \\ \mbox{VFU1-44-15P} (Element length 15 mm 0.591 in) \\ \mbox{VFU1-44-25P} (Element length 25 mm 0.984 in) \\ \mbox{VFE015B01} \left(\begin{array}{c} \mbox{Filter element for refill,} \\ \mbox{length 15 mm 0.591 in} \end{array} \right) \\ \mbox{VFE025B01} \left(\begin{array}{c} \mbox{Filter element for refill,} \\ \mbox{length 25 mm 0.984 in} \end{array} \right) \\ \end{array}$



LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Pressure/ Digital Display Pressure/ Head-separated

FM-200



Note: Contact the manufacturer for details of the recommended products.

FIBER SENSORS

LASER SENSORS

SPECIFICATIONS

Individual specifications

SENSORS											
PHOTO-	Type Resin body type										
ELECTRIC SENSORS MICRO	Item Model No.	FM-252-4(-P) FM-213-4(-P)		FM-253-4(-P) FM-214-4(-P)		FM-254-8(-P)	FM-215-8(-P)				
PHOTO- ELECTRIC SENSORS	Full scale flow rate (Note 1)	500 mt/min. 1,000 mt/min.		5 ℓ/min.	10 ℓ/min.	50 ℓ/min.	100 ℓ/min.				
SENSORS	변함 Display range (Note 2) Setting and display resolution	_550 to +550 mℓ/min1,100 to +1,100 mℓ/min5.5 to +5.5 ℓ/min11 to +11 ℓ/min55 to +55 ℓ/m					–110 to +110 ℓ/min.				
AREA SENSORS	열 출 Setting and display resolution	1 mł/		0.01			ℓ/min.				
	Display range (Note 2)	±99999			9.99 {		9999.9 {				
LIGHT CURTAINS		1 r			11		0.1 ℓ				
	Specified integrated value	5 mł	10 mł	0.05 l	0.1 ℓ	0.5 ℓ	1 {				
PRESSURE / FLOW SENSORS	Port size	Notw	ø4 ø0.15				15 push-in				
	Weight	Net weight: 50 g approx., Gross weight: 115 g approx. Net weight: 70 g approx., Gross weight: 135 g approx.									
INDUCTIVE PROXIMITY SENSORS	Туре	Aluminum body type									
	Item Model No.	FM-255-AR2	D) EM	I-255-AG2-P	FM-216-AR2	P(_P) F	M-216-AG2-P				
PARTICULAR USE SENSORS		T WI-200-AI(2)	,	1-2JJ-A02-F	1 W-2 TO-AR2		WI-2 10-A02-F				
	Full scale flow rate (Note 1) 달 쀤 Display range (Note 2)		500 ℓ/min. -550 to +550 ℓ/min.			1,000 ℓ/min. -1,100 to +1,100 ℓ/m	in				
SENSOR	탄 전 Display range (Note 2) 또 한 전 Setting and display resolution		-550 10 +550 (/11111.	1 ℓ/ι		-1,100 to +1,100 t/11					
SIMPLE WIRE-SAVING	· 프 프 Display range (Note 2)			±9999							
UNITS	Display range (Note 2)				ł						
WIRE-SAVING SYSTEMS	Specified integrated value		51			10 {					
	Port size	Rc1/2 female th	read G1/2	2 female thread	Rc1/2 female th	1	/2 female thread				
MEASURE- MENT SENSORS	Weight		Net we	eight: 155 g approx., (Gross weight: 220 g a	approx.					
	Common specifications										
STATIC CONTROL DEVICES		1			r						
DEVICES	Туре		NPN output type			PNP output type	1				
ENDOSCOPE	Item Model No.		FM-2□			FM-2□-P					
	Rated pressure range			-0.09 to	+0.7 MPa						
LASER MARKERS	Pressure withstandability	1 MPa									
	Applicable fluid	Clean air (Note 3), compressed air (Note 3), nitrogen gas									
PLC / TERMINALS	Supply voltage	12 to 24 V DC ±10 % Ripple P-P10 % or less									
HUMAN	Current consumption	Normal mode: 60 mA or less, ECO mode: 40 mA or less									
MACHINE INTERFACES		NPN open-collector transistor PNP open-collector transistor									
ENERGY	Comparative outputs (Comparative output 1 /)		current: 50 mA or less : 26.4 V DC or less	5		rce current: 50 mA or e: 26.4 V DC or less	less				
ENERGY CONSUMPTION VISUALIZATION COMPONENTS	(Comparative output 2)		(between comparati		(between comparative output and +V)						
