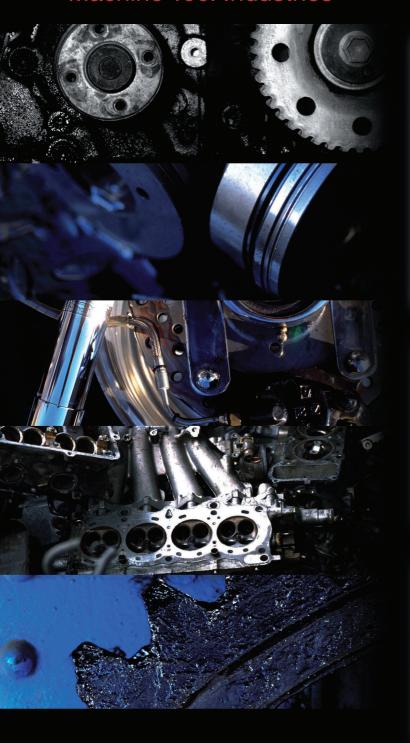
## **Stainless Steel Housing**

Oil-resistant, Robust, Compact Photoelectric Sensor with Built-in Amplifier

E3ZM-C

A New Photoelectric Sensor Designed for the Automotive and Machine Tool Industries



# Features 1 Oil-resistant, Robust, and Compact (IP67g Degree of Protection)

(IP67g Degree of Protection)

10.8
21
SUS316L
Oil-resistant PVC cable, 4-mm dia.

Actual Size

Two, M3 holes

## Features 2

A Through-beam Sensor with a Visible Spot for Easy Beam Adjustment



#### **Photoelectric Sensors**

#### A New Sensor with Stainless Steel Housing That's Strong, Compact, and Easy to Use!

#### Resists Oils and Coolants

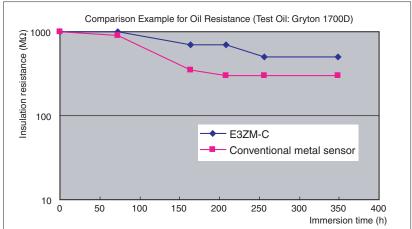
The E3ZM-C features a simple shape and structure that resist oils and coolants, performance that meets or exceeds any previous models from OMRON.

The protective structure eliminates the need for screws to hold a cover, so there are no worries about loose screws leading to liquid penetration.

And the model number is laser-marked on the housing so it's always readable when the time comes to order maintenance parts.

The compact, easy-to-use E3ZM-C with built-in amplifier is ideal for oily environments.







#### ■ World's Smallest, and Yet Robust Patent Pending

The E3ZM-C is the same compact size as the E3Z, making it the smallest square metal photoelectric sensor in the world (according to OMRON investigation).

The SUS316L housing makes it robust, and removes all worries of the coating coming off.





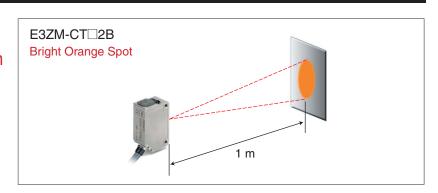
#### Perfectly Reliable Detection Performance and Connection Method

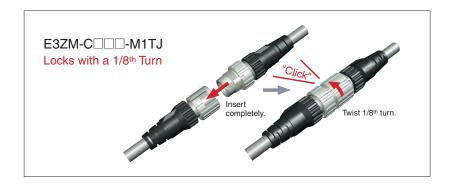
# Visible Beam. Long-distance Operation Even in Dusty, Dirty Environments

The E3ZM-CT□2B uses a bright orange LED to generate a spot that's visible 1 m away. And the stronger beam used to achieve a detection distance of 20 m means that Sensor operation is possible even in dusty, dirty environments (response time: 2 ms). It all adds up to a more visible, more dependable worksite.

# Simple, Yet Dependable M12 Twist-and-Click Pre-wired Connectors

These Connectors match the XS5 Connectors, which reduce wiring work. They eliminate the troublesome need to control torque when tightening connectors, and remove worries about screws loosening due to vibration.

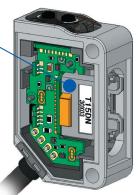




#### **Unique Miniaturization and Modularization Technologies**

#### Sensing Module

The optical system and signal processing are all contained in one module, providing all the main functions required of a Photoelectric Sensor.



Internal Structure

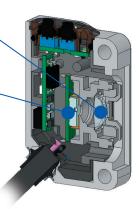
#### **Optical System**

Maximizes manufacturing technology, including sophisticated inline optical axis adjustment.

#### Signal Processing

Leading-edge technology for stabilization and miniaturization is obvious in the photo IC, which includes an external light interference prevention algorithm, CSP\* mounting, and other components.

\*Chip Scale Package



**Cross Section** 

Oil-resistant, Robust, Compact Photoelectric Sensor (Stainless Housing and Built-in Amplifier)

## E3ZM-C

## **Designed for the Automotive and Ma**chine Tool Industries

- Oil-resistant, water-resistant, robust body made of stainless steel.
- Same size as the E3Z: The smallest square metal photoelectric sensor in the world.
- Through-beam Models with an orange spot that's visible 1 m away, and a long distance detection to reduce the influence of dirt (detection distance: 20 m, response time: 2 ms).
- Models with M12 twist-and-click pre-wired connectors.
- Reversed output polarity protection, external light interference prevention algorithm, and RoHS compliance to inherit the E3Z's reliability.



