MICRO PHOTOELECTRIC SENSORS

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LIGHT CURTAINS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

> SENSOR OPTIONS

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WIRE-SAVING SYSTEMS

MEASUREMEN' SENSOR

STATIC CONTROL DEVICES

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ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

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Digital Panel
Controller
Metal-sheet

GP-X

High Accuracy Eddy Current Type Displacement Sensor

GP-A SERIES

Related Information

- General terms and conditions...... F-17
- Glossary of terms......P.1397



Resolution 0.04 % F.S., Linearity ±0.5 % F.S., IP67g environment resistance

Accurate measurement of minute displacements

Minute displacement of metallic objects can be accurately measured with a resolution of 0.04 % F.S.

GP-A5S (For 1 mm 0.039 in sensing type)
Resolution: 0.4 μm 0.016 mil

ENVIRONMENTAL RESISTANCE

The sensor head protected as per IP67g (JEM)

With IP67g environment resistance, various measurements are possible under many different conditions.

FUNCTIONS

Equipped with a zero-adjustment function

By pressing the zero-adjustment button, you can reset the output voltage to 0 V with one touch. (Resets the current output to 4 mA)

This function comes in handy when performing tolerance diagnosis of a masterwork to be used as the standard. Easy adjustment for product changes.

Remote operation is also possible by way of an external input.

MOUNTING

Sensor heads can be mounted in narrow spaces

If mounting standard types and different frequency types parallel to each other, they use up one-third the space needed for mounting compared to the same models. In addition, the **GP-A14F** type can be mounted close together and the sensor heads can be set in a narrow range for distortion and other difficult measurements.

Linearity ±0.5 % F.S.

Displacement is accurately output since it incorporates a high accuracy linearity correction circuit.

BASIC PERFORMANCE

Stable temperature characteristics

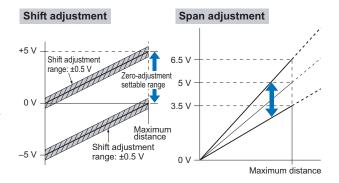
These sensor heads boast a 2 mm 0.079 in or more sensing range enabling 0.03 % F.S./°C. (Excluding the different frequency type).

GP-A8S (For 2 mm 0.079 in sensing type)
Temperature characteristics: 0.6 μm/°C 0.024 mil/°C

OPERABILITY

Fine adjustment of output

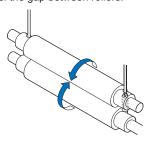
Fine adjustment according to the sensing conditions is possible with shift and span functions.

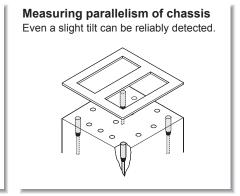


APPLICATIONS

Measuring gap between rollers

Fine gap measurement is possible to control the gap between rollers.





ORDER GUIDE

| | Type | Appea | rance (mm in) | Consing range | Set model No. | Output | | | |
|---|---|-----------------------|---------------|---------------|---------------|---|----------------|---|---------------|
| | Туре | Sensor heads | Amplifier | Sensing range | Set model No. | Output | | | |
| For 1 mm 0.039 in sensing | Non-threaded type sensor head Different frequency | ø5.4 ø0.213 | | | 0 to 1 mm | | | GP-A5S | |
| For 1 mm 0.0 | Non-threa sensor he Different frequency | 0.669 | | 0 to 0.039 in | GP-A5SI | | | | |
| nsing | Non-threaded type sensor head Different frequency | 98 | 3.543 | 0 to 2 mm | GP-A8S | | | | |
| For 2 mm 0.079 in sensing | Non-threa sensor he Different frequency | ø8 ø0.315 0.669 | | | 0 to 0.079 in | 0 to 2 mm | 0 (0 0.079 III | GP-A8SI | Analanusliana |
| 2 mm 0.0 | Threaded type sensor head Different frequency | | | 67 | 67 2.638 | | GP-A10M | Analog voltage • Output voltage: 0 to 5 V | |
| | Thread sensor Different frequency | M10 17 0.669 | 0 | 0 to 0.079 in | GP-A10MI | Analog current Output current: 4 to 20 mA | | | |
| 97 in sensing | Threaded type sensor head Different frequency | | 53 2.087 | 0 to 5 mm | GP-A12ML | 1.020 | | | |
| For 5 mm 0.1 | Threade sensor I Different frequency | M12 21 0.827 | | 0 to 0.197 in | GP-A12MLI | | | | |
| For 3 mm 0.118 in sensing For 5 mm 0.197 in sensing | sor head | 5.4 | | 0 to 3 mm | GP-A14F | | | | |
| For 3 mm 0.1 | Front ser type sen: Different frequency | 15 34 0.591 1.339 | | 0 to 0.118 in | GP-A14FI | | | | |

