





Energy efficient flow control from reliable, compact drives, ideal for HVAC systems

Beijer Electronics offers IP20, IP55 and IP66 inverters for HVAC, maritime and other industrial applications and sets a new cost-effective standard for dedicated fan and pump control. Ease-of-use and innovative design combined with robust performance provides powerful flow control and reliability in a compact drive.

The HVAC Inverter H3 is available in the range of 0.75-250 kW with a variety of options, including for example single or three phase input, communication boards, power switch etc.

The HVAC inverter H3, provides 98% drive efficiency combined with low input harmonic current distortion compliant with EN61000-3-12.



## **Cumulative savings**

### Save energy

- · Highly efficient operation.
- · Automatic optimization when load decreases.
- Built-in sleep mode prevents lost energy when flow is low or zero.

#### Save money

- · Advanced features as standard.
- · Options for additional flexibility.
- Built-in-PLC.

### Save time

- Simple parameter set allows fast installation and commissioning.
- PC programming and Smartstick make programming a breeze.
- Customizable OLED display.
- Pluggable terminals.

## **Noise reduction**

#### Quiet motor operation

 High switching frequency selection (up to 32 kHz) ensures motor noise is minimized.

### Quiet system mechanics

• Simple skip frequency selection avoids stresses and nuisance noise caused by mechanical resonance.

### Quiet drive operation

• Temperature-controlled cooling fans ensure quiet operation in periods of reduced load.

### Noise reduction through speed control

• Optimizing motor speed gives significant energy savings and reduces motor noise.







#### PID control

The HVAC Inverter H3 has a PID controller built-in that is fully integrated with both HVAC and energy efficient features and is packaged in a user friendly way to ensure ease-of-use and fast commissioning. Now in the majority of applications, it has become possible to eliminate the need for external controllers.

#### Manual/auto

Allows manual control (of fan or pump) to easily be selected in the event of an automatic control system failure or for simplified commissioning/system checks, or when a fast temporary override of the control system is required. Built in auto control selection allows return to automatic system control just as easily.



### Fire override mode

Fire override mode ignores signals and alarms, keeping the HVAC Inverter H3 operating for as long as possible.

- This feature is crucial for ensuring smoke extraction from buildings in the event of a fire.
- Selectable logic means that the HVAC Inverter H3 can be easily configured to the signal produced by your fire management system.
- With an independently set speed for fire mode operation, selectable as either forward or reverse direction, the HVAC Inverter H3 has the flexibility to match the needs of your fire control system.

## **Stairwell pressurization**

In the event of a fire, stairwells are often essential escape routes.

• HVAC Inverter H3 can be used to control air flow and pressure to help keep stairwells clear of smoke to allow safe evacuation and give firefighters safe access to buildings.

### **Energy optimization and monitoring**

 The advanced optimization function intelligently matches energy usage to the driven load to ensure your fan operates at maximum efficiency. The built-in energy consumption meters allow energy consumption to be clearly displayed and savings to be calculated.

### Intelligent standby

• To reduce energy used by slow-running fans, HVAC Inverter H3 has an intelligent standby/sleep function to shut off output from the drive until demand for air flow increases.

### **Broken belt detection**

• HVAC Inverter H3 intelligently monitors current/speed to provide immediate warning of broken belts between motors and ventilation fans.

### Resonance avoidance

 HVAC Inverter H3 can be easily configured to avoid frequencies that cause resonance in ventilation systems, preventing unnecessary noise and mechanical damage to motors and fans.

## Taking energy savings to a new level

The third generation HVAC drive, HVAC Inverter H3, takes energy savings one step further. It reduces harmonic current distortion, associated with electronic equipment and traditional variable speed drives, to below 30% iTHD (total harmonic distortion). It also increase drive efficiency to >98% leading to energy efficiency and reduced life time costs.

The proven energy saving benefits helps consumers to realize significant savings year upon year.

