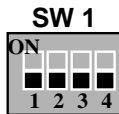
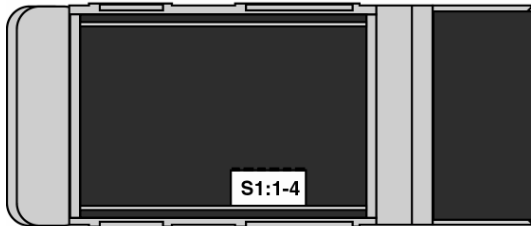


## Switch settings and connecting details for dial up with TD-33/V.90 and B&R PLC 2005

### TD-33



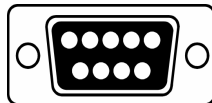
### Hints

Configuration has to be done with a PC running Hyperterminal (or similar terminal emulator) connected at 57600 bit/s, 8 databits, 1 stopbit (same as PLC comport) to force the modem to default this settings. Autobaud will not work since PLC does not send anything on comport unless requested by PC. Following AT-commands are needed: AT&V, ATS0=1, AT&D0, AT&K0, (ATL3) and AT&W0.

### TD-33



Tele Modem  
 V.90/K56flex™ or V.34



1	DCD	1
2	RD	2
3	TD	3
4	DTR	4
5	SG	5
6	DSR	6
7	RTS	7
8	CTS	8
9		

### Cable:

Requested cable is a ordinary modem cable 9-pin to 9-pin, female to male.