Refer to "Safety Precautions" on page 13



#### Ordering Information

Sensors						Orange light	Red light Infrared light
Sensing	A	Connection method	0			M	odel
method	Appearance	Connection method	Ser	nsing dis	stance	NPN output	PNP output
		Pre-wired (2 m)				E3ZM-CT61	E3ZM-CT81
		Pre-wired (5 m)				E3ZM-CT61 5M	E3ZM-CT81 5M
		M12 twist-and-click pre- wired connector (0.3 m)		(	<b>∏</b> 15 m	E3ZM-CT61-M1TJ	E3ZM-CT81-M1TJ
Through-		Connector (M8, 4 pins)				E3ZM-CT66	E3ZM-CT86
beam		Pre-wired (2 m)				E3ZM-CT62B	E3ZM-CT82B
	,	Pre-wired (5 m)			7000	E3ZM-CT62B 5M	E3ZM-CT82B 5M
		M12 twist-and-click pre- wired connector (0.3 m)			20 m	E3ZM-CT62B-M1TJ	E3ZM-CT82B-M1TJ
		Connector (M8, 4 pins)				E3ZM-CT67B	E3ZM-CT87B
-		Pre-wired (2 m)				E3ZM-CR61	E3ZM-CR81
Retro- reflective		M12 twist-and-click pre- wired connector (0.3 m)		(	4 m 100 mm)	E3ZM-CR61-M1TJ	E3ZM-CR81-M1TJ
	~	Connector (M8, 4 pins)	(Using E	39-R1S)		E3ZM-CR66	E3ZM-CR86
-		Pre-wired (2 m)				E3ZM-CD62	E3ZM-CD82
Diffuse- reflective		M12 twist-and-click pre- wired connector (0.3 m)	1 m			E3ZM-CD62-M1TJ	E3ZM-CD82-M1TJ
	<b>*</b>	Connector (M8, 4 pins)				E3ZM-CD67	E3ZM-CD87
		Pre-wired (2 m)				E3ZM-CL61H	E3ZM-CL81H
		M12 twist-and-click pre- wired connector (0.3 m)	10 to 1	00 mm		E3ZM-CL61H-M1TJ	E3ZM-CL81H-M1TJ
		Connector (M8, 4 pins)				E3ZM-CL66H	E3ZM-CL86H
		Pre-wired (2 m)				E3ZM-CL62H	E3ZM-CL82H
BGS reflective		M12 twist-and-click pre- wired connector (0.3 m)	10 to 1	150 mm		E3ZM-CL62H-M1TJ	E3ZM-CL82H-M1TJ
	<b>*</b>	Connector (M8, 4 pins)				E3ZM-CL67H	E3ZM-CL87H
		Pre-wired (2 m)				E3ZM-CL64H	E3ZM-CL84H
		M12 twist-and-click pre- wired connector (0.3 m)	10 to	 200 mm		E3ZM-CL64H-M1TJ	E3ZM-CL84H-M1TJ
		Connector (M8, 4 pins)				E3ZM-CL69H	E3ZM-CL89H

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#### Let Us Know What You Need

- 1. Retro-reflective, Diffuse-reflective, and BGS-reflective Models are also available with a 5-m pre-wired cable. When ordering, add the cable length to the end of the model number (e.g., E3ZM-CD62 5M).
- 2. Models with no moving parts (i.e., without a sensitivity adjustor or mode selection switch) are also available, as are models with built-in slits (through-beam, 0.8 m) (e.g., E3ZM-CT83H 2M for no sensitivity adjustment, wire-connection selection of operating mode, and built-in slit).
- 3. Except for the E3ZM-CL L, models with 3-pin M8 connectors are available. When ordering, add "-M5" to the end of the model number (e.g., E3ZM-CT66-M5).
- 4. Through-beam Models are also available with a light emission stop function. When ordering, add "-G0" to the end of the model number (e.g., E3ZM-T61-G0).
  - Ask your OMRON representative for details on any models or specifications you require.

#### **Accessories**

#### **Sensor I/O Connectors**

Size	Cable	Appearance	Cable type	Model		
M12 (For -M1TJ models)	Standard	Ctroight	2 m 4-wire	XS5F-D421-D80-A		
WITZ (FOI -WITTS Models)	Standard	Straight	5 m	XS5F-D421-G80-A		
		Ctroight	2 m	XS3F-M421-402-A		
MO (4 nina)	Chandand	Straight	5 m	XS3F-M421-405-A		
M8 (4 pins)	Standard	L-shaped			2 m	XS3F-M422-402-A
			5m	XS3F-M422-405-A		

Note: Ask your OMRON representative about connectors with other specifications.

#### **Mounting Brackets**

Appearance	Model (Material)	Quantity	Remarks	Appearance	Model (Material)	Quantity	Remarks
	E39-L153 (SUS304)	1	Mounting Brackets		E39-L98 (SUS304)	1	Metal Protective Cover Bracket *
No.	E39-L104 (SUS304)	1	Woulding Brackets		E39-L150 (SUS304)	1 set	(Sensor adjuster)
io	E39-L43 (SUS304)	1	Horizontal Mounting Bracket *		E39-L151	1 set	Easily mounted to the aluminum frame rails of conveyors and easily adjusted.  For vertical angle adjust-
	E39-L142 (SUS304)	1	Horizontal Protective Cover Bracket *	*	(SUS304)	1 301	ment
al.	E39-L44 (SUS304)	1	Rear Mounting Bracket		E39-L144 (SUS304)	1	Compact Protective Cover Bracket *

Note: When using Through-beam Models, order one bracket for the Receiver and one for the Emitter. Cannot be used for Standard Connector models.

#### Reflector

Name	E3ZM-CR Sensing distance (typical) *	Model	Quantity	Remarks
	3 m (100 mm) (rated value)	E39-R1	1	
	4 m (100 mm) (rated value)	E39-R1S	1	
Reflector	5 m (100 mm)	E39-R2	1	Reflectors are not provided with Retro- reflective models.
	2.5 m (100 mm)	E39-R9	1	The MSR function is enabled.
	3.5 m (100 mm)	E39-R10	1	
Small Reflector	1.5 m (50 mm)	E39-R3	1	1

Note: When using a Reflector without a rated value, use 0.7 times typical value as a guideline for the sensing distance.

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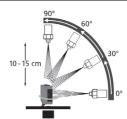
<sup>\*</sup>Values in parentheses indicate the minimum required distance between the Sensor and Reflector.

