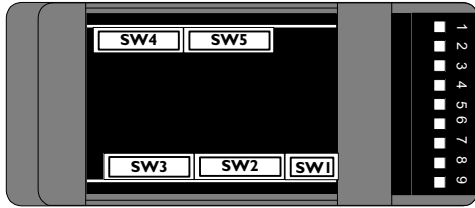


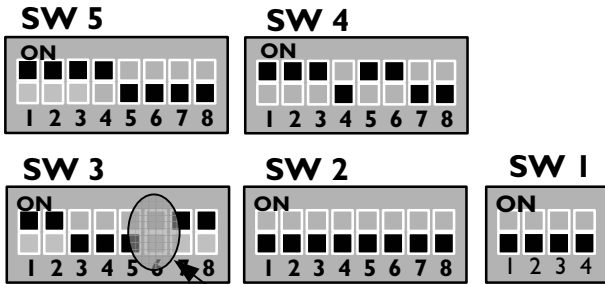
# TD-32B to Allen-Bradley SLC5XX

## Switch Settings

### TD-32B



Important orientate using "ON"



See note 3

## Notes

Switch settings are for 8,n,1 @ 19.2Kbps on the DTE side and Auto Detect on the line connection.

1. Ensure the RS232 cable meets the specification described below or use Westermo RS232 cables part No: MC 9-25.

2. Set switch settings as described opposite. orientate using the "ON" inscription.

3. Set switch SW3/6 ON for a modem connected to a PLC, or OFF for a modem connected to a PC.

4. Ensure that the Driver configuration on RSLinx matches the SLC Com Port 0 Settings (RSLinx set-up PDF for further details).

5. No AT commands are required for the TD-32B modems

### Trouble shooting

Check RSLinx Driver configuration matches SLC Port 0  
Incorrect cable connections

## Connections

**IMPORTANT**  
Set the SLC's PORT 0 to "full duplex"  
not "full duplex modem"