### **HVAC Inverter H3 delivers:**

- · Lower mains supply current reduced cable size, reduced fuse size, reduced transformer size
- Improved power factor no additional charges from the electricity supply company due to low power factor
- · Improved efficiency reduced lifetime costs. E.g. 37kW, operating 10 hours per day, 5 days per week, 50 weeks per years - power consumption is 92500kWh - 1.1% reduction is >100kWh saving
- 0.75 kW 250 kW power range; 3 phase 380-480 VAC input.

### Ready for advanced motor control

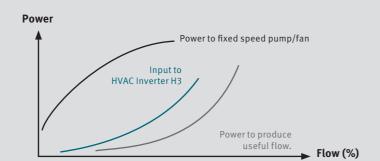
The HVAC Inverter H3 controls the latest generation of induction motors, as well as permanent magnet AC motors, brushless DC motors and synchronous reluctance motors.

### Low harmonic technology

- Reduces supply total harmonic current distortion (iTHD)
- Reduces total supply current
- Reduces cable and busbar rating requirements
- Reduces fuse sizes
- · Reduces required supply transformer load or rating

## **Energy savings**

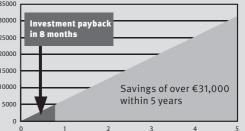
**HVAC** Inverter H3 power savings. With variable speed control, HVAC Inverter H3 provides instant savings.

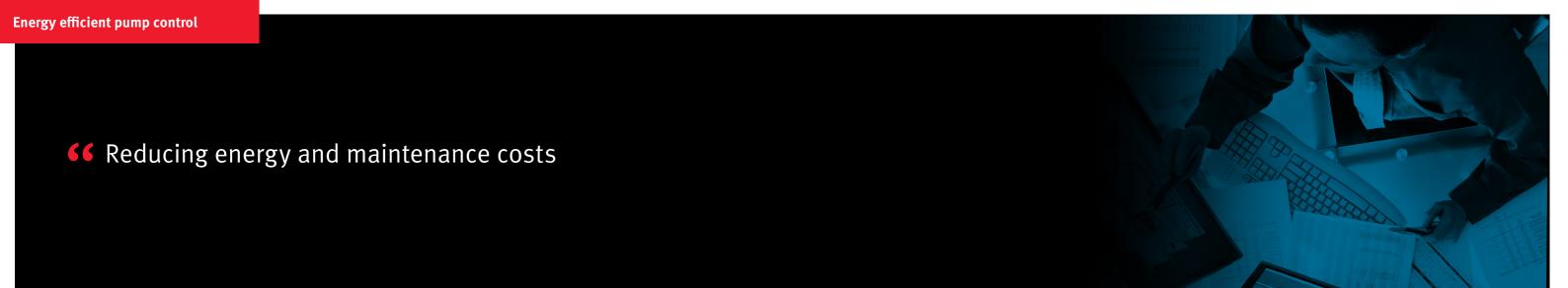


Using HVAC Inverter H3 compared to direct on line control, an estimated 20% reduction in speed results in potential energy savings of 50%.

Calculation based on a typical estimated factory working week and energy costs, including estimated component and installation costs.

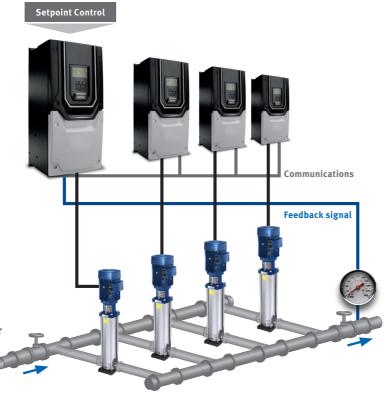






Coordinated pump station control, built into each HVAC Inverter H3 as standard, allows independent control of multiple pump applications.

- All drives operate at variable speed for maximum energy saving.
- Equal runtime sharing across every pump.
- Automatic system reconfiguration in the event of a pump fault (including the master pump).
- Continued system operation when drives are individually powered off (including the master drive).
- Communication and +24V control voltage shared between drives via a standard RJ45 patch lead.
- · Independent maintenance indicators for each pump.
- Any pump can be switched to manual operation at the touch of a button, and will automatically rejoin the network when switched back to auto.
- For waste water applications, each pump can be set for blockage/ragging detection and activate an automatic de-ragging/pump cleaning cycle.
- Optional mains isolator with lock-off for safe pump maintenance.
- Function configured through simple parameter set-up and intelligent-drive self-configuration.