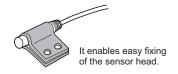
Please ensure to order the sensor head and the amplifier as a set. The set is calibrated and delivered.

OPTIONS

| Туре | Model No. | Description |
|------------------|-----------|--------------------------------|
| Sensor head | MS-SS5 | Mounting bracket for GP-A5S(I) |
| mounting bracket | MS-SS8 | Mounting bracket for GP-A8S(I) |

Sensor head mounting bracket

- MS-SS5
- · MS-SS8



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GP-X GP-A

SPECIFICATIONS

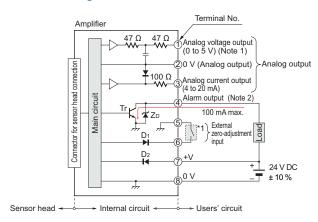
| | | For 1 mm 0.0 | 120 in consing | | | 70 in consi | | For 5 mm 0.4 | 107 in concina | For 2 mm 0.4 | 10 in consing |
|---|---|---|--------------------------------------|---------------------------------------|-----------------------------|---|-------------------------|------------------------------------|--------------------------------|--------------------------------|-------------------------------|
| Туре | | For 1 mm 0.039 in sensing | | | For 2 mm 0.079 in sensing | | | For 5 mm 0.197 in sensing | | | |
| | | Non-threaded type sensor head | | Non-threaded type sensor head | | Threaded type sensor head | | Threaded type sensor head | | Front sensing type sensor hea | |
| | | | Different frequency | | Different frequency | | Different frequency | | Different frequency | | Different frequence |
| Item Set model No. | | GP-A5S | GP-A5SI | GP-A8S | GP-A8SI | GP-A10M | GP-A10MI | GP-A12ML | GP-A12MLI | GP-A14F | GP-A14FI |
| Sensing range | | 0 to 1 mm (|) to 0.039 in | | 0 to 2 mm (| to 0.079 in | | 0 to 5 mm C | to 0.197 in | 0 to 3 mm (| to 0.118 in |
| Standard sensing of | object | | × 8 × t 1 mm 5 × t 0.039 in | | on sheet 12 .472 × 0.472 | × 12 × t 1 mm × t 0.039 in | 1 | Iron sheet 30 1.181 × 1.181 | × 30 × t 1 mm × t 0.039 in | Iron sheet 15 0.591 × 0.591 | × 15 × t 1 mm × t 0.039 in |
| Supply voltage | | | | | 24 V D0 | C ±10 % Rip | ple P-P 10 % | 6 or less | | | |
| Current consumption | on | | | | | 150 mA | or less | | | | |
| Analog output (Analog voltage output) Analog current output) | | Analog voltage Analog current Output voltage: 0 to 5 V Output impedance: 100 Ω approx. Analog current Output current: 4 to 20 mA Load resistance: 0 to 350 Ω | | | | | | | | | |
| Response fre | quency | | 1.6 kHz (–3 dB) | | | | | | | | |
| Resolution | | | | | | 0.04 % | % F.S. | | | | |
| Linearity | | | | | | Within ±0 | .5 % F.S. | | | | |
| Alarm output | | NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between alarm output and 0 V) • Residual voltage: 1.6 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current) | | | | | | | | | |
| Output opera | tion | | Turns ON | when the se | nsor head co | nnection is in | nproper or the | e sensor hea | d cable is dis | connected | |
| Short-circuit | protection | | | | | | | | | | |
| External zero-adjus | Input condition: Non-voltage contact or NPN open-collector transistor input Signal condition: Low 0 to 1 V (duration 30 ms or more) High 5 to 30 V, or open Operation: Low External zero-adjustment setting High External zero-adjustment ineffective | | | | | | | | | | |
| Zero-adjustment se | tting method | Push button setting / External input setting | | | | | | | | | |