## **Ratings and Specifications**

	Sensing method	Throug	jh-beam	Retro-reflective with MSR function	Diffuse-reflective		
Model	NPN output	E3ZM-CT61 (-M1TJ) E3ZM-CT66	E3ZM-CT62B (-M1TJ) E3ZM-CT67B	E3ZM-CR61 (-M1TJ) E3ZM-CR66	E3ZM-CD62 (-M1TJ) E3ZM-CD67		
Item	PNP output	E3ZM-CT81 (-M1TJ) E3ZM-CT86	E3ZM-CT82B (-M1TJ) E3ZM-CT87B	E3ZM-CR81 (-M1TJ) E3ZM-CR86	E3ZM-CD82 (-M1TJ) E3ZM-CD87		
Sensing distance		15 m	20 m	4 m [100 mm] (Using E39-R1S) 3 m [100 mm] (Using E39-R1)	1 m (White paper 300 × 300 mm)		
Spot diame	ter		-	<b></b>			
Standard s	ensing object	Opaque: 12-mm dia. min.		Opaque: 75-mm dia. min.			
Differential	travel				20% of sensing distance max.		
Black/white	error		-				
Directional angle		Emitter, Receiver: 3° to 15° (Distance between emitter a distance)	and receiver. Rated sensing	Sensor: 3° to 10° Reflector: 30° (Distance to Reflector. Rated sensing distance)			
Light sourc	e (wavelength)	Infrared LED (870 nm)	Orange LED (615 nm)	Red LED (660 nm)	Infrared LED (860 nm)		
Power sup	ply voltage	10 to 30 VDC, including 10	% ripple (p-p)		•		
Current co	nsumption	40 mA (Emitter 20 mA max	., Receiver 20 mA max.)	25 mA max.			
Control out	tput	Load power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: 2 V max. Open-collector output (NPN/PNP output depending on model) Light-ON/Dark-ON switch selectable					
Protection circuits		Reversed power supply pola circuit protection, and Reve tion	arity protection, Output short- ersed output polarity protec-	Reversed power supply polarity protection, Output short-circuit protection, Reversed output polarity protection, and Mutual interference prevention			
Response time		Operate or reset: 1 ms max.	Operate or reset: 2 ms max.	Operate or reset: 1 ms max.			
Sensitivity	adjustment	One-turn adjuster					
Ambient ill (Receiver s		Incandescent lamp: 3,000 li	x max., Sunlight: 10,000 lx m	ax.			
Ambient te	mperature range	Operating: -25 to 55°C, Storage: -40 to 70°C (with no icing or condensation)					
Ambient hu	ımidity range	Operating: 35% to 85%, Sto	orage: 35% to 95% (with no c	condensation)			
Insulation I	resistance	20 MΩ min. at 500 VDC					
Dielectric s	trength	1,000 VAC, 50/60 Hz for 1 min					
Vibration re	esistance	Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resi	stance	Destruction: 500 m/s² 3 times each in X, Y, and Z directions					
Degree of p	protection *	IEC: IP67, DIN 40050-9: IP69K					
Connection	n method	-C□□1/-C□□2(B): Pre-wire -C□□6/-C□□7(B): M8 4-pi	ed cable (standard length: 2 r n connector	n, -M1TJ: Pre-wired connecto	or with 0.3-m cable)		
Indicator		Operation indicator (yellow)	, Stability indicator (green) (E	Emitter has only power supply	indicator (green).)		
Weight	Pre-wired models	Approx. 150 g (-M1TJ: App	rox. 90 g)	Approx. 90 g (-M1TJ: Appro	ox. 50 g)		
(packed state)	Connector models	Approx. 60 g		Approx. 40 g			
	Housing	SUS316L		I .			
	Lens	PMMA (polymethylmethacrylate)					
	Indication	PES (polyethersulfone)					
Materials	Sensitivity adjustment and mode selector switch	PEEK (polyetheretherketon	ne)				
	Seals	Fluoro rubber					
Accessorie	s	Instruction sheet (Note: Ref	flectors and Mounting Bracke	ts are sold separately.)			

\* IP69K Degree of Protection Specification
IP69K is a protection standard against high temperature and high-pressure water defined in the German standard DIN 40050,
Part 9. The test piece is sprayed with water at 80°C at a water pressure of 80 to 100 BAR using a specified nozzle shape
at a rate of 14 to 16 liters/min.
The distance between the test piece and nozzle is 10 to 15 cm, and water is sprayed horizontally for 30 seconds

each at 0°, 30°, 60°, and 90° while rotating the test piece on a horizontal plane.