## **Pump efficiency**

Built-in sleep mode with auto-boost. Sleep mode saves energy by detecting when a pump is running inefficiently and producing little useful work. The HVAC Inverter H3 can be programmed to enter into a sleep/disabled mode until the demand increases. To help prevent sleep mode oscillation, the inverter can automatically initiate a boost cycle to increase pressure on starting or stopping.

## **Drive controlled bypass**

Intelligent features within the HVAC Inverter H3 allow a bypass circuit to be implemented. Activation of bypass mode can be determined intelligently by the HVAC Inverter H3 drive based on a command from the building management system. The drive can be set to automatically select bypass mode when entering into a trip condition ensuring minimal disruption to service.

## **Avoid pump downtime**

## Blockage detect/clear

HVAC Inverter H3 can detect pump blockages and trigger a programmed cleaning cycle to automatically clear them, preventing downtime.

### Pump clean/stir cycle

Triggered by a settable period of inactivity, a configurable cleaning cycle can be run to clear sediment, ensuring the pump is ready to run when needed.

## Dry run protection

HVAC Inverter H3 can evaluate a pump's speed/power and shut it off or warn when the pump starts to run dry, protecting it from heat/friction damage.

### Motor preheat function

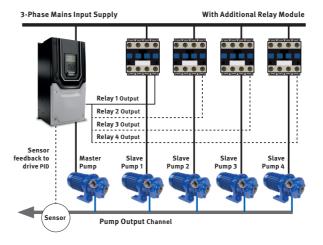
HVAC Inverter H3 features a motor preheat function to help ensure moisture is not permitted to collect on the motor during periods of inactivity and prior to motor start-up. In addition, the motor preheat function can be used to keep condensation from developing on the motor as the motor cools down immediately following a stop. The feature is fully configurable, meaning the pump can be always available the instant it is required.

#### **Burst pipe protection**

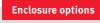
After enabling the drive, the PID-feeback needs to exceed a programmed value within a programmed so as to avoid burst pipes.

## Relay cascade control (requires optional cascade module)

Variable speed duty pump with up to 4 assist pumps, the HVAC Inverter H3 can provide automatic operating time monitoring and balancing for assist pumps to share duty cycle. Runtime clocks for all fixed speed assist pumps are maintained and visible within the HVAC Inverter H3 for integration into the pump system maintenance schedules.









IP66/NEMA 4

• Sizes 2 and 3

water jets

isolator switch

• Dust-tight and protected

against high-pressure

· Available with or without



IP20





built-in as standard

- Sizes 2-6 and 8 • Sizes 4–7
  - · Protected against dust and jets of water
  - Isolator switch as an option for size 4 and 5

## OLED display



## Installed as standard on all IP55 and IP66 models

- Clear graphical display
- Operates to -10°C
- Wide viewing angle, effective in dark and light conditions
- Customizable display
- · Multi-language selection





## **Extend functionality and** communication options

## Expansion modules:

- Extended I/O
- 3 × digital in, 1 × relay out
- Cascade control (extended relay)
- 3 × relay outputs

## Fieldbus interfaces

BACnet/IP, Profibus DP, DeviceNet, Ethernet/IP, EtherCAT, Modbus TCP. Profinet, CC-Link



Remote keypad and

OLED display



- Rapid commissioning tool
- Plug-in or wirelessly copy IP55 panel mount touchparameter sets between sensitive operator drives interface
  - Provides Bluetooth interface to a PC running BFI-Tools or BFI-Tools Mobile app on a smartphone



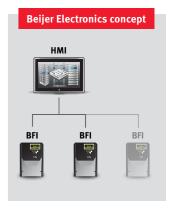
• Simple PLC function programming

Real-time parameter editing

• Drive network communication

- Compatible with Windows XP, Windows Vista and Windows 7, 8, 8.1, 10



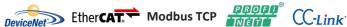


- Cabling for plug-in connection for inverter in a Modbus RTU network
- HMI and soft control projects for control of inverter by serial or Ethernet bus