FA		Residual voltage: 2.4 V or less (at 50 mA sink current) Residual voltage: 2.4 V or less (at 50 mA source current)									
COMPONENTS	Output modes	Output OFF mode, window comparator mode, hysteresis mode, integrated output mode, integrated pulse output mode									
MACHINE VISION SYSTEMS	Short-circuit protection	Incorporated									
	Hysteresis Response time	Window comparator mode: 1 to 8 % F.S. approx. (variable) (Factory settings: approx. 1 % F.S.), Hysteresis mode: Variable (minimum 1 digit)									
UV CURING SYSTEMS	Analog voltage output	50 ms, 80 ms, 120 ms, 200 ms, 400 ms, 800 ms, 1,500 ms, selectable by key operation Output voltage: 1 to 5 V, Output impedance: 1 kΩ approx.									
SYSTEMS	Repeatability		Calput	Within ±		~PP1 0/1.					
	Accuracy assurance		Bi-	direction : -100 to -3 %		F.S.					
	range (Note 4)			One-side direction							
Selection Guide	External input		oltage: 0 to +0.4 V oltage: +5 V to +V, or	ropen	ON voltage: +5 V to +V OFF voltage: 0 to +0.6 V, or open						
	External input		time: 80 ms or more		Input time: 80 ms or more						
Pressure/ Digital Display	Linearity	Within ±3 % F.S. (Ambient temperature +25 °C +77 °F, flow rate range 3 to 100 % F.S., atmospheric criteria on secondary side									
Pressure/ Head-separated	Display	4 digits + 4 digits 2-color LCD display (Display refresh rate: 250 ms, 500 ms, 1,000 ms, selectable by key operation)									
Flow	Protection	IP40 (IEC)									
Other Products	Ambient temperature Ambient humidity Voltage withstandability Insulation resistance Vibration resistance	0 to +50 °C +32 to +122 °F (No dew condensation allowed), Storage: -10 to +60 °C +14 to +140 °F									
	Ambient humidity	35 to 90 % RH, Storage: 35 to 90 % RH									
FM-200	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure (Excluding the aluminum body type) 10 MΩ, or more, with 500 V DC megger between all supply terminals connected together and enclosure (Excluding the aluminum body type)									
1 11-200	Vibration resistance / Shock resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude or 49 mls ² max. acceleration, in X, Y and Z directions for two hours each / 100 mls ² acceleration (10 G approx.) in X, Y and Z directions for two hours each / 100 mls ² acceleration (10 G approx.) in X, Y and Z directions for three times each									
	Temperature characteristics	Within ±0.2 % F.S./°C (+25 °C +77 °F criteria, +15 to +35 °C +59 to +95 °F ambient temperature range)									
	Pressure characteristics	Within ±5 % F.S. (-0.09 to +0.7 MPa, +25 °C +77 °F, atmospheric criteria on secondary side)									
	Enclosure earthing	Floating (Note 5)									
	Material	Enclosure: ABS, Body: Polyamide (Aluminum body type: Aluminum), Switch: EPDM, Display: Acrylic, Mounting screw part (Resin body type): Brass									
		current plate / port filter: Stainless steel (used for the gas contact area), Sensor chip: Silicon, Gasket: Fluorine rubber									
	Connecting method	Connector Total length up to 10 m 32.808 ft is possible with 0.3 mm ² , or more, cable.									
	Cable length										
	Accessory	CN-F15-C1 (Connector attached cable 1 m 3.281 ft): 1 pc.									

Notes: 1) Converted to volumetric flow at +20 °C +68 °F and 1 atmospheric pressure (101 kPa).