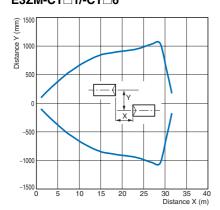


	Sensing method		BGS Reflective				
Model	NPN output	E3ZM-CL61H (-M1TJ) E3ZM-CL66H	E3ZM-CL62H (-M1TJ) E3ZM-CL67H	E3ZM-CL64H (-M1TJ) E3ZM-CL69H			
Item	PNP output	E3ZM-CL81H (-M1TJ) E3ZM-CL86H	E3ZM-CL82H (-M1TJ) E3ZM-CL87H	E3ZM-CL84H (-M1TJ) E3ZM-CL89H			
Sensing distance		10 to 100 mm (White paper 100 × 100 mm)	10 to 150 mm (White paper 100 × 100 mm)	10 to 200 mm (White paper 100 × 100 mm)			
Spot diameter		4-mm dia. at sensing distance of 100 mm	12-mm dia. at sensing distance of 150 mm	18-mm dia. at sensing distance of 200 mm			
Standard s	ensing object						
Differential	travel	3% of sensing distance max.	15% of sensing distance max.	20% of sensing distance max.			
Black/white	e error	5% of sensing distance max.	10% of sensing distance max.	20% of sensing distance max.			
Directional	angle						
Light source	e (wavelength)	Red LED (650 nm)	Red LED (660 nm)				
Power supp	ply voltage	10 to 30 VDC, including 10% ripple	(p-p)				
Current co	nsumption	25 mA max.					
Control output		Load power supply voltage: 30 VDC max., Load current: 100 mA max. (Residual voltage: 2 V max.) Open-collector output (NPN/PNP output depending on model) Light-ON/Dark-ON cable connection selectable					
Protection circuits  Reversed power supply polarity protection, Output short-circuit protection, Rev Mutual interference protection			n, Reversed output polarity protection,				
Response t	time	Operate or reset: 1 ms max.					
Sensitivity adjustment							
Ambient ille (Receiver s		Incandescent lamp: 3,000 lx max., Sunlight: 10,000 lx max.					
Ambient temperature range Operating: –25 to 55°C, Storage: –40 to 70°C (with no icing or condensation)			tion)				
Ambient hu	ımidity range	Operating: 35% to 85%, Storage: 35	to 85%, Storage: 35% to 95% (with no condensation)				
Insulation i	esistance	20 MΩ min. at 500 VDC					
Dielectric s	trength	1,000 VAC, 50/60 Hz for 1 min					
Vibration re	esistance	Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resis	stance	Destruction: 500 m/s² 3 times each in X, Y, and Z directions					
Degree of p	protection *	IEC: IP67, DIN 40050-9: IP69K					
Connection	n method	-CL 1H/-CL 2H/-CL 4H: Pre-wired cable (standard length: 2 m, -M1TJ: Pre-wired connector with 0.3-m cable) -CL 6H/-CL 7H/-CL 9H: M8 4-pin connector					
Indicator		Operation indicator (yellow), Stability indicator (green)					
Weight	Pre-wired models	Approx. 90 g (-M1TJ: Approx. 50 g)					
(packed state)	Connector models	Approx. 40 g					
Housing		SUS316L					
Cable		Oil-resistant vinyl cable					
Materials	Lens	PMMA (polymethylmethacrylate)					
	Display	PES (polyethersulfone)					
	Seals	Fluoro rubber					
Accessorie	s	Instruction sheet (Note: Mounting Br	rackets are sold separately.)				

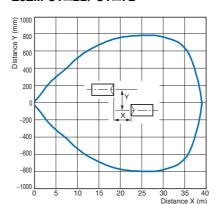
#### **Engineering Data (Typical)**

#### **Parallel Operating Range**

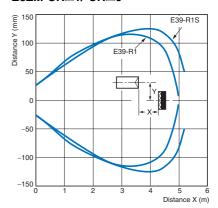
#### **Through-beam Models** E3ZM-CT 1/-CT 6



#### E3ZM-CT 2B/-CT 7B

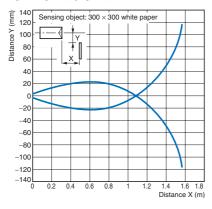


#### **Retro-reflective Models** E3ZM-CR 1/-CR 6

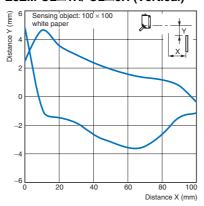


#### **Operating Range**

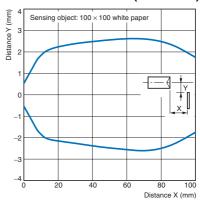
#### **Diffuse-reflective Models** E3ZM-CD 2/-CD 7



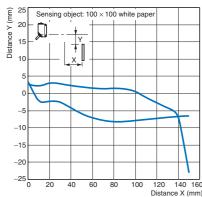
#### **BGS Reflective Models** E3ZM-CL 1H/-CL 6H (Vertical)



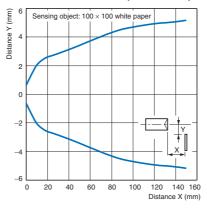
E3ZM-CL 1H/-CL 6H (Horizontal)



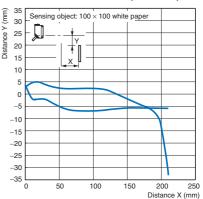
#### E3ZM-CL 2H/-CL 7H (Vertical)



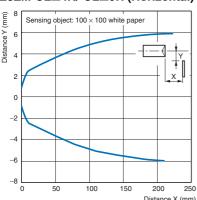
E3ZM-CL H/-CL 7H (Horizontal)



E3ZM-CL□4H/-CL□9H (Vertical)



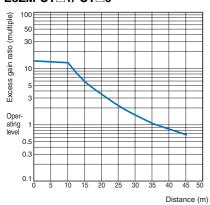
#### E3ZM-CL 4H/-CL 9H (Horizontal)



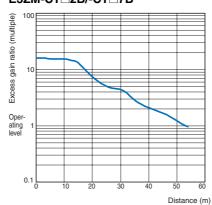
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#### **Excess Gain vs. Distance**

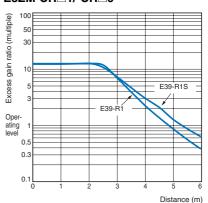
## Through-beam Models E3ZM-CT□1/-CT□6



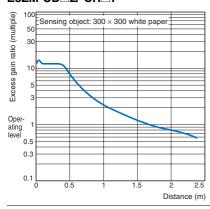
#### E3ZM-CT 2B/-CT 7B



## Retro-reflective Models E3ZM-CR□1/-CR□6

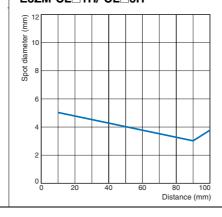


## Diffuse-reflective Models E3ZM-CD 2/-CR 7

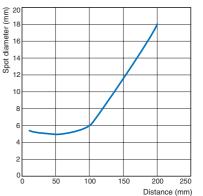


### Spot Diameter vs. Distance

## BGS Reflective Models E3ZM-CL 1H/-CL 6H



### E3ZM-CL 2H/-CL 4H/-CL 7H/-CL 9H



Sensing Object Size vs. Distance

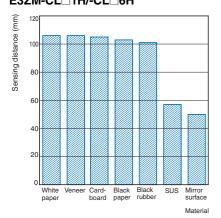
**Diffuse-reflective Models** 

E3ZM-CD 2/-CD 7

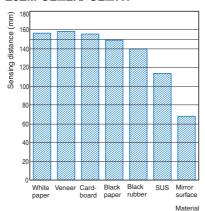
Length d of sensing object (mm)

