Convergent Reflective Micro Photoelectric Sensor Amplifier Built-in

FIBER SENSORS

LASER SENSORS

PHOTOELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY **SENSORS**

PARTICUI AR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide U-shaped

PM2

■ General terms and conditions...... F-17 Related Information ■ General precautions P.1405

■ Glossary of terms......P.1359~

■ Sensor selection guide P.441~

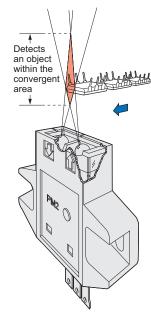




Convergent reflection sensing ensures stable detection

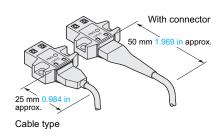
Stable detection by convergent reflective mode

Stable detection characteristics are obtained since it is convergent reflective type and senses a limited area.



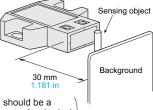
Cable type is also available

Cumbersome soldering is not required. It saves space and improves reliability.



Hardly affected by background

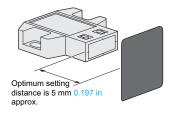
Even a specular background does not affect the sensing performance if the sensor is located 30 mm 1.181 in away from it.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

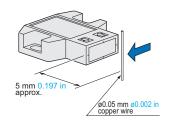
Dark object detectable

Since the sensor is very sensitive, it can detect even a dark object of low reflectivity.



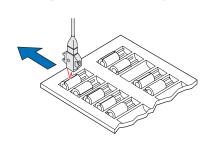
Minute object detectable

A Ø0.05 mm Ø0.002 in copper wire can be detected at a distance of 5 mm 0.197 in under the optimum condition.

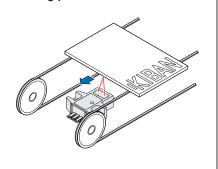


APPLICATIONS

Sensing capacitors in a tray



Sensing printed circuit boards



ORDER GUIDE

Туре		Appearance	Sensing range	Model No.	Output	Output operation
Connector type	Top sensing		2.5 to 8 mm 0.098 to 0.315 in (Convergent point: 5 mm 0.197 in)	PM2-LH10		Light-ON
				PM2-LH10B		Dark-ON
	Front sensing			PM2-LF10	NPN open-collector transistor	Light-ON
				PM2-LF10B		Dark-ON
	L type (Top sensing)			PM2-LL10		Light-ON
				PM2-LL10B		Dark-ON
Cable type	Top sensing			PM2-LH10-C1		Light-ON
				PM2-LH10B-C1		Dark-ON
	Front sensing			PM2-LF10-C1		Light-ON
	Front s			PM2-LF10B-C1		Dark-ON
	sensing)			PM2-LL10-C1		Light-ON
	L type (Top sensing)			PM2-LL10B-C1		Dark-ON

OPTIONS

Designation	Model No.	Description	
Connector	CN-13	Dedicated connector	
Connector	CN-13-C1	0.2 mm ² 3-core cabtyre cable, 1 m 3.281 ft long	
attached cable	CN-13-C3	0.2 mm² 3-core cabtyre cable, 3 m 9.843 ft long	

Connector



Connector attached cable

• CN-13-C1 • CN-13-C3

FIBER SENSORS

LASER SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS PLC / TERMINALS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

