WESTERMO®
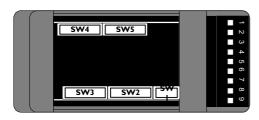# TD-32B SLC-5XX Leased Line
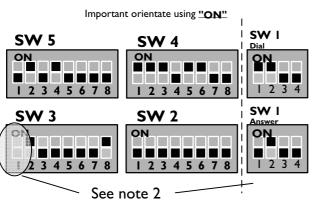
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Switch Settings

TD-32

SW4   SW5

1 2 3 4 5 6 7 8 9

SW3   SW2   SW1

Important orientate using **"ON"**

SW 5
ON
1 2 3 4 5 6 7 8

SW 4
ON
1 2 3 4 5 6 7 8

SW 1
Dial
ON
1 2 3 4

SW 3
ON
2 3 4 5 6 7 8

SW 2
ON
1 2 3 4 5 6 7 8

SW 1
Answer
ON
1 2 3 4

See note 2

Notes

Switch settings are for 8,n,1 @ 19.2Kbps on the DTE side and 14.4Kbps on the line side.

1. Ensure the RS232 cable meets the specification described below.

2. Set SW3/1 ON for 2 wire leased line or OFF for 4 wire leased line and SW1 is set for Answer or Dial as required.

3. Ensure that the communication setting and error detection for the SLC 5XX / RS Linx's are the same.

Connections

IMPORTANT
Set the SLC's PORT 0 to "full duplex"
not "full duplex modem"

25 Way D Sub (Male)

9 Way Screw Terminals

TD-32B

2	8		3
3	7		2
4	6		7
5	5		8
6	2		6
7	1		5
8	4		1
20	3		4

SLC 5xx Channel 0

9 Way D Sub (Female)

25 to 9 Way
Part No.MC 9-25

25 Pin D Sub (Male)

9 Pin D Sub (Female)

Host Computer

or

PLC