#### **Sensing Distance vs. Sensing Object Material**

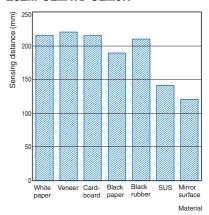
#### **BGS Reflective Models** E3ZM-CL 1H/-CL 6H



#### E3ZM-CL 2H/-CL 7H

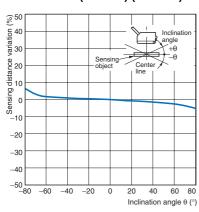


#### E3ZM-CL 4H/-CL 9H

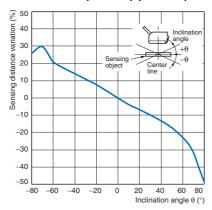


#### **Inclination Characteristics**

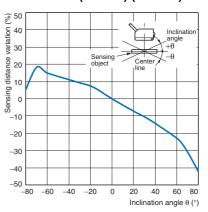
#### **BGS Reflective Models** E3ZM-CL 1H (CL 6H) (Vertical)



#### E3ZM-CL□2H (CL□7H) (Vertical)

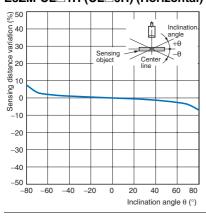


#### E3ZM-CL□4H (CL□9H) (Vertical)

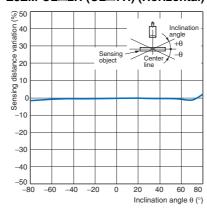


#### **Inclination Characteristics**

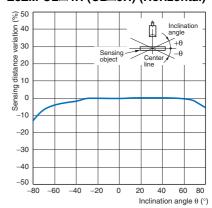
#### **BGS Reflective Models** E3ZM-CL 1H (CL 6H) (Horizontal)



#### E3ZM-CL 2H (CL 7H) (Horizontal)



#### E3ZM-CL 4H (CL 9H) (Horizontal)

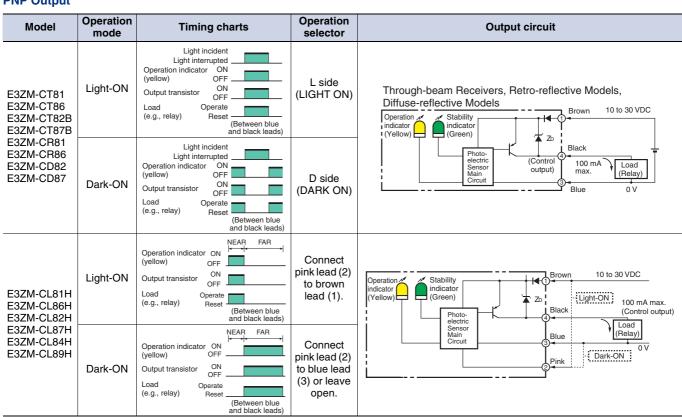


#### I/O Circuit Diagrams

#### **NPN Output**

Model	Operation mode	Timing charts	Operation selector	Output circuit
E3ZM-CT61 E3ZM-CT66 E3ZM-CT62B E3ZM-CT67B	Light-ON	Light incident Light interrupted Operation indicator ON (yellow) OFF Output transistor OFF Load Operate (e.g., relay) Reset (Between brown and black leads)	L side (LIGHT ON)	Through-beam Receivers, Retro-reflective Models, Diffuse-reflective Models  Operation Indicator
E3ZM-CR61 E3ZM-CR66 E3ZM-CD62 E3ZM-CD67	Dark-ON	Light incident Light interrupted Operation indicator OFF Output transistor OFF Load Operate (e.g., relay) Reset (Between brown and black leads)	D side (DARK ON)	(Control output)  Photo-electric Sensor Main Circuit  (Control 100 mA (Relay) max. 3 Black Blue 0 V
E3ZM-CL61H E3ZM-CL66H E3ZM-CL62H	Light-ON	Operation indicator ON (yellow) OFF Output transistor OF Load (e.g., relay) Operate Reset (Between brown and black leads)	Connect pink lead (2) to brown lead (1).	Operation (Yellow)  Operation (Yellow)  Operation (Green)  Stability indicator (Green)  Stability indicator (Green)  Black (Relay)  10 to 30 VDC  (Relay)  10 mA max. (Control output)
E3ZM-CL67H E3ZM-CL64H E3ZM-CL69H	Dark-ON	Operation indicator ON (yellow) OFF  Output transistor ON OFF  Load Operate (e.g., relay) Reset (Between brown and black leads)	Connect pink lead (2) to blue lead (3) or leave open.	Sensor Main Circuit  Pink  Dark-ON  O V

#### **PNP Output**



#### **Emitter (Either NPN or PNP Output)**

Model	Circuit
E3ZM-CT61 E3ZM-CT66 E3ZM-CT62B E3ZM-CT67B E3ZM-CT81 E3ZM-CT86 E3ZM-CT82B E3ZM-CT82B	Through-beam Emitter  Power   Henric   Brown

#### **Connector Pin Arrangement**

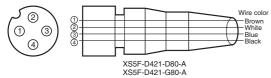
M12 Pre-wired Connector

M12 Connector Pin Arrangement



#### Plugs (Sensor I/O Connectors)

M12 Connector



#### **M8 Connector**

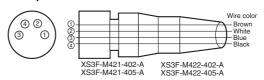
M8 4-pin Connector Pin Arrangement



M8 3-pin Connector Pin Arrangement



#### M8 4-pin Connectors



Classification	Wire color	Connector pin No.	Application
	Brown	1	Power supply (+V)
DC	White	2	Operation selection/ stopping light emission (-G0 only)
	Blue	3	Power supply (0 V)
	Black	4	Output

Note: The above M8 and M12 Connectors made by OMRON are IP67. Do not use them in an environment where IP69K is required.