Converted to volumetric flow at +20°C+66°F and 1 atmospheric pressure (101 RPa).
 The display flow rate range is the case when setting to bi-direction at the flow direction setting. When the flow direction is set to one-side forward direction or one-side reverse direction, the negative side of the display flow rate range shows 10 % of the full-scale (F.S.).
 The clean air complies with JIS B 8392-1.1.1 to 5.6.2, and the compressed air complies with JIS B 8392-1.1.1 to 1.6.2.
 Take care that if fluid flows in the vicinity of zero-point which is out of the accuracy assurance range, the instant flow rate value may forcibly display "zero", or the integrated flow display value may not be counted up, or the integrated pulse output may not be outputted.
 As a varistor (clamping voltage: approx. 40 V) is connected to the aluminum body type, do not apply voltage higher than the rated voltage of the sensor.

FM-2

FM-2□-P

circuit

Main

Tr₂

Trз

I/O circuit diagram

Tr1

M-I**4**⊔_{D4}

Ż Varistor (Note 1)

>- M Approx. 1 kΩ

Internal circuit

not be done.

to the analog voltage output.

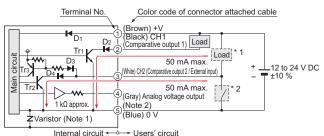
D

Terminal No

D1

D2

I/O circuit diagram



- Notes: 1) As for the aluminum body type, varistor (clamping voltage approx. 40 V) is connected between the internal power circuit and the metal body to prevent breakdown of the sensor. Connect the metal body to +V of power supply or to frame ground (F.G.) of a device that is connected to 0 V. High potential and insulation resistance tests between the internal power circuit and the metal body must not be done.
 - 2) Short-circuit protection is not incorporated into the analog voltage output. Do not connect the power supply or capacitive load directly to the analog voltage output.

Color code of connector attached cable

2

Load * 1

Load

-12 to 24 V DC +±10 %

Symbols D1 to D4 : Reverse supply polarity protection diode
Tr1,Tr2 : NPN output transistor
Tr3 : PNP input transistor

(Brown) +V

50 mA max.

External input)

(Grav) Analoo voltage output (Note 2) (Blue) 0 V

Black) CH1 (Comparative output 1);

White) CH2 (Comparative output 2)

Users' circuit

Notes: 1) As for the aluminum body type, varistor (clamping voltage approx.

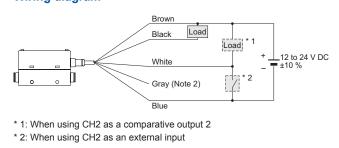
40 V) is connected between the internal power circuit and the

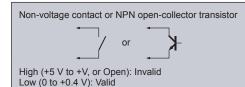
metal body to prevent breakdown of the sensor. Connect the metal body to +V of power supply or to frame ground (F.G.) of a device that is connected to 0 V. High potential and insulation resistance

tests between the internal power circuit and the metal body must

2) Short-circuit protection is not incorporated into the analog voltage output. Do not connect the power supply or capacitive load directly







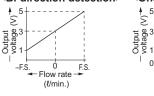
▲(∧) ,

5

0

Analog voltage output

<Bi-direction detection> <One-side detection>



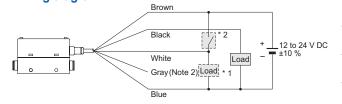
PNP output type

F.S

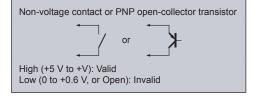
Flow rate

({/min.)

Wiring diagram

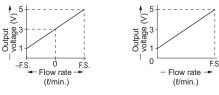


- * 1: When using CH2 as a comparative output 2
- * 2: When using CH2 as an external input



Analog voltage output

<Bi-direction detection> <One-side detection>



LASER SENSORS PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

FIBER SENSORS

NPN output type



LIGHT CURTAINS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC

CONTROL

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

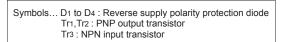
HUMAN MACHINE INTERFACES ENERGY CONSUMPTION

VISUALIZATION COMPONENTS FA COMPONENTS

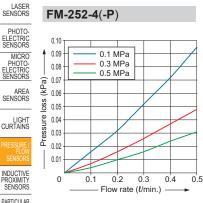
MACHINE VISION SYSTEMS UV CURING SYSTEMS

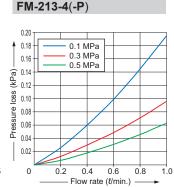
Selection Guide Pressure/ Digital Display Pressure/ Head-sep

