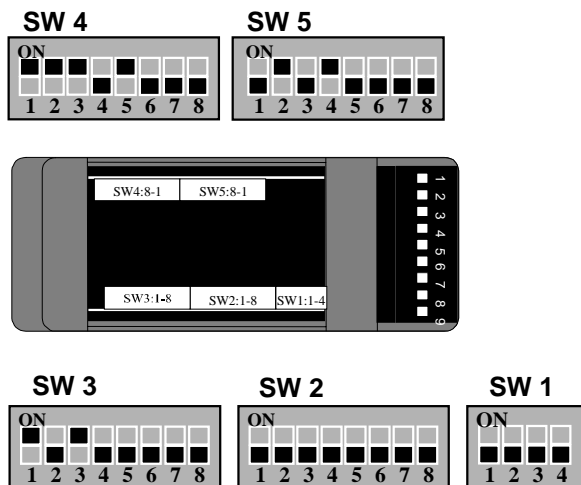


## Switchsettings and connectingdetails for dial up with TD-32 and Hitachi H200-H252

### TD-32

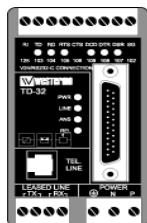


### Hints

The PLC configuration is made with ActWin, Actsip or ActGraph. Set the PLC to 19200bit/s 7E1. The modem sets with DIP-switches as shown at the picture. There is also a AT-string required in the modem on the PLC-side:

`AT&C1&K0&A1&W0`

### TD-32



### H200-H252



<b>Cable code</b>	Actcab-Modem/H
<b>Description</b>	Modem to Hitachi series HB, H200-H252, H300-H4004
<b>Type of Communication</b>	RS-232 19200 baud
<b>Modem Connector</b>	D type 25M
<b>PLC Connector</b>	D type 15M
<b>Notes</b>	