Selection Guide U-shaped

PM2

FIBER SENSORS LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

COMPONENTS

MACHINE
VISION
SYSTEMS

VISION SYSTEMS UV CURING SYSTEMS

Selection Guide U-shaped

PM2

SPECIFICATIONS

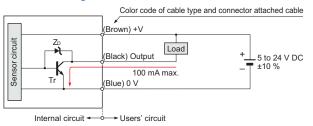
Total			Connector type			Cable type			
Type		Top sensing	Front sensing	L type (Top sensing)	Top sensing	Front sensing	L type (Top sensing)		
	, og	Light-ON	PM2-LH10	PM2-LF10	PM2-LL10	PM2-LH10-C1	PM2-LF10-C1	PM2-LL10-C1	
Iten	n Model	Dark-ON	PM2-LH10B	PM2-LF10B	PM2-LL10B	PM2-LH10B-C1	PM2-LF10B-C1	PM2-LL10B-C1	
Sen	sing range		2.5 to 8 mm 0.098 to 0.315 in (Conv. point: 5 mm 0.197 in) with white non-glossy paper (15 × 15 mm 0.591 in × 0.591 in) (Note 2)						
Min. sensing object			ø0.05 mm ø0.002 in copper wire (Setting distance: 5 mm 0.197 in)						
Hysteresis			20 % or less of operation distance with white non-glossy paper (15 × 15 mm 0.591 × 0.591 in)						
Repeatability (perpendicular to sensing axis)			0.08 mm 0.003 in or less (Note 3)						
Supply voltage			5 to 24 V DC ±10 % Ripple P-P 5 % or less						
Current consumption			Average: 25 mA or less, Peak: 80 mA or less						
Output			NPN open-collector transistor						
Utilization category				DC-12 o	DC-12 or DC-13				
Overcurrent protection				Incorp	prporated				
Res	ponse time		0.8 ms or less						
Operation indicator		Red LED (lights up when the output is ON)							
nce	Pollution degree		3 (Industrial environment)						
Environmental resistance	Ambient te	emperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +80 °C -13 to +176 °F				3 to +176 °F		
<u>se</u>	Ambient h	umidity	45 to 85 % RH, Storage: 45 to 85 % RH						
enta	Ambient ill	uminance	Incandescent light: 3,500 \(\text{tx} \) at the light-receiving face						
Ŭ.	EMC		EN 60947-5						
Virc	Vibration r		10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each						
	Shock resi		500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each						
Emitting element		nt	Infrared LED (Peak emission wavelength: 880 nm 0.035 mil, modulated)						
Material			Enclosure: Polycarbonate, Terminal part: Copper alloy (Ag plated)			Enclosure: Polycarbonate, Fixed cable part: PBT			
Cable						0.2 mm² 3-core cabtyre cable, 1 m 3.281 ft long (Note 4)			
Cable length			Total length up to 2 m 6.562 ft is possible with 0.3 mm², or more, cable. (If the cable is extended for 2 m 6.562 ft, or more, a capacitor of 10 µF must be connected between +V and 0 V terminals.						
Weight			Net weight: 4.5 g Gross weight: 85 (10		Net weight: 4 g approx. Gross weight: 80 g approx. (10 piece package)	Net weight: 25 g approx Gross weight: 330 g approx (10 piece package)			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The sensing range may extend up to 12.5 mm 0.492 in with white non-glossy paper due to product variation.
- 3) The repeatability is specified for white non-glossy paper (15 \times 15 mm 0.591 \times 0.591 in) at a setting distance of 5 mm 0.197 in.
- 4) Cable cannot be extended.

I/O CIRCUIT AND WIRING DIAGRAMS

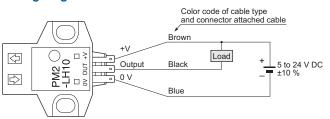
I/O circuit diagram



Note: Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Symbols ... ZD: Surge absorption zener diode Tr: NPN output transistor

Wiring diagram

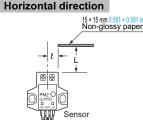


SENSING CHARACTERISTICS (TYPICAL)

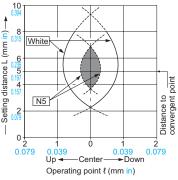
Sensing fields

· Horizontal (left and right) direction Setting distance L (mm in) -8 White 6 5 197 **4** .157 point Distance to convergent p N5 vergent 2 0 2 0.079 2 0.079 0.03 Left ◄ -Center ► Right Operating point ℓ (mm in)

The sensors can be mounted side by side. However, if the sensor is slanted, there may be Verify first whether there is any interference prior to use.



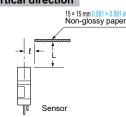
· Vertical (up and down) direction



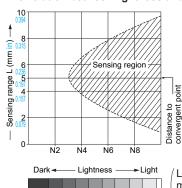
The sensors can be mounted side by side However, if the sensor is slanted, there may be

Verify first whether there is any interference prior to use.

Vertical direction



Correlation between lightness and sensing range

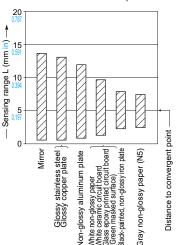


N1 N2 N3 N4 N5 N6 N7 N8 N9

The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (15 × 15 mm 0.591 × 0.591 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a

reflective object (conveyer, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

Refer to General precautions.

PRECAUTIONS FOR PROPER USE

All models

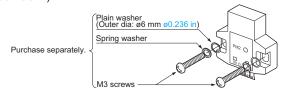


· Never use this product as a sensing device for personnel protection.

· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

· When fixing the sensor with screws, use M3 screws and the tightening torque should be 0.49 N·m or less. Further, use small, round type plain washers (ø6 mm ø0.236 in).



Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the product does not come in direct contact with oil, grease, or organic solvents, such as, thinner, etc.

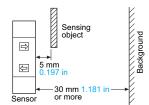
Wiring

- · Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.
- If the sensor is being used in a noisy environment, examine the extent of noise. Further, if equipment, such as motor, solenoid or electromagnetic valve, which generates a large surge, is present near the sensor, connect a surge absorber to the equipment.

Setting

· The optimum setting distance (distance to convergent point) is 5 mm 0.197 in.