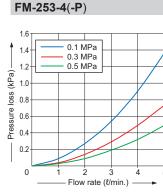


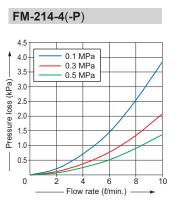


PRESSURE LOSS CHARACTERISTICS (TYPICAL)

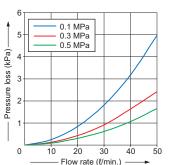




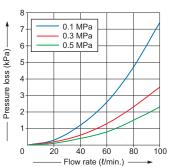


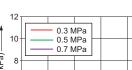


FM-254-8(-P)

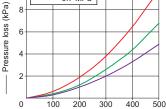


FM-215-8(-P)

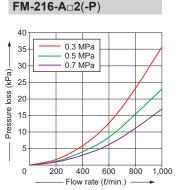




FM-255-A 2(-P)



Flow rate (l/min.)

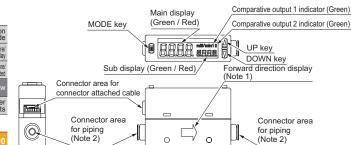


Refer to General precautions.

PRECAUTIONS FOR PROPER USE

- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for
- personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Part description



- Notes: 1) Direction of the arrow indicates the forward direction of flow rate when setting the flow direction to bi-direction or one-side forward direction. When setting the flow direction to one-side reverse direction, a direction opposite to the forward direction display will be the forward direction of the flow rate.
 - 2) Ø4 mm Ø0.157 in push-in joint / Ø8 mm Ø0.315 in push-in joint is incorporated in FM-2□-4 (-P) / FM-2□-8 (-P), respectively. The push-in joint is not incorporated in the aluminum body type.

Terminal arrangement diagram

Terminal arrangement of the connectors of this product (sensor body)



Connector pin No.	Color code of the connector attached cable	Terminal
1	Brown	+V
2	Black	CH1 (comparative output 1)
3	White	CH2 (comparative output 2 / external input)
4	Gray	Analog voltage output
5	Blue	0 V

LIGHT CURTAINS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSOR SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS STATIC CONTROL DEVICES ENDOSCOPE LASER MARKERS PLC / TERMINALS HUMAN MACHINE INTERFACES ENERGY VISUALIZATION COMPONENTS COMPONENTS MACHINE VISION SYSTEMS

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FIBER SENSORS

Selection Guide Pressure/ Digital Display Pressure/ Head-separated Flow Other Products

UV CURING SYSTEMS

PRECAUTIONS FOR PROPER USE

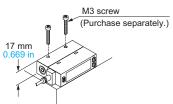
Mounting

• This product can be installed facing up or down or to the left or right.

Horizontal mounting

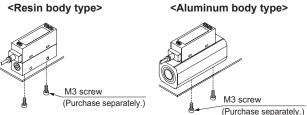
 \bullet Use M3 screws, and the tightening torque should be 0.5 N·m.





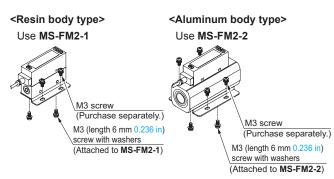
Vertical mounting

 \bullet Use M3 screws, and the tightening torque should be 0.5 N·m.



When using sensor mounting bracket

• When mounting the product on the sensor mounting bracket **MS-FM2-1** (optional) or **MS-FM2-2** (optional), use the M3 screws (length 6 mm 0.236 in) attached to the sensor mounting bracket. The tightening torque should be 0.5 N·m. Use M3 screws to mount the sensor mounting bracket on a sensing surface.



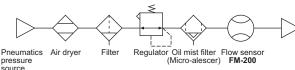
Piping

• The following specified tube should be used to insert to the push-in joint type product.