#### **Nomenclature**

#### Sensors with Sensitivity Adjustment and **Operation Selector**

**Through-beam Models** 

E3ZM-CT□□ (Receiver)

**Retro-reflective Models** E3ZM-CR

**Diffuse-reflective Models** 

E3ZM-CD□□

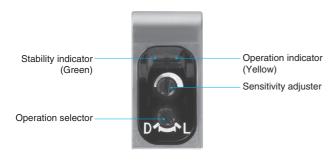
#### **Infinite Adjustment Emitter**

**BGS Reflective Models** 

E3ZM-CL□□H

**Through-beam Models** 

E3ZM-CT□□ (Emitter)





Operation indicator (Yellow) Note:

Emitter: No indicator

#### **Safety Precautions**

#### Refer to Warranty and Limitations of Liability on page 20.

#### ⚠ WARNING

This product is not designed or rated for directly or indirectly ensuring safety of persons. Do not use it for such a purpose.



#### **⚠** CAUTION

Do not use the product with voltage in excess of the rated voltage. Excess voltage may result in malfunction or fire.



Never use the product with an AC power supply. Otherwise, explosion may result.



When cleaning the product, do not apply a high-pressure spray of water to one part of the product. Otherwise, parts may become damaged and the degree of protection may be degraded.



High-temperature environments may result in burn injury.



#### **Precautions for Safe Use**

The following precautions must be observed to ensure safe operation of the Sensor.

#### **Operating Environment**

Do not use the Sensor in an environment where explosive or flammable gas is present.

#### **Connecting Connectors**

Be sure to hold the connector cover when inserting or removing the connector. Be sure to tighten the connector lock by hand; do not use pliers or other tools. If the tightening is insufficient, the degree of protection will not be maintained and the Sensor may become loose due to vibration. The appropriate tightening torque is 0.39 to 0.49 N·m for M12 metal connectors and 0.3 to 0.4 N·m for M8 metal connectors.

#### Load

Do not use a load that exceeds the rated load.

#### **Low-temperature Environments**

Do not touch the metal surface with your bare hands when the temperature is low. Touching the surface may result in a cold burn.

## Rotation Torque for Sensitivity Adjustment and Selector Switch

Adjust with a torque of 0.06 N·m or less.

## Environments with Cleaners and Disinfectants (e.g., Food Processing Lines)

Do not use the Sensor in environments subject to cleaners and disifectants. They may reduce the degree of protection.

#### **Modifications**

Do not attempt to disassemble, repair, or modify the Sensor.

#### **Outdoor Use**

Do not use the Sensor in locations subject to direct sunlight.

#### Cleaning

Do not use thinner, alcohol, or other organic solvents. Otherwise, the

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optical properties and degree of protection may be degraded.

#### **Surface Temperature**

Burn injury may occur. The Sensor surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Use caution when operating or performing maintenance on the Sensor.

#### **Precautions for Correct Use**

Do not use the Sensor in any atmosphere or environment that exceeds the ratings.

#### Do not install the Sensor in the following locations.

- (1) Locations subject to direct sunlight
- (2) Locations subject to condensation due to high humidity
- (3) Locations subject to corrosive gas
- (4) Locations where the Sensor may receive direct vibration or shock

#### **Connecting and Mounting**

- The maximum power supply voltage is 30 VDC. Before turning the power ON, make sure that the power supply voltage does not exceed the maximum voltage.
- (2) Laying Sensor wiring in the same conduit or duct as high-voltage wires or power lines may result in malfunction or damage due to induction. As a general rule, wire the Sensor in a separate conduit or use shielded cable.
- (3) Use an extension cable with a minimum thickness of 0.3 mm<sup>2</sup> and less than 100 m long.
- (4) Do not pull on the cable with excessive force.
- (5) Pounding the Photoelectric Sensor with a hammer or other tool during mounting will impair water resistance. Also, use M3 screws
- (6) Mount the Sensor either using the bracket (sold separately) or on a flat surface.
- (7) Be sure to turn OFF the power supply before inserting or removing the connector.

#### Cleaning

Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.

#### **Power Supply**

If a commercial switching regulator is used, ground the FG (frame ground) terminal.

#### **Power Supply Reset Time**

The Sensor will be able to detect objects 100 ms after the power supply is tuned ON. Start using the Sensor 100 ms or more after turning ON the power supply. If the load and the Sensor are connected to separate power supplies, be sure to turn ON the Sensor first

#### **Turning OFF the Power Supply**

Output pulses may be generated even when the power supply is OFF. Therefore, it is recommended to first turn OFF the power supply for the load or the load line.

#### **Load Short-circuit Protection**

This Sensor is equipped with load short-circuit protection, but be sure to not short circuit the load. Be sure to not use an output current flow that exceeds the rated current. If a load short circuit occurs, the output will turn OFF, so check the wiring before turning ON the power supply again. The short-circuit protection circuit will be reset. The load short-circuit protection will operate when the current flow reaches 1.8 times the rated load current. When using a capacitive load, use an inrush current of 1.8 times the rated load current or lower.

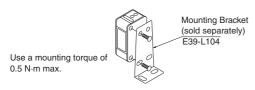
#### **Water Resistance**

Do not use the Sensor in water, rainfall, or outdoors.



#### When disposing of the Sensor, treat it as industrial waste.

#### **Mounting Diagram**



#### **Oil Resistance**

• The Sensor has passed oil resistance testing for the oils listed in the following table. Use this table as a guide when considering lubricants and cutting oils.

