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FIBER SENSORS

LASER SENSORS

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MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

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HL-T1

Laser Type Edge Detection Sensor

LD SERIES

Related Information

- General terms and conditions......F-17
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This product is classified as a Class 1 Laser Product in IEC / JIS standards and a Class II Laser Product in FDA regulations 21 CFR 1040.10. Do not look at the laser beam though optical system such as a lens.

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Easy measurement of outer diameter

SPECIFICATIONS

The CAD data in the dimensions can be downloaded from our website.

Sensor heads

Control module	•		
Conforming standards / regulations	IEC / JIS standards	FDA regulations / IEC / JIS standards	
Item Model No.	LD-600	LD-601	
Applicable controller	LD-C60		
Distance between emitter and receiver	40 mm 1.575 in (fixed)		
Sensing width	15 mm 0.591 in (beam width: 20 mm 0.787 in)		
Min. sensing object	ø0.5 mm ø0.020 in		
Resolution	11 μm 0.433 mil		
Scan time	0.6 ms approx.		
Emitting element	Red semiconductor laser Class 1 (IEC / JIS standards)	Red semiconductor laser Class II (FDA regulations)	
	Max. output: 0.2 mW, Peak emission wavelength: 670 nm 0.026 mil	Max. output: 0.2 mW, Peak emission wavelength: 670 nm 0.026 mil	
		(IEC / JIS standards: class 1)	
Power indicator	Red LED (lights up when the power is ON)		
Laser emission indicator		Green LED (Lights up during laser emission)	
Ambient temperature	0 to +40 °C +32 to +104 °F (No dew condensation) Storage: -10 to +60 °C +14 to +140 °F		
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
Enclosure earthing	Capacitor earth		
Material	Emitter enclosure: Die-cast zinc Receiver enclosure: Aluminum, Base: Aluminum Top cover: PPO, Front protection cover: Glass		
Cable	6-core (0.22 mm² × 4, 0.18 mm² × 2) cabtyre cable, 1 m 3.281 ft long (with connector on one end)		
Weight	Net weight: 420 g approx.		
Accessories	M4 (length 12 mm 0.472 in) hexagon-socket-head bolt: 2 pcs.	M4 (length 12 mm 0.472 in) hexagon-socket-head bolt: 2 pcs. Laser attenuator: 1 pc.	
Dimensions	W32 × H50 × D145.5 mm W1.260 × H1.969 × D5.728 in		

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

Controller

Model No.		LD-C60		
Item				
Applicable sensor heads		LD-600, LD-601		
Sensing modes		Width measurement, edge measurement		
Measuring accuracy		Width measurement: ±44 µm ±1.732 mil Edge measurement: ±22 µm ±0.866 mil		
Supply voltage		24 V DC ±10 % Ripple P-P 10 % or less		
Current consumption		250 mA or less (including sensor head)		
Input (REQ, SHD)		Signal conditions: Low0 to 1 V High5 to 30 V, or open Applied voltage: 30 V DC or less		
Output (ACK, Do to D10)		NPN open-collector transistor • Maximum sink current: 20 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1 V or less (at 20 mA sink current)		
	Output operation	ACK: ON during data output, Do to D10: pixel binary output		
Response time		1.2 ms or less		
SIC	Power	Red LED (lights up when the power is ON)		
Indicators	REQ	Red LED (lights up when the REQ input is Low)		
<u>n</u>	ACK	Red LED (lights up when the ACK output is ON)		
Measurement display		4 digit LED (letter height 8 mm 0.315 in)		
	Display resolution 10 µm 0.394 mil			
Ambient temperature		0 to +40 °C +32 to +104 °F (No dew condensation) Storage: -10 to +60 °C +14 to +140 °F		
Ambient humidity		35 to 85 % RH, Storage: 35 to 85 % RH		
Material		Enclosure: ABS, Front panel: ABS Display panel: Polycarbonate, Terminal cover: Polycarbonate		
Weight		Net weight: 230 g approx.		
Accessory		Connector: 1 pc.		
Dimensions		W35 × H170 × D80 mm W1.378 × H6.693 × D3.150 in		
Note: Where measurement conditions have not been specified precisely,				

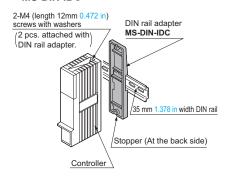
Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

OPTIONS

Designation	Model No.	Description
DIN rail adapter	MS-DIN-IDC	Adapter for mounting the controller on a 35 mm 1.378 in width DIN rail

DIN rail adapter

• MS-DIN-IDC



PRECAUTIONS FOR PROPER USE

Refer to General precautions and About laser beam.

 This catalog is a guide to select a suitable product. Be sure to read instruction manual attached to the product prior to its use.

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- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.
- This product is classified as a Class 1 Laser Product in IEC / JIS standards and a Class II Laser Product in FDA regulations 21 CFR 1040.10. Do not look at the laser beam though optical system such as a lens.
- The following label is attached to the product. Handle the product according to the instruction given on the warning label.





The English warning label based on FDA regulations is pasted on the FDA regulations conforming type.

- This product has been designed to meet the specifications when it is used along with the optional exclusive controller. If a controller other than the exclusive controller is used, not only the specifications may not be met, but it may also be a cause for malfunction or break down. Hence, please ensure to use this product along with the optional exclusive controller.
- Before using this product, please allow a warming up time of 3 min. approx. after the power supply is switched on.
- · Never disassemble the sensor head.

Safety standards for laser beam products

 A laser beam can harm human being's eyes, skin, etc., because of its high energy density. IEC has classified laser products according to the degree of hazard and the stipulated safety requirements.

The LD series is classified as Class 1 laser.

Safe use of laser products

 For the purpose of preventing users from suffering injuries by laser products, IEC 60825-1 (Safety of laser products).

Kindly check the standards before use.

Conditions in use for CE conformity

 The LD series is CE compliant and complies with EMC directives. EN 61000-6-2 is the applicable standard that covers immunities relating to use of this product, but in order to comply with this standard, the following conditions must be satisfied.

Conditions

- This controller should be connected <u>less than 10 m</u> 32.808 ft from the power supply.
- The signal line to connect with this controller should be less than 30 m 98.425 ft.

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