| Power indicator | | Green LED (lights up when the power is ON) | | | | | | | | | |
| Over indicator | | Orange LED (lights up when sensing range is exceeded) | | | | | | | | | |
| Alarm indicator | | Yellow LED (lights up when the alarm output is ON) | | | | | | | | | |
| Adjustments | | ①Shift adjustment (by push-buttons), ②Span adjustment (by 14-turn adjuster) | | | | | | | | | |
| Temperature characteristics (Note 2) | Sensor head | 0.020 | m/°C mil/°C | 0.6 μm/°C 0.024 mil/°C | 1 μm/°C 0.039 mil/°C | | 1 μm/°C 0.039 mil/°C | 1.5 μm/°C 0.059 mil/°C | | 0.9 μm/°C 0.035 mil/°C | 1.5 µm/°C 0.059 mil/°C |
| (Note 2) | Amplifier | 0.4 μm/°C (| 0.016 mil/°C | | 0.8 μm/°C (| 0.031 mil/°C | | 2.0 µm/°C | 0.079 mil/°C | 1.2 μm/°C (| 0.047 mil/°C |
| Protection | Sensor head | IP67 (IEC), IP67g (JEM) | | | | | | | | | |
| | Amplifier | | | | | | | | | | |
| Ambient | Sensor head | | | | | +131 °F , Sto | | | | | |
| temperature | Amplifier | | 0 to - | +50 °C +32 to | | dew conden | | | °C +32 to +1 | 22 °F | |
| Ambient humidity | | | | | | 5 % RH, Stor | | | | | |
| Voltage withstandability Sensor head | | 250 V AC for one min. between all supply terminals connected together and enclosure | | | | | | | | | |
| Insulation resistance | Sensor head | 20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure | | | | | | | | | |
| Vibration resistance | Sensor head | | | · · · · · · · · · · · · · · · · · · · | • | 059 in ampliti | | | | | |
| Amplifie | | 10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each | | | | | | | | | |
| Shock resistance | Sensor head | | | | | | | | | | |
| | Amplifier | 100 m/s² acceleration (10 G approx.) in X, Y and Z directions for five times each Enclosure: Stainless steel (SUS303) Enclosure: Stainless steel (SUS303) Enclosure: Brass (Nickel plated) Enclosure: Stainless steel (SUS303) | | | | | | | | | |
| Material Sensor he | | | ess steel (SUS303) t: Polyalylate | | ing part: ABS | ` | | Sensing par | , | Sensing par | rt: ABS |
| Cabla | Amplifier | Enclosure: ABS Connector attached high frequency coaxial cable, 3 m 9.843 ft long | | | | | | | | | |
| Cable Sensor head | | | | | | | · - | | | | |
| Cable length (Note 3) | Amplifier | | 40 - | | up to 100 m | 328.084 ft is | - | | | FO . | |
| Net Weight | Sensor head | | 40 g a | ipprox. | | | x. (Note 4) | 45 g approx. (Note 4) 50 g approx. | | | |
| Accessories Amplifier | | , | Adjusting scre | ewdriver: 1 po |). D. | 170 g approx. 2 pcs. each of M3 counter head screws, spring wash plain washers and M3 r Adjusting screwdriver: 1 | | | spring washers, and M3 nuts | | |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- These values are for a range which is 20 to 60 % of the maximum sensing distance.
 Take care that the output voltage is reduced due to the resistance of the wiring cable.
 The given weight of the threaded type sensor head is the value including the weight of the nuts and the toothed lock washer.

I/O CIRCUIT AND WIRING DIAGRAMS

I/O circuit diagram



Notes: 1) In case of using the analog voltage output, connect a device having a high input impedance. Also, take care that the output voltage is reduced due to the resistance of the wiring cable.