The sensor is not affected even by a specular background if it is located 30 mm 1.181 in, or more, away from the sensor.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

LIGHT CURTAINS

PRESSURE FLOW SENSORS

PARTICULAR USE SENSORS SENSOR OPTIONS

WIRE-SAVING SYSTEMS

MEASURE MENT SENSORS

CONTROL

ENDOSCOPE LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

COMPONENTS

MACHINE SYSTEMS

U-shaped

PM₂

LASER SENSORS

PHOTO-ELECTRIC SENSORS

PHOTO AREA SENSORS

LIGHT PRESSURE /

SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS STATIC

CONTROL ENDOSCOPE

LASER MARKERS

PLC / TERMINALS HUMAN MACHINE INTERFACES

ENERGY VISUALIZATION COMPONENTS

FA COMPONENTS MACHINE

VISION SYSTEMS

U-shaped

PM2

PRECAUTIONS FOR PROPER USE

Connector type

Cautions in plugging or unplugging a connector



 Do not plug or unplug a connector more than 10 times.

· Be sure not to give stress more than 5 N to a terminal of both a connector and a sensor. If you do not follow the above cautions, it will cause a poor contact.

Procedures of plugging or unplugging a connector

①Insert a connector straight into a sensor until the connector lug is locked by the sensor hook.



②When unplugging, give as much stress as a connector lug can be relieved from a hook. Then unplug it.



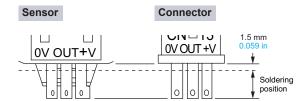
Caution: Be sure to hold a connector when plugging or unplugging it. Do not hold a terminal or a cable when plugging or unplugging the connector. Otherwise, it will cause a poor contact.



Soldering (Both connector CN-13 and sensor)

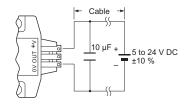
• If soldering is done directly on the terminals, strictly adhere to the conditions given below.

Soldering temperature	260 °C 500 °F or less		
Soldering time	10 sec. or less		
Soldering position	Refer to the below figure		



Wiring

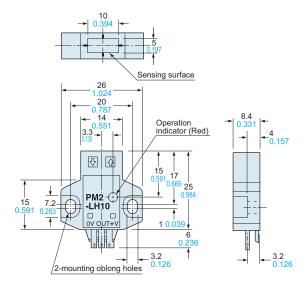
· The cable length must be 2 m 6.562 ft, or less, with 0.3 mm², or more, cable. If the cable is extended for more than 2 m 6.562 ft, connect a capacitor of 10 μF approx. between +V and 0 V terminals.



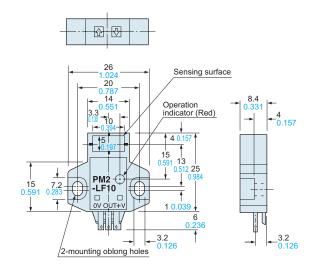
DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

PM2-LH10 PM2-LH10B



PM2-LF10 PM2-LF10B



DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

PM2-LL10 PM2-LL10B

CN-13

CN 13 0V 0UT +V 0.039

> 1 (6)

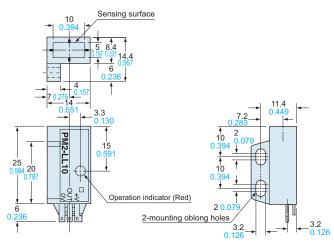
Sensor

Connector (Optional)

0.8

1.6

(2.54) (0.100)



t 0.2

5

*Terminal part (Connector type)

PM2-LH10-C1 PM2-LH10B-C1

26

-20 0.787 -14 -0.551

3.3 0.130

 $\overline{\mathbb{Q}}$ 4

 \oplus

7.2

LIGHT CURTAINS

PRESSURE FLOW SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

Sensor

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

ENDOSCOPE

PLC / TERMINALS

VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

2-mounting

oblong holes

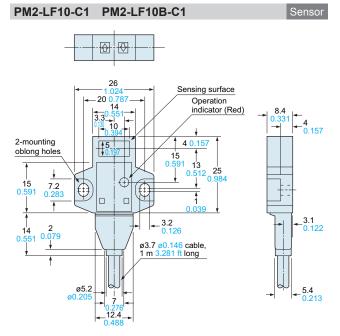
PM2-LL10-C1 PM2-LL10B-C1

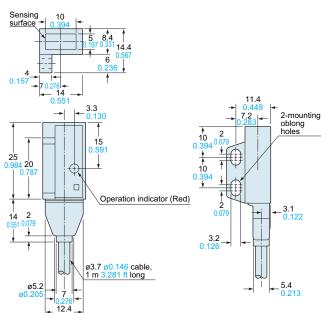
7 0.276 __12.4

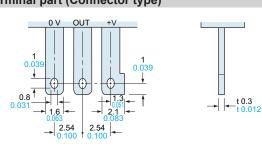
U-shaped

Sensor

PM2







Sensing surface

Operation indicator (Red)

25

ø3.7 ø0.146 cable, 1 m 3.281 ft long