Order number	Description	Part Number
BFI-H3 Input 1-phase 20	0-240 VAC, Output 3-phase, IP20, EMC-filter,	LED
BFI-H3-22-0043-1F12-SN	0,75kW, 4,3A, Size 2	62401
BFI-H3-22-0070-1F12-SN	1.5kW, 7A, Size 2	62402
BFI-H3-22-0105-1F12-SN	2,2kW, 10,5A, Size 2	62403
BFI-H3 Input 1-phase 20	0-240 VAC, Output 3-phase, IP66, EMC-filter,	OLED
BFI-H3-22-0043-1F1X-TN	0,75kW, 4,3A, Size 2	62404
BFI-H3-22-0070-1F1X-TN	1,5kW, 7A, Size 2	62405
BFI-H3-22-0105-1F1X-TN	2,2kW, 10,5A, Size 2	62406
	0-240 VAC, Output 3-phase, IP66, EMC-filter,	
BFI-H3-22-0043-1F1D-TN	0,75kW, 4,3A, Size 2	62407
BFI-H3-22-0070-1F1D-TN	1,5kW, 7A, Size 2	62408
BFI-H3-22-0105-1F1D-TN	2,2kW, 10,5A, Size 2	62409
	0-240 VAC, Output 3-phase, IP20, EMC-filter	
0,75 to 45 kW. Contact Beij		
	0-240 VAC, Output 3-phase, IP66, EMC-filter,	OLED
0,75 to 4 kW. Contact Beije		0150 11 1 11 1
	0-240 VAC, Output 3-phase, IP66, EMC-filter,	OLED, Main switch
0,75 to 4 kW. Contact Beije		0150
	0-240 VAC, Output 3-phase, IP55, EMC-filter,	OLED
5,5-75 kW. Contact Beijer fo		
	0-480 VAC, Output 3-phase, IP20, EMC-filter	62500
BFI-H3-24-0022-3F12-SN	0,75kW, 2,2A, LED, Size 2	62500
BFI-H3-24-0041-3F12-SN BFI-H3-24-0058-3F12-SN	1,5kW, 4,1A, LED, Size 2	62501
BFI-H3-24-0058-3F12-SN BFI-H3-24-0095-3F12-SN	2,2kW, 5,8A, LED, Size 2 4kW, 9,5A, LED, Size 2	62502
BFI-H3-24-0095-3F12-SN BFI-H3-34-0140-3F12-SN	5,5kW, 14A, LED, Size 3	62504
BFI-H3-34-0140-3F12-SN	7,5kW, 18A, LED, Size 3	62504
BFI-H3-34-0240-3F12-SN	11kW, 24A, LED, Size 3	62506
BFI-H3-44-0300-3F12-TN	15kW, 30A, OLED, Size 4	62560
BFI-H3-44-0390-3F12-TN		62560
BFI-H3-44-0460-3F12-TN	18kW, 39A, OLED, Size 4 22kW, 46A, OLED, Size 4	62562
BFI-H3-54-0610-3F12-TN	30kW, 61A, OLED, Size 5	62563
BFI-H3-54-0720-3F12-TN	37kW, 72A, OLED, Size 5	62564
BFI-H3-54-0900-3F12-TN	45kW, 90A, OLED, Size 5	62565
BFI-H3-64-1100-3F4N-MN	55kW, 110A, TFT, Size 6A	TBD
BFI-H3-64-1500-3F4N-MN	75kW, 150A, TFT, Size 6A	TBD
BFI-H3-64-1800-3F4N-MN	90kW, 180A, TFT, Size 6B	TBD
BFI-H3-64-2020-3F4N-MN	110kW, 202A, TFT, Size 6B	TBD
BFI-H3-84-3700-3F12-TN	200kW, 370A, OLED, Size 8	62269
BFI-H3-84-4500-3F12-TN	250kW, 450A, OLED, Size8	62271
	0-480 VAC, Output 3-phase, IP66, EMC-filter,	
BFI-H3-24-0022-3F1X-TN	0,75kW, 2,2A, Size 2A	62510
BFI-H3-24-0041-3F1X-TN	1,5kW, 4,1A, Size 2A	62511
BFI-H3-24-0058-3F1X-TN	2,2kW, 5,8A, Size 2A	62512
BFI-H3-24-0095-3F1X-TN	4kW, 9,5A, Size 2B	62514
BFI-H3-34-0140-3F1X-TN	5,5kW, 14A, Size 3	62515
BFI-H3-34-0180-3F1X-TN	7,5kW, 18A, Size 3	62516
BFI-H3-34-0240-3F1X-TN	11kW, 24A, Size 3	62517
	0-480 VAC, Output 3-phase, IP66, EMC-filter,	V=2.0
BFI-H3-24-0022-3F1D-TN	0,75kW, 2,2A, Size 2A	62550
BFI-H3-24-0041-3F1D-TN	1,5kW, 4,1A, Size 2A	62551
BFI-H3-24-0058-3F1D-TN	2,2kW, 5,8A, Size 2A	62552
BFI-H3-24-0095-3F1D-TN	4kW, 9,5A, Size 2B	62554
BFI-H3-34-0140-3F1D-TN	5,5kW, 14A, Size 3	62555
BFI-H3-34-0180-3F1D-TN	7,5kW, 18A, Size 3	62556
BFI-H3-34-0240-3F1D-TN	11kW, 24A, Size 3	62557
	0-480 VAC, Output 3-phase, IP55, EMC-filter,	OLED
BFI-H3-44-0300-3F1N-TN	15kW, 30A, Size 4	62521
BFI-H3-44-0390-3F1N-TN	18kW, 39A, Size 4	62522
BFI-H3-44-0460-3F1N-TN	22kW, 46A, Size 4	62523
BFI-H3-54-0610-3F1N-TN	30kW, 61A, Size 5	62524
BFI-H3-54-0720-3F1N-TN	37kW, 72A, Size 5	62525
BFI-H3-54-0900-3F1N-TN	45kW, 90A, Size 5	62526
BFI-H3-64-1100-3F1N-TN	55kW, 110A, Size 6	62527
BFI-H3-64-1500-3F1N-TN	75kW, 150A, Size 6	62528
	90kW, 180A, Size 6	62529
BFI-H3-64-1800-3F1N-TN		
BFI-H3-64-1800-3F1N-TN BFI-H3-74-2020-3F1N-TN	110kW, 202A, Size 7	62530
		62530 62531 62532