The alarm output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

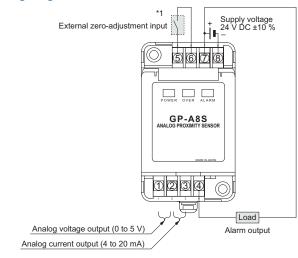
Symbols ... D1: Input protection diode

D2: Reverse supply polarity protection diode

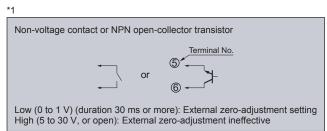
ZD: Surge absorption zener diode

Tr: NPN output transistor

Wiring diagram



Note: After the wiring, make sure to fit the terminal covers. The terminal cover having a concave depression at the top should be fitted on the side having terminal Nos. 1 to 4.

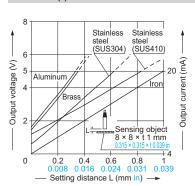


SENSING CHARACTERISTICS (TYPICAL)

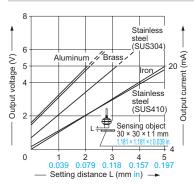
Correlation between material and output voltage / current

The **GP-A** series is made for all types of standard iron sensing objects. The graph below describes the output discrepancies that occur when detecting different types of metals.

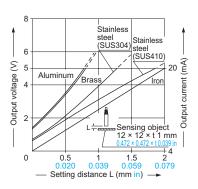
GP-A5S(I)



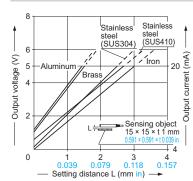
GP-A12ML(I)



GP-A8S(I) GP-A10M(I)



GP-A14F(I)



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GP-X GP-A

PRECAUTIONS FOR PROPER USE

Refer to General precautions



· Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

· Make sure to use in combination the sensor head and amplifier which have the same production serial number (5 digits). Since adjustment is done before shipment, if items with different production serial numbers are combined, the sensing characteristics will deteriorate even if they have the same model number.

The length of the sensor head cable cannot be changed.

Linearity in case of disc-shaped or cylindrical objects

 In case the sensing object is disc-shaped or cylindrical, the linearity of the analog output varies with the sensing object size. In such a case, conduct zero adjustment when close mounting and, by adjusting to the maximum sensing distance and to 5 V as the voltage output (current output 20 mA), linearity (±0.5 % F.S.) can be attained on a full-scale if the sensing object's size is larger than those described in the table below.

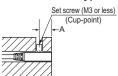
| Model No. | Iron disc diameter ø (mm in) | Iron cylinder diameter ø (mm in) |
|-------------|------------------------------|----------------------------------|
| GP-A5S(I) | 12 0.472 | 10 0.394 |
| GP-A8S(I) | 12 0.472 | 10 0.394 |
| GP-A10M(I) | 12 0.472 | 10 0.394 |
| GP-A12ML(I) | 30 1.118 | 50 1.969 |
| GP-A14F(I) | 12 0.472 | 10 0.394 |

<In case of cylinder> <In case of disc> Iron disc Iron cylinder t: 3 mm

Mounting sensor head

Mounting with set screw

- The tightening torque should be under the value given below.
- Make sure to use an M3 or smaller set screw having a cup-point. <Non-threaded type Sensor head>

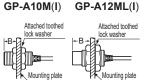


| Model No. | A (mm in) | Tightening torque | |
|-----------|-----------|-------------------|--|
| GP-A5S(I) | 5 0.197 | 0.44 N·m | |
| GP-A8S(I) | or more | 0.58 N·m | |

Note: Do not apply excess torque.

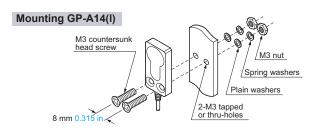
Mounting with nut

• The tightening torque should be under the value given below. <Threaded type Sensor head>



| Model No. | B (mm in) | Tightening torqu | |
|-------------|---------------------|------------------|--|
| GP-A10M(I) | 7 0.276 or more | 9.8 N·m | |
| GP-A12ML(I) | 14 0.551 or more | 20 N·m | |

Note: Install in such as way so that the nut does not protrude from the screw.

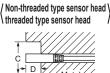


Distance from surrounding metal

· As metal around the sensor may affect the sensing performance, pay attention to the following points.