Test oil type	Product name	Kinetic viscosity at 40°C (mm²/s)	pH (dilution rate)
Lubricants	Velocity Oil No. 3	2.02	
Non-water-solu- ble cutting oils	Yushiron Oil No.2 AC	Less than 10	
	Yushiroken EC50T3		10.1 (×30)
	Yushiroken EC50T5		9.9 (×30)
	Yushiroken S46D		9.9 (×50)
	Yushiroken S50N		8.6 (×50)
	Yushiron Lubic HWC68		9.1 (×30)
Water-soluble cutting oils	Yushiroken Synthetic #770TG		9.9 (×20)
cutting ons	Emulcut FA-900ST		9.7 (×30)
	Multicool CSF-9000		9.7 (×20)
	Sugicut CS-68JS-1		9.6 (×20)
	Toyocool 3A-666		9.6 (×20)
	Gryton 1700		9.1 (×10)
	Gryton 1700D		9.3 (×3)

Note: 1. The Sensor was immersed in the above oils for 240 h at  $55^{\circ}$ C and then passed an insulation resistance test at 100 M $\Omega$ .

Use the kinetic viscosities and pHs in the above table as a guide when using the Sensor in environments containing oils not listed in the table. Additives in the oil may also affect performance. Always the description of the performance test applicability in advance.

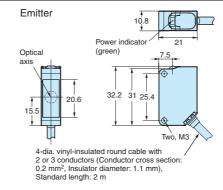
#### **Dimensions**

#### **Sensors**

#### **Through-beam Models**

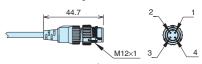
Pre-wired Models E3ZM-CT61 E3ZM-CT81 E3ZM-CT62B E3ZM-CT82B



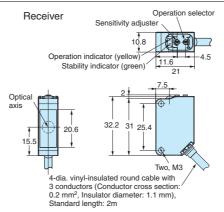


## M12 Pre-wired Connector (E3ZM-□□□-M1TJ)

\*4-dia. vinyl-insulated round cable with 3 conductors, Standard length: 0.3 m

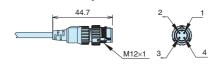


Terminal No.	Specifications
1	+V
2	Light emission stop input (-G0 only)
3	0 V
4	



## M12 Pre-wired Connector (E3ZM-□□□-M1TJ)

\*4-dia. vinyl-insulated round cable with 3 conductors, Standard length: 0.3 m

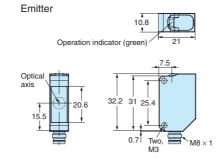


Terminal No.	Specifications
1	+V
2	
3	0 V
4	Output

#### **Through-beam Models**

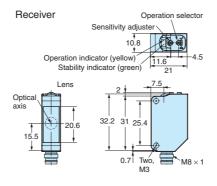
Connector Models E3ZM-CT66 E3ZM-CT86 E3ZM-CT67B E3ZM-CT87B







Terminal No.	Specifications
1	+V
2	Light emission stop input (-G0 only)
3	0 V
4	





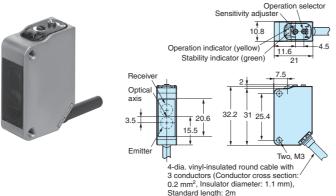
Terminal No.	Specifications
1	+V
2	
3	0 V
4	Output

#### **Retro-reflective Models**

**Pre-wired Models** E3ZM-CR61 E3ZM-CR81

#### **Diffuse-reflective Models**

**Pre-wired Models** E3ZM-CD62 E3ZM-CD82



#### M12 Pre-wired Connector $(E3ZM-\square\square-M1TJ)$

\*4-dia. vinyl-insulated round cable with 3 conductors, Standard length: 0.3 m



Terminal No.	Specifications
1	+V
2	
3	0 V
4	Output

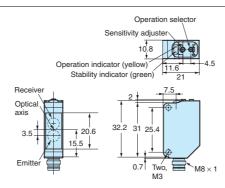
#### **Retro-reflective Models**

**Connector Models** E3ZM-CR66 E3ZM-CR86

#### **Diffuse-reflective Models**

**Connector Models** E3ZM-CD67 E3ZM-CD87



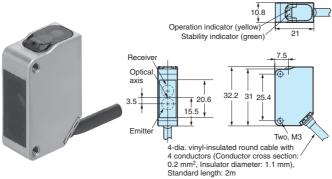




Terminal No.	Specifications
1	+V
2	
3	0 V
4	Output

#### **BGS Reflective Models**

**Pre-wired Models** E3ZM-CL61H E3ZM-CL62H E3ZM-CL64H E3ZM-CL81H E3ZM-CL82H E3ZM-CL84H



#### M12 Pre-wired Connector $(E3ZM-\square\square-M1TJ)$

\*4-dia. vinyl-insulated round cable with 3 conductors, Standard length: 0.3 m

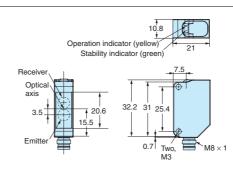


Terminal No.	Specifications
1	+V
2	Operation selection
3	0 V
4	Output

#### **BGS Reflective Models**

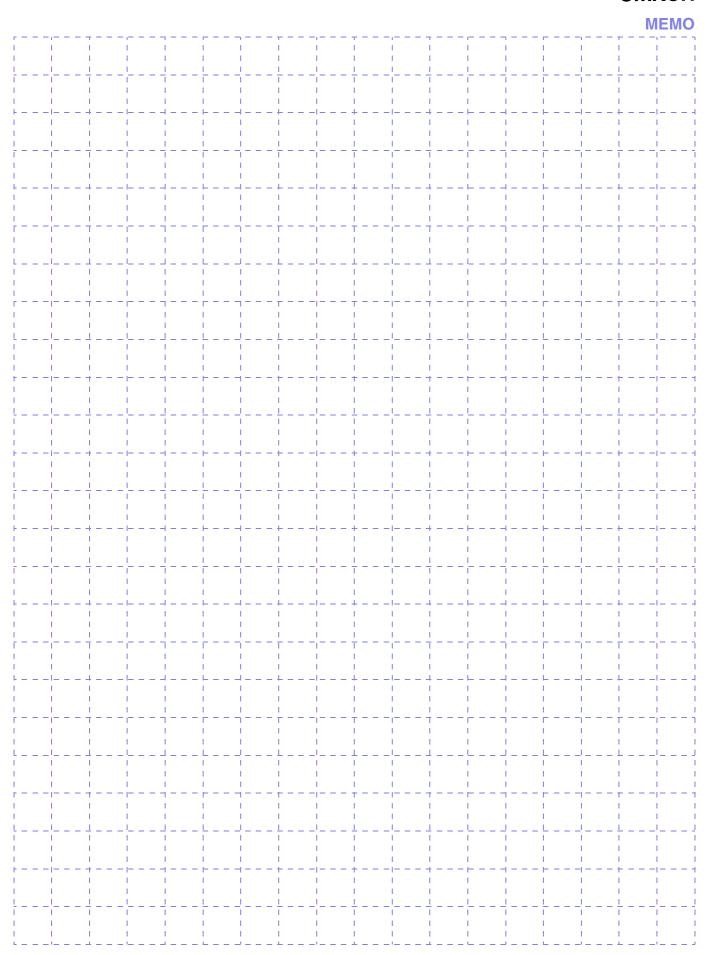
**Connector Models** E3ZM-CL66H E3ZM-CL67H E3ZM-CL69H E3ZM-CL86H E3ZM-CL87H E3ZM-CL89H