Material of tube	Tube diameter (mm in)	Allowable diameter				
Polyamide	ø4 ø0.157, ø8 ø0.315	Within ±0.1 mm ±0.004 in				
Delu urethere	ø4 ø0.157	Within ±0.1 mm ±0.004 in				
Polyurethane	ø8 ø0.315	Within +0.1 / -0.15 mm ±0.004 in / -0.006 in				

• Before using this product, make sure to check that the tube is firmly inserted.

• Install a filter, an air dryer and an oil mist filter (microalescer) onto the primary side (upstream) of this product since the compressed air from the compressor contains drain (water, oil oxide and foreign materials, etc.). Mesh (wire net) in this product is used to rectify the flow rate in the pipe. Always install a filter to the primary side of this product since this mesh is not a filter to remove foreign materials.



- When using a valve on the primary side of the product, only use an oil-prohibit specification valve. This product may malfunction or break if subject to splattering grease or oil, etc.
- When using this product for suction verification, etc., always install an air filter whose filtration property is 10 μm 0.394 mil or less onto the suction side to prevent suction of foreign materials and water. Furthermore, consider atmospheric dew point and ambient temperature of the product, use the product under the conditions that dew condensations will not be formed in the inside of pipe.
- In case of mounting commercial joint to the aluminum body type, apply a spanner on the metal part of this product and tighten by the tightening torque of 16 to 18 N·m. If excessive torque is applied, the commercial joint or the main body may break.
- When piping, take care that foreign materials such as sealing tape and adhesive must not enter into the inside of the pipe. If foreign materials are entered, the product may malfunction or break.
- Make sure to mount the joint when using the product with its secondary side (downstream) open to the air. If the joint is not mounted, the port filter of the product may fall off.

Wiring

- Make sure that the power supply is OFF durring wiring.
- Take care that wrong wiring will damage this product.
- Take care if applying voltage exceeding the rated range, or connecting to AC power supply, this product may break or burn.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this sensor, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Extension up to total 10 m 32.808 ft is possible with 0.3 mm², or more, cable.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.

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Refer to General precautions.

LASER SENSORS PHOTO-ELECTRIC SENSORS MICRO

FIBER SENSORS

AREA SENSORS

LIGHT

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-

MENT SENSORS

CONTROL

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION

VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE

SYSTEMS

UV CURING SYSTEMS

STATIC

PRECAUTIONS FOR PROPER USE

Others

- Take care if foreign materials are mixed in the sensing part, the product may break.
- Do not use this product for commercial purposes since the product does not comply with International System of Units (SI).
- Do not apply pressure that exceed resistant-pressure.
- Do not use during the initial transient time (approx. 5 sec.) after the power supply is switched ON.
- The specifications may not be satisfied in a strong magnetic field.
- Accuracy of the display and the analog voltage output is influenced by self-heating by applying current other than

the temperature characteristics. Standby time (5 min. or more after applying current) should be taken when using the product.

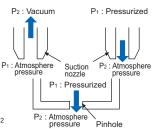
- These sensors are only for indoor use.
- Do not use this product in places having excessive vapor, dust, etc., or where it may come in contact with corrosive gas, etc.
- Take care that the product does not come in contact with water, oil, grease, or organic solvents such as thinner, etc., strong acid or alkaline.
- Do not drop the product or apply hard shock. This can cause product breakage.

FLOW SENSOR SELECTION

- If using a flow sensor for tasks such as checking suction and release from suction nozzles and sensing leaks, use the flow rate range setting table as a guide. The effective cross-section area of the nozzle (pinhole) and the difference in pressure inside and outside the nozzle can be used to calculate the flow rate.
- For $P_1 \ge 1.89 \times P_2$ (acoustic velocity) Q=113.2 × S × P₁
- For P1 < 1.89 × P2 (sub-acoustic velocity) Q=226.4 × S × $\sqrt{P2(P1-P2)}$

Q : Flow rate *l*/min.

- P1: Absolute pressure at primary side (MPa)
- P2: Absolute pressure at secondary side (MPa)
- S : Effective cross-section area of nozzle (pinhole) mm²



<Calculation example>

The flow rate calculation value for a nozzle diameter of Ø0.1 to Ø2.0 mm Ø0.004 to Ø0.079 in when P2 is varied is shown in the table below.