Order number	Description	Part Number	
Internal Options			
ABCC-ECT	EtherCat 2-port Module	63163	
ABCC-EIT_2P	Modbus TCP 2 port Module	63165	
ABCC-PRT_2P	ProfiNet 2 port Module	63164	
ABCC-EIPT_2P	Ethernet IP 2 port Module	63122	
ABCC-DPV1-2	Profibus DP D-sub Module	63142	
ABCC-DEV-2	Devicenet Module	63120	
ABCC-CCL	CC-Link Module	63250	
OPT-2-EXTIO-BFI	Extended I/O, 3 digital inputs, 1 relay output	63123	
OPT-2-CASCD-BFI	Extended Relay, 3 relay outputs	63119	
External Options			
OPT-2-ISOL4-BFI	Isolator Switch Box, Size 4	63150	
OPT-2-ISOL5-BFI	Isolator Switch Box, Size 5	63151	
OPT-2-OPPAD-BFI	OLED Remote External Keypad	63201	
OPT-2-OPORT-BFI	Basic External Keypad, 5 digits	63141	
OPT-3-STICK-BFI	BFI SmartStick Bluetooth, Copy/Paste Parameters/PLC-program, Supports Smartphones and BFI-Tools on Windows 10	63489	
OPT-3-WLKIT-BFI  BFI SmartStick Bluetooth, Copy/Paste Parameters/PLC-program, Supports Smartohones and BFI-Tools on Windows 7. 8. 10		63490	
OPT-3-PCKIT-BFI	BFI SmartStick Bluetooth, Copy/Paste Parameters/PLC-program, Supports Smartphones and BFI-Tools on Windows 7, 8, 10, NFC	63491	
OPT-J4505-BFI	RS-485 Data Cable 0,5m	63144	
OPT-J4510-BFI	RS-485 Data Cable 1,0m	63145	
DPT-J4530-BFI	RS-485 Data Cable 3,0m	63146	
OPT-2-J45SP-BFI	RS485 Serial communication Data Cable 2-port Splitter for BFI-P2, BFI-H3, BFI-E3 for Modbus RTU and CANopen	63148	
OPT-2-RJTRM-BFI	RJ-45 End termination RJ45 plug for CANopen and Modbus RTU communication with BFI	63202	
CAB113	3m cable with 9-pole D-sub and RJ-45 between X2 HMI and BFI-H3/P2/E3 for Modbus RTU communication"	660000290	
CAB114	3m cable for screwterminals and RJ-45 between PLC and BFI-H3/P2/E3 for Modbus RTU communication	660000291	
CAB115	3m cable with USB and RJ45 (RS485) between PC and BFI-H3/P2/E3 for BFI-Tools	660000292	
BFI-Tools PLC-licence	BFI-Tools PLC-licence	63300	

### Options

- RFI line filter, IP20 and IP54
- Mains supply input chokes
- Motor output filter, recommended for long cable runs
- 2 relay output option
- 3 extra relay output for HVAC operation
- Remote mounting keypad
- RJ45 cables and splitters
- Isolated RS485 USB adaptor
- Main switch option
- Commissioning and storage software for PC

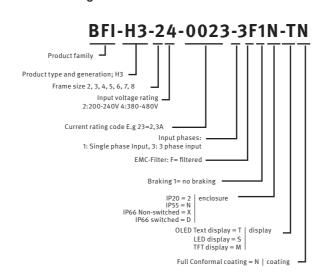


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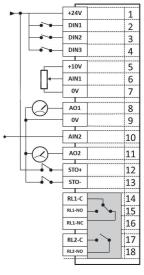
## Drive specification

Input ratings	Supply voltage	200 – 240V ± 10% 380 – 480V ± 10%	Control specification	Control method		rque energy optimised V/F	Control features	Fire mode	Selectable direction Selectable speed reference
	Supply frequency	48 – 62Hz	•		Vector cont PM motor c	rol		Broken belt detection	Under load monitoring with autotune configuration
	Displacement power factor	>0.98			Brushless D			PID Control	Internal PID control with feedback display and sleep function
	Phase imbalance	3% maximum allowed		PWM frequency	4 – 32kHz e	ffective		PLC	Internal PLC
	Inrush current	< rated current		Stopping mode	Ramp to sto seconds	pp : user adjustable 1–600	Pump control features	Pump blockage	Pump load monitoring with autotune
	Power cycles	120 per hour maximum, evenly spaced			coast to sto	р	icutuics	detection	function, user configurable
Output ratings	Output power	230V 1 phase input: 0.75–2.2kW 230V 3 phase input: 0.75–75kW 400V 3 phase input: 0.75–250kW		Skip	Motor flux b	oraking t, user adjustable		Pump cleaning	operation
	Overload capacity	110% for 60 seconds, 125% for 3 seconds		Setpoint control	Analog	0 to 10 Volts, 10 to 0 Volts 0 to 20mA, 4 to 20mA,		Multi-pump control	Control of fixed speed assist pumps via optional cascade control module Control of duty, assist and standby
	Output frequency	0 – 120Hz, 0.1Hz resolution		Controt	signal	20 to 4 mA  Motorised potentiometer			variable speed pumps via internal Master – slave network
	Typical	98%				(Keypad)		Pump stir	Automatic pump stir function
	efficiency	76.2			Digital	Modbus RTU BACnet	Maintenance	Fault memory	Last 4 trips stored with time stamp
Ambient conditions	Temperature	Storage: -40 to 60°C Operating: -10 to 50°C (IP20 versions) Operating: -10 to 40°C (IP55/66 versions)	Communica-	Supported protocols	Modbus RT BACnet - sta	Master/slave U - standard	& diagnostics	Data logging	Logging of data prior to trip for diagnostic purposes : Output current, drive temperature, DC bus voltage
	Altitude	Up to 1000m ASL without derating Up to 2000m maximum UL approved Up to 4000m maximum (non UL) Above 1000m: derate by 1% per 100m	tion	protocolo	Profibus DP - option Ethernet IP - option Modbus TCP - option EtherCAT - option			Maintenance indicator	Maintenance indicator with user adjustable maintenance interval Onboard service life monitoring
	Humidity	95% max, non-condensing			DeviceNet - Profinet - or	option ption		Monitoring	Hours run meter Resettable & non resettable kWh meters
Enclosure	Ingress Protection	IP20, IP55, IP66 (H3 versions) IP55, IP66 (H3 versions)	1/0	Power supply	CC-Link - op	otion 100mA, short circuit	Standards	Low Voltage Directive	2014/35/EU
Programming	Keypad	Built-in keypad as standard Optional remote mountable keypad	specification		protected	5mA for potentiometer		EMC Directive	2014/30/EU
	Display	Built-in multi language OLED display (except IP20) LED display (IP20 only)		Programma- ble inputs	3) additional 3			Additional Conformance Environmental	UL, cUL, EAC, RCM  Designed to meet IEC 60721-3-3,
	PC	BFI-Tools			2 analog / o PTC-input	digital selectable		Conditions	in operation:
	Арр	BFI-Tools Mobile		Digital inputs		t DC, internal or external			IP20 Drives: 3S2/3C2 IP55 & 66 Drives: 3S3/3C3
				Analog inputs	response ti Resolution	me: < 4ms		Harmonic Distortion	Designed to meet EN 61000-3-12
						ime : < 4ms : 1% full scale adjustable scaling and offset		Safety	EN 61800-5-2:2007: SIL2 EN ISO 13489-1: PL d IEC 60204-1: Stop Category 0
				Programma- ble outputs	2 analog / o	ional additional 3) digital tional additional 3)			
				Relay outputs		roltage : 250 VAC, 30 VDC current capacity : 6A AC,			
				Analog outputs	0 to 10 volt 0 to 20mA 4 to 20mA				
				Safety	Safe Torque SIL2/pld	e Off			

### Model code guide



### Connection diagram



Function	Default setting
12 Volt DC output, 100	mA max / 24 Volt DC input
Digital input 1	Drive enable and start
Digital input 2	Analog/preset speed 1 select
Digital input 3	Local/remote reference select
+10 Volt power supply	5mA
Analog input 1	Local speed reference
0 Volt	
Analog output 1	Motor speed
0 Volt	
Analog input 2	Remote speed reference
Analog output 2	Motor current
Safe torque off input	
Safe torque off input	
Output relay 1	Drive healthy / fault
Output relay 2	Drive running
Output feldy 2	Drive ruilling

# **About Beijer Electronics**

Beijer Electronics is a multinational, cross-industry innovator that connects people and technologies to optimize processes for business-critical applications. Our offer includes operator communication, automation solutions, digitalization, display solutions and support. As experts in user-friendly software, hardware and services for the Industrial Internet of Things, we empower you to meet your challenges through leading-edge solutions.

Beijer Electronics is a Beijer Group company. Beijer Group has a sale over 1.4 billion SEK in 2018 and is listed on the NASDAQ OMX Nordic Stockholm Small Cap list under the ticker BELE. www.beijergroup.com

<b>CHINA</b>	NORWAY	<b>TAIWAN</b>
Shanghai	Drammen	Taipei
<b>DENMARK</b>	<b>SOUTH KOREA</b>	<b>TURKEY</b>
Roskilde	Seoul	Istanbul
<b>FRANCE</b> Paris	<b>SWEDEN</b> Göteborg Jönköping	UNITED KINGDOM Nottingham