<Embedding of the sensor in metal>

• Since the analog output may change if the sensor is completely embedded in metal, keep the minimum distance specified in the table below.



<Front sensing type sensor head>

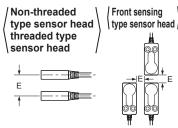


Model No. C (mm in) D (mm in) GP-A5S(I) 4 0.157 ø18 GP-A8S(I) ø0.709 GP-A10M(I) 7 0.276 GP-A12ML(I) ø50 ø1.969 14 0.551

• GP-A14F(I) can be used by being completely embedded in metal. However, the surrounding metal should not protrude beyond the sensing face.

Mutual interference

· When two or more sensor heads are installed in parallel or face to face, since the specifications may not be met, keep the minimum separation distance specified in the table below.



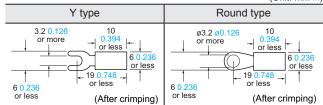
| Model No. | E (mm in) | | | |
|-------------------------|-----------------------------------|--|--|--|
| Model No. | Between "I" type and non-"I" type | Between two "I" types or two non-"I" types | | |
| GP-A5S(I) | 11 0.433 | 36 1.417 | | |
| GP-A8S(I) GP-A10M(I) | 11 0.433 | 38 1.496 | | |
| GP-A12ML(I) | 14 0.551 | 130 5.118 | | |
| GP-A14F(I) | 0 0 | 30 1.181 | | |

Notes: 1) "I" type is different frequency type.

2) If the required resolution is lower than the specification (0.04 % F.S.), it is possible to bring the sensor heads nearer than the separation distances given in the table above. For further details, please contact our office.

Dimensions of suitable crimp terminals

(Unit: mm in)



Note: Please use crimp terminals which have insulation sleeves. Recommended crimp terminal: Type 1.25 - 3.0

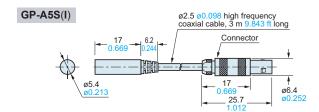
Others

- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Do not use the sensor at places having intense vibrations. as this can cause malfunction.

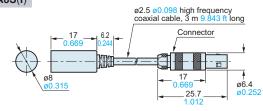
DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

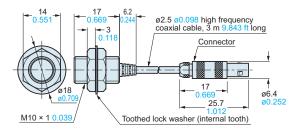
Sensor head



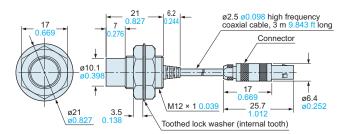
GP-A8S(I)



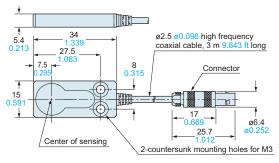
GP-A10M(I)



GP-A12ML(I)

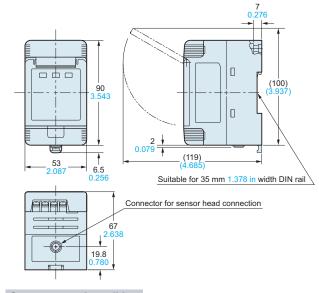


GP-A14F(I)

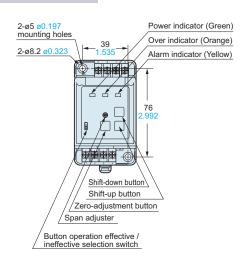


Amplifier

All models



Cover removed condition



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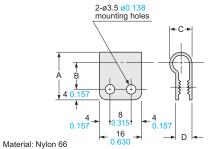
Digital Panel Controller

Metal-sheet Double-feed

GP-X

GP-A

MS-SS5 MS-SS8



| Model No. | MS-SS5 | MS-SS8 |
|------------------|-----------|------------|
| А | 18 0.709 | 20 0.787 |
| В | 10 0.394 | 11 0.433 |
| С | 8.3 0.327 | 10.3 0.406 |
| D | 6.1 0.240 | 6.5 0.256 |
| Applicable model | GP-A5S(I) | GP-A8S(I) |

Mounting bracket for GP-A5S(I) (Optional), mounting bracket for GP-A8S(I) (Optional)