	P1(MPa) P1(MP	P1(MPa)	Pa) P2(MPa)	P2(MPa)	Acoustic velocity /	Calculated flow rate value (l / min)								
	Absolute pressure				Sub-acoustic velocity	ø0.1 mm	ø0.2 mm	ø0.3 mm	ø0.4mm	ø0.5mm	ø0.7 mm	ø1.0 mm	ø1.5 mm	ø2.0 mm
		• •		• ·		ø0.004 in	ø0.008 in	ø0.012 in	ø0.016 in	ø0.020 in	ø0.027 in	ø0.039 in	ø0.059 in	ø0.079 in
	0.1013	0	0.0313	-0.07	Acoustic velocity	0.090	0.360	0.810	1.440	2.250	4.411	9.002	20.254	36.007
	0.1013	0	0.0413	-0.06	Acoustic velocity	0.090	0.360	0.810	1.440	2.250	4.411	9.002	20.254	36.007
5	0.1013	0	0.0513	-0.05	Acoustic velocity	0.090	0.360	0.810	1.440	2.250	4.411	9.002	20.254	36.007
Suction	0.1013	0	0.0613	-0.04	Sub-acoustic velocity	0.088	0.352	0.792	1.408	2.200	4.312	8.800	19.801	35.202
SL	0.1013	0	0.0713	-0.03	Sub-acoustic velocity	0.082	0.329	0.740	1.315	2.055	4.028	8.220	18.494	32.878
	0.1013	0	0.0813	-0.02	Sub-acoustic velocity	0.072	0.287	0.645	1.147	1.792	3.512	7.166	16.125	28.666
	0.1013	0	0.0913	-0.01	Sub-acoustic velocity	0.054	0.215	0.483	0.859	1.343	2.631	5.370	12.083	21.480
	0.1113	0.01	0.1013	0	Sub-acoustic velocity	0.057	0.226	0.509	0.905	1.414	2.772	5.657	12.727	22.626
я Г	0.1213	0.02	0.1013	0	Sub-acoustic velocity	0.080	0.320	0.720	1.280	2.000	3.920	8.000	17.999	31.998
detection)	0.1413	0.04	0.1013	0	Sub-acoustic velocity	0.113	0.453	1.018	1.810	2.828	5.543	11.313	25.454	45.252
lete	0.1613	0.06	0.1013	0	Sub-acoustic velocity	0.139	0.554	1.247	2.217	3.464	6.789	13.856	31.175	55.423
	0.1813	0.08	0.1013	0	Sub-acoustic velocity	0.160	0.640	1.440	2.560	4.000	7.840	15.999	35.998	63.996
kaç	0.2013	0.1	0.1013	0	Acoustic velocity	0.179	0.716	1.610	2.862	4.472	8.765	17.888	40.248	71.552
Blow (leakage	0.3013	0.2	0.1013	0	Acoustic velocity	0.268	1.071	2.410	4.284	6.694	13.119	26.774	60.242	107.096
	0.4013	0.3	0.1013	0	Acoustic velocity	0.357	1.426	3.209	5.706	8.915	17.474	35.660	80.236	142.641
	0.5013	0.4	0.1013	0	Acoustic velocity	0.445	1.782	4.009	7.127	11.137	21.828	44.547	100.230	178.186
	0.6013	0.5	0.1013	0	Acoustic velocity	0.534	2.137	4.809	8.549	13.358	26.182	53.433	120.224	213.731

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Other Products

Selection Guide Pressure Digital Display

Notes: 1) In case of any leakage from tubes, etc., actual values will differ greatly from calculated values. When measuring flows, make sure that there is no leakage from any tubes.

2) In case of any points in the tubes which are narrower than the diameter of the suction nozzle, flow rate will be restricted and may turn out to be lower than the calculated values.

In addition, suction verification may not be possible in such cases.

3) The effective cross-section area is a guide only. If the nozzle is long and narrow, the effective cross-section area may be smaller than the area at the tip of the nozzle.

4) Response times are determined by the internal volume of the tube from the flow sensor to the suction nozzle (pinhole). If carrying out high-speed sensing, reduce the internal volume of the tube as much as possible such as by locating the flow sensor as close as possible to the suction nozzle.

0.197