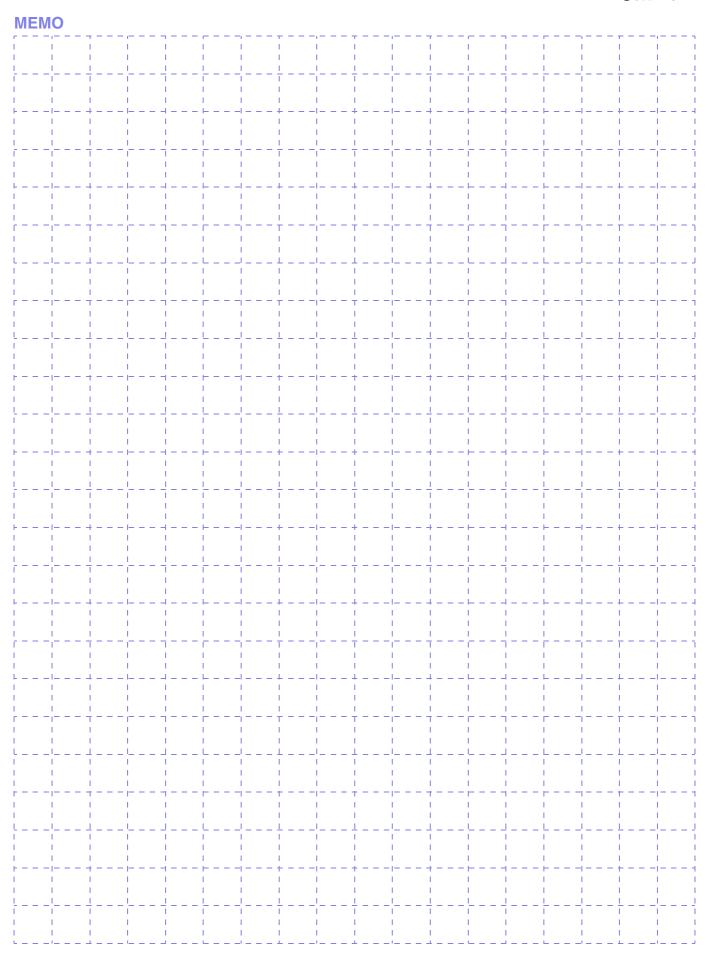


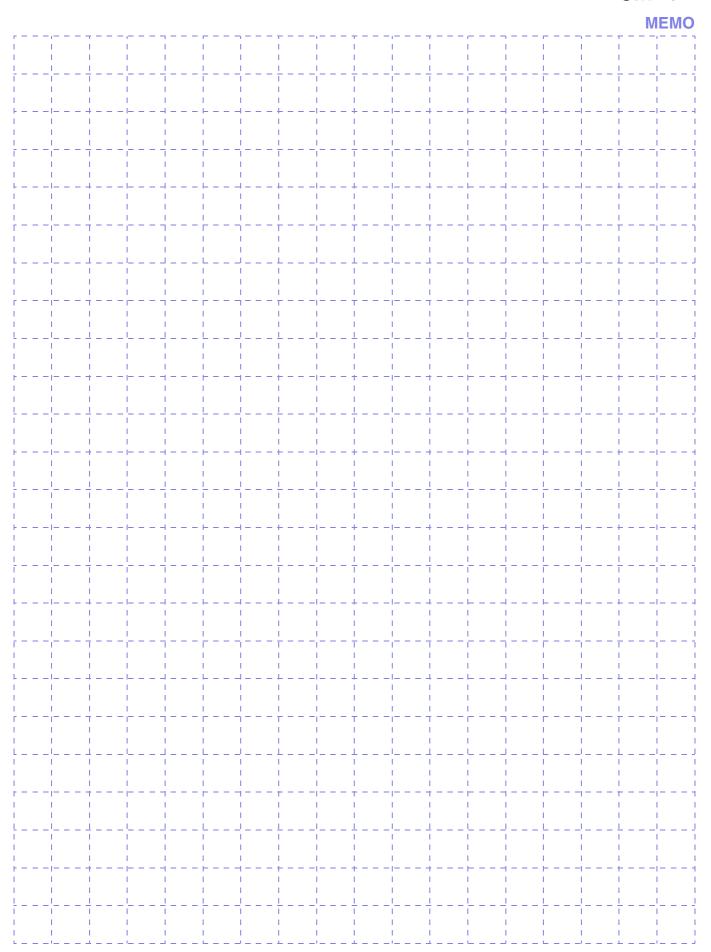


Terminal No.	Specifications
1	+V
2	Operation selection
3	0 V
4	Output









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- Systems, machines, and equipment that could present a risk to life or property.

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To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

#### Cat. No. E380-E1-01

#### In the interest of product improvement, specifications are subject to change without notice.

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Industrial Automation